a division of Kanson Electronics, Inc.

Solid State Timer and Control Component Catalog



"TIMING IS EVERYTHING"



Kanson Electronics, Inc.



1017-SP7
Utility Industry on delay timer with high voltage DC output. Time proven circuitry in a rugged metal can housing, functions reliably in the toughest environments.
See page 8.



1248A our popular combination proximity sensor and motion detector in a compact limit switch housing. See page 33.



1232 Resistance detector with built-in time delays, eliminate problems caused by part bounce or poor initial contact. See page 40.

Proudly Made in America

We build the best timers and sensors on the market right here in the USA, and we stand behind them. *Powder coated steel enclosures, Zinc plated base plates, Stainless steel screws,* are a few of the items that help set us apart from everyone else. We will outlast and outperform anyone on the market, and help to improve your products.

Your success is our business.

PLC watchdog applications.

Many designers are now specifying external watchdog timers in PLC systems. The 1217 motion detector is an ideal selection for this application. It is available with a 24V AC/DC power supply for use in low voltage systems. See page 31.





Analog setting dials, Digital timers, and Counters pages 20 thru 29



DIN style timers in both analog and digital versions.

Pushbutton setting controls pages 18 thru 29





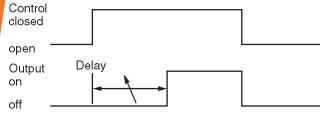
CONTROL COMPONENTS CONTENTS

TIMING FUNCTIONS .								ii
SELECTOR GUIDES .		•						iv
GLOSSARY								vi
REMOTE ADJUST CALCULATI	ONS							vii
TIMERS		·	•	·	·	·	·	• • •
Model 1010 Base mour	t .							1
Model 1010 Base Model Model 1012 Plug-in			•	•	•	•	•	2
			•	•	•	•	•	
Model 1013 Base mour					•	•	•	3
Model 1013U Base mou						•	•	4
Model 1014 SP13 A Bas							•	5
Model 1014 Base mour	t w/ instan	t contact	S.					6
Model 1017 Plug-in, on	delay .							7
Model 1017 SP7 Base m	nount, on a	delav.						8
Model 1018 Plug-in Model 1019 Plug-in, on Model 1020 Base mour Model 1025 Base mour								9
Model 1019 Plug-in, on	delav .							10
Model 1020 Base mour	it .							11
Model 1025 Base mour	t .	•	•		•	•	•	12
Model 1030 Base mour	t dualadii	ict	•	•		•	•	13
						•	•	14
Model 1032 Plug-in Model 1060 Base mour Model 1061 Base mour	خامانیا میان		4	•	•	•	•	
Model 1060 Base mour	it, duai adji	ust, repea	t cycle	•		•	•	15
model 1001 Base modi	i c, aaai aaj	азс, гереа	ceyele	•	•	•	•	16
Model 1071 Plug-in, on								17
Model 2110 Block, on a								18
Model 2115 Block, inter		•	•					19
DIN STYLE TIMERS AND COU	INTERS							
Model 1068 Repeat cyc	le .							20
Model 1073 Programma		delay on	lv .					21
Madal 1001 True off do	lav	-						22
Model 1001 Tide off de Model 1090 Multifuncti Model 1096 Multifuncti Model 1105C Digital co Programming data for Programming data for	on .	•	•		•	•	•	23
Model 1090 Multifuncti	on digital	•	•	•		•	•	24
Model 1006 Multifuncti	on digital	اميما	•			•	•	25
Maralal 1105C Divital an	on digital t	iuai .	•	•	•	•	•	
Model 1105C Digital co	unter .	•	•		•	•	•	26
Programming data for	1105C .				•	•	•	27
Programming data for	1094, 1096	and 1105	С.				•	28
Programming data for	1094 and 1	096 .						29
MOTION DETECTORS OR PLO	C WATCHE	OOG TIM	ERS					
Model 1214 Base mour								30
Model 1217 Base mour	t, 24V supp	oly, limit s	style pro	x switch				31
Model 1248A Sensor an								33
Model 1260 Base mour			_					35
Model 1262 Base mour		pproved						36
RESISTANCE / VOLTAGE DET		o p . o . o o.	•	·	·	·	·	
Model 1213 Resistive or		ncitiva ra	lav					38
Model 1213 Resistive of Model 1230 Resistive se			•	•	•	•	•	39
				•	•	•	•	
Model 1232 Resistance			,	•	•	•	•	40
Model 1234 Hi / lo resis			٠.		•		•	41
Model LLD-100/LLP-10	D Liquid lev	el detect	or and p	robe		•		42
PROXIMITY SWITCHES								
Model 1221 Limit style								43
Model 1250 Limit style								44
STEPPERS								
Model 1050 Cascading	Stepper							45
ACCESSORIES								
Output devices, Potent	iometers a	nd related	d hardwa	are				47
Sockets					-	•	•	48
Miscellaneous hardware		•	•	•	•	•	•	49
Customized Timers, Inje		ic Moldin	Na Canti	ract man	ufactu	rin a	•	50
Custonnzeu miners, mje	cuon riasi	ic ivioluli	ıy, culll	iact IIIaII	uractu	mry		20

TIMING FUNCTIONS



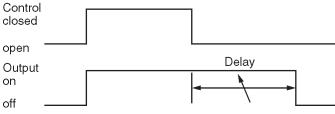
Type 1 - On Delay



Adjustable time delay on energizing

- Closing the control circuit starts the time delay
- Opening the control circuit during timing resets time delay to zero - no accumulation of time delay or false output

Type 2 - Off Delay



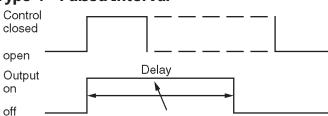
Adjustable time delay on de-energizing

- · Closing the control circuit energizes output
- Opening the control circuit starts the time delay Reclosing the control circuit during timing resets time delay to zero no accumulation of time delay or false output

Type 3 - Programmable

User programmable to either On Delay, Off Delay, Pulsed Interval, Maintained Interval or other function

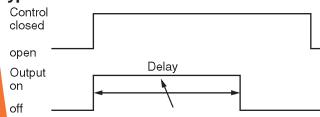
Type 4 - Pulsed Interval



Adjustable time output pulse

- Closing the control circuit initiates timed output pulse
- Opening and closing the control circuit during timing will not effect timing or output

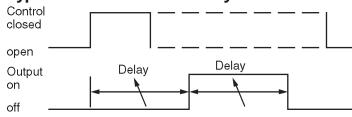
Type 5 - Maintained Interval



Adjustable timed output interval

- Closing the control circuit starts timed output interval
- Opening the control circuit during timing resets time delay to zero and de-energizes output

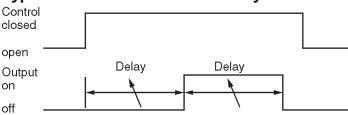
Type 6 - Pulsed Off-On One Cycle



Adjustable dual time delay

- Closing the control circuit initiates timing sequence
- Opening and closing the control circuit during timing will not effect timing or output

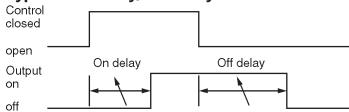
Type 7 - Maintained Off-On One Cycle



Adjustable dual time delay

- · Closing the control circuit starts timing sequence
- Opening the control circuit during timing resets both time delays to zero and de-energizes output

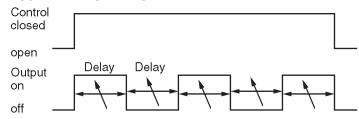
Type 8 - On Delay/Off Delay



Adjustable dual time delay

- Closing the control circuit starts timing sequence
- Combines functions of On Delay and Off Delay into a single timer

Type 9 - Repeat Cycle

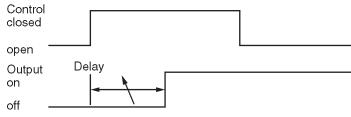


Adjustable dual time delay

- · Closing the control circuit starts timing sequence
- Opening the control circuit during either timing period resets both time delays to zero and de-energizes output

TIMING FUNCTIONS

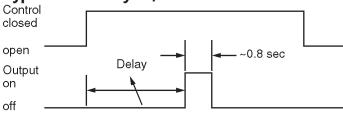
Type E - Pulsed On Delay Latched



Adjustable dual time delay

- Closing the control circuit initiates timing sequence
- Opening and closing the control circuit during timing will not effect timing or output

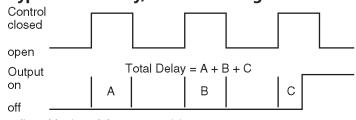
Type OC - One Cycle, Maintained Interval



Fixed time (0.8 sec.) output pulse

- Closing the control circuit starts the timing sequence. The output contacts change state for 0.8 sec. after time delay is completed
 - Opening the control circuit during timing resets the time delay to zero

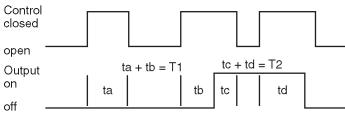
Type G - On Delay, Time Totalizing



Adjustable time delay on energizing

- Closing the control circuit starts the timing sequence
- Opening control circuit during timing stops the timing sequence but does not reset the time accumulated
- Upon time-out, the output will remain latched until reset.

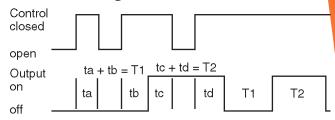
Type Total A - Maintained On Delay/Off Delay One Cycle, Time Totalizing



Programmable dual time delay

- Closing control circuit starts timing sequence
- Opening the control circuit during either timing period stops the timing sequence but does not reset the time accumulated
- · Reset is achieved via external reset control

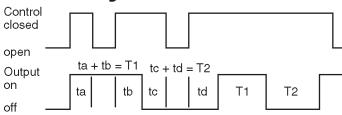
Type Total B - Repeat Cycle, Start Off Time Totalizing



Programmable dual time repeat cycle

- · Closing control circuit starts timing sequence
- Opening the control circuit during either timing period stops the timing sequence but does not reset the time accumulated
- Reset is achieved via external reset control

Type Total C - Repeat Cycle, Start On Time Totalizing



Programmable dual time repeat cycle

- Closing control circuit starts timing sequence
- Opening the control circuit during either timing period stops the timing sequence but does not reset the time accumulated
- Reset is achieved via external reset control

SELECTOR GUIDES



TIMERS

Timing	Time Range	Mounting						
Function	Capability	Base	Plug-in	Block	Panel	Input	Output	Model
		Χ				AC	R/SS(1)	1010
	0.06-500 secs		Х			AC	R	1012
		Χ				AC	R	1013
T 1		Х				AC	R(3)	1014
Type 1	0.025-10 secs					AC	R	1017
On Delay	0.02-300 secs	Χ				AC/DC	R	1017 SP7
	0.02-500 secs		Х			AC/DC	R	1019
	.05-20 min.	Χ				AC/DC	R	1020
	.05-20 min.	Х				AC/DC	R	1025
	0.025-2000 secs(2)		Х			AC/DC	R	1071
	0.1-10230 sec			Χ		AC/DC	SS	2110
	0.1-500 hrs(2)		Х		Χ	AC/DC	R	1073
		Х				AC	R/SS(1)	1010
	0.06-500 secs		Х			AC	R	1012
Type 2		Х				AC	R	1013
Off Delay		Х				AC	R(3)	1014
On Delay		Х				AC	R	1014ULSP13A
	0.06-1000 secs		Х			AC/DC	R	1018
	0.02-500 secs		Х		Х	AC/DC	R	1081
	.02-250 secs	Х				AC	R	1013U
	0.1 sec-500 hrs		Х		Х	AC/DC	R	1073
Type 3	0.1 sec-500 hrs		Х		Х	AC/DC	R	1090
Programmable	0.01 sec-9,999 hrs		Х		Х	AC/DC	R/SS	1094
	0.02 sec-9,999 hrs		Х		Х	AC/DC	R/SS	1096
	Counter		Х		Χ	AC/DC	R/SS	1105C
Type 4	0.06-500 secs	Х				AC	R/SS(1)	1010
Pulsed Interval	0.06-500 secs		Х			AC	R	1012
		Х				AC	R	1013
	0.06-1000 secs		Х			AC/DC	R	1018
	0.05 500	Х				AC	R/SS(1)	1010
Type 5	0.06-500 secs		Х			AC	R	1012
Maintained	0.05.1000	Х				AC	R	1013
Interval	0.06-1000 secs		Х			AC/DC	R	1018
	0.1-10230 secs			Х		AC	SS	2115
Types 6 & 7 Pulsed/Maintained Off/On One Cycle	0.06-500 secs	X	X			AC/DC AC	R/SS(1) R	1030 1032
Type 8	0.06-500 secs	Х				AC	R/SS(1)	1030
On Delay/Off Delay	0.00 000 000	_^_	Х			AC	R	1032
Type 9	0.06-500 secs	Х				AC	R/SS(1)	1060
Repeat Cycle	0.06-500 secs	X				AC/DC	SS	1061
Nepeat Cycle	0.1 sec - 500 hr(2)		Х		Х	AC/DC AC/DC	R	1068
	5.1 300 JII(2)				,\	, (C) DC	- 11	1000

Notes:

- (1) R=relay SS=solid state R/SS=relay standard, solid state optional.
- (2) Programmable time ranges.
- (3) Timed and instant contacts.

SELECTOR GUIDES

MOTION DETECTORS

Sensor	Adjustment	Operating	Mechanical	Prox	
Application	Range	Speed	Input	Input	Model
	0.06-100 secs	1,080 ppm	Х		1214
Zero Speed	5-5000 ppm(1)	12,000 ppm	Self contained		1248A
	0.06-500 secs	2,400 ppm	Χ	Χ	1260
	0.02-1000 secs	108,000 ppm	Χ	Χ	1262
	5-5000 ppm	12,000 ppm	Self contained		1248A
Underspeed	0.02-1000 secs	108,000 ppm	Χ	Χ	1262
	0.06-100 secs	1080 ppm	Χ	Χ	1217
Overspeed	5-5000 ppm	12,000 ppm	Self contained		1248A
O verspeed	0.02-1000 secs	108,000 ppm	Х	Х	1262

Notes:

(1) ppm = pulses per minute

PLC WATCHDOG TIMERS

Adjustment Range	Power Supply	Output	Model
0.06-500 secs	120 VAC	Relay	1260
0.06-100 secs	24 VAC/DC	Relay	1217C
0.06-100 secs	120 VAC	Relay	1217C
0.02-1000 secs	120 VAC	Relay	1262

RESISTANCE/VOLTAGE DETECTORS

Special					
Features	Base Mount	Plug-in	Input	Output	Model
Voltage detection	Х		AC	R	1213
Compact size		Χ	AC	SS	1230
Time delays	Х		AC/DC	R	1232
High/low detection	Х		AC/DC	R	1234
Liquid level detection	X		AC	SS	LLD-100

PROXIMITY SWITCHES

Туре	Style	Supply	Output	Model
Inductive	Limit switch	10-40 VDC	100 mA	1217P
Inductive	Limit switch	10-26 VDC	100 mA	1221
Inductive	Limit switch	20-250 VAC/DC	500 mA	1248A(1)
Inductive	Limit switch	20-250 VAC/DC	500 mA	1250
Magnetic	Cylindrical	9-26 VDC	100 mA	TMS-D

Notes:

(1) with built in motion detector timer circuitry

STEPPER BOARD

Mounting	Style	Supply	Output	Model
Edge Mount	Programmable Stepper	AC/DC	SS	1050

Fax: 931-796-3956

GLOSSARY



CSA (Canadian Standards Association) The agency for testing and approving products sold in Canada.

INSTANT CONTACTS Relay contacts which energize or de-energize in conjunction with the input power switch or control device. These contacts operate independently of the timed contacts and can be used to control a separate function.

MAINTAINED INTERVAL A delay which energizes an output for a preset period of time. The control switch or input power must be maintained during the timing interval to complete the delay. This timing function is also known as interval delay, or interval ON.

MOTION DETECTOR A device to detect zero, underspeed or overspeed conditions of pumps, conveyors, blower fans and other similar equipment which requires proper machine speed.

MOV (metal oxide varistor) A component which provides transient protection.

OFF DELAY A delayed de-energization of an output. The delay begins when the control switch is opened. This timing function is also known as delay on break, delay on release, delay on de-energization or slow release.

ON DELAY A delayed energization of an output. The delay begins when the control switch is closed or power applied to the input. This timing function is also known as a time delay, delay on make, delay on operate, delay on energization, or slow operate.

ON DELAY/OFF DELAY This timing function is a combination of on delay and off delay.

POWER ACTUATION The control of a timing function through the application or removal of input power.

PULSED INTERVAL A delay which energizes an output for a preset period of time. The control switch must close only momentarily to initiate this delay. This timing function is also known as a single shot, one shot, pulse stretcher, or latching interval.

RANGE TOLERANCE Factory calibration of time range at room temperature and nominal input voltage.

REPEAT ACCURACY The maximum deviation in the time setting of a timer when operated under constant conditions (constant ON/OFF times, input voltage and temperature). The average of five consecutive operations, starting with the second operation, will serve as the reference for determining the maximum deviation.

REPEAT CYCLE A timing function in which the output is turned ON and OFF repeatedly as long as the control switch is closed or power remains applied to the input. This timing function is also known as a recycle timer or flasher.

RESET TIME The minimum period of time the timer requires to prepare for a new cycle.

TIMING VARIATION VS TEMPERATURE The timing change relative to a reference time delay at any temperature within specified limits. The reference time delay is based on five consecutive operations starting with the second operation and is measured at approximately 23°C, with constant ON/OFF times and input voltage.

TOLERANCE The variation in a quantity from specified values or times.

TRANSIENT PROTECTION Internal protection which prevents damage to the circuit from sudden changes in voltage.

UL (Underwriter's Laboratories, Inc.) The agency for testing and approving products sold in the United States.

Fax: 931-796-3956



REMOTE ADJUST CALCULATIONS

An external timing potentiometer (pot) wired to remote adjust terminals can be used to adjust the time setting from a remote location; to extend the time range of the unit; or to act as a vernier control. Determining the resistance value of the unit's internal pot is necessary for selecting the proper external pot. Calculate resistance value as follows:

1) Determine time range of unit.

example: 0.06 - 5 secs

2) Determine from specifications the timing ramp (Ω /sec ratio) for that time range. The timing ramp is specified with the minimum time of the time range.

example : $0.06 - 100 k\Omega/sec$

3) Multiply timing ramp by maximum time of time range.

example : $100k\Omega/\text{sec } \times 5 \text{ sec} = 500k\Omega$

4) The product is the resistance value of the unit's internal pot.

Remote adjustment is useful in applications requiring frequent time setting changes due to machine variations or changes in machine function. The external pot can be run from the control cabinet to the work station where time variations occur. Install external pot for remote adjustment as follows:

- 1) Wire a remote pot of the same resistance value as the unit's internal pot to the remote adjust terminals (remove jumper between terminals).
- 2) Set unit's internal pot at minimum setting. The remote pot will then provide the same time range as the unit.

The time range of a unit can be extended if an application occasionally requires a slightly longer time than the unit is capable of providing. This capability should be used for minimal time range extensions only. Install external pot for extending time range as follows:

- 1) Wire a remote pot of the same resistance value as the unit's internal pot to the remote adjust terminals.
- 2) The internal and external pots are wired in series, so their resistance value is additive and provides an extended time range. Add time ranges of both pots to determine new time range.

example: Time range of pots is 0.06 - 5 secs.

Set internal pot at 2 secs
Set external pot at 5 secs
Total 7 secs

Extended time range is 2 - 7 seconds.

Using an external pot as a vernier control provides fine adjustment of the time setting. Use in applications which require precise adjustment of slight changes in time setting. Install external pot for vernier control as follows:

1) Determine time range of unit.

example: 0.06 - 5 secs

2) Determine range of variation in time setting.

example: If time setting will vary between 3 and 4 seconds, range of variation in time setting is 1 second: therefore, an external pot is used to make time adjustments within a 1 second time period.

3) Determine timing ramp for unit. (see specifications)

example : $100k\Omega/sec$

4) Multiply timing ramp by range of variation in time setting.

example : $100k\Omega/\sec x \ 1 \sec = 100k\Omega/\sec$)

- 5) The product is the resistance value of the external pot which will provide vernier control for a 1 second time period.
- 6) Set unit's internal pot for 3 seconds.
- 7) Use external pot for adjusting time between 3 and 4 seconds.



SPECIFICATIONS

VOLTAGE: 24V, 48V, 120 V AC/DC or 140V to 345 VDC 140V to 260VAC

FREQUENCY: 50/60 Hz

TOLERANCE (VOLTAGE): + 15% - 45% of rated (for type 1,2,&3)

POWER CONSUMPTION: 10 VA maximum

TYPE: Electromechanical relay RATING: 10A @ 240VAC maximum 10A @ 120VDC maximum

HI-POT: 1500V terminal to case 1200V between open contacts

CONTACT MATERIAL: AgCdO

SERVICE LIFE: AC = 50 million, DC = 100 million operations

minimum; at maximum operating frequency **OPERATING TEMP:** -40° to 70° C (-40° to 158°F) **MOUNTING:** Base mount, zinc plated steel **TERMINATION:** Terminal blocks on face of relay

HOUSING: Powder coated steel cover OPERATE/RELEASE TIME: 25 ms max.

OPERATING FREQUENCY: 18,000 operations/hour (mech.)

VIBRATION: 10 to 55 Hz, 1 mm double amplitude

SHOCK: 200 m/s² (approx. 20G)

MAX. SWITCHING CAPACITY: 1,100 VA, 240W resistive load

(p.f. = 1)

830 VA, 120W Inductive load (p.f. = 0.4) (L/R = 7 ms)

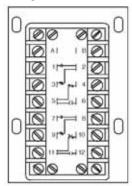
WIRING

OUTPUT C

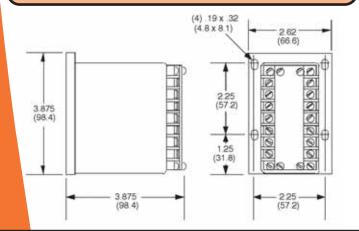
A-B Voltage input (constant)

- 1-2 Normally Open
- 2-3 Normally Closed
- 5-4 Normally Closed
- Normally Open 5-6
- 7-8 Normally Open
- Normally Closed 9-8
- Normally Closed 11-10
- 11-12 Normally Open

Wiring Terminal Location



DIMENSIONS Inches (millimeters)





All Purpose relay is constructed of solid state components and is ideal for locations where a durable, reliable relay component is required. Built to be used in either limited duty or continous duty. Made of powder coated steel casing and a Zinc coated base plate this rugged industrial relay will last for many years maintenance free.

ORDERING DATA

ORDERING CODE 1005 - 1 - A - 1 **BASIC MODEL NUMBER** 1005 INPUT VOLTAGE 1 24 VAC/DC 2 48 VAC/DC 3 120 VAC/DC 4 140V to 345VDC 140V to 260VAC OUTPUT -A DPDT 3PDT C 4PDT FUNCTION

Note:

Fax: 931-796-3956

1 All Purpose Relay

Rated up to 345VDC continuous. Rock Solid "American Made" construction Virtually indestructible.

SPECIFICATIONS

VOLTAGE: 120VAC, 230VAC FREQUENCY: 50/60 Hz

INPUT **TOLERANCE (VOLTAGE):** ± 15% of nominal **POWER CONSUMPTION: 10 VA maximum TRANSIENT PROTECTION:** Isolation transformer

TYPE: Electromechanical relay (solid state available as accessory)

RATING: 10A @ 240VAC maximum

AVAILABLE TYPES: On delay, Off delay, Pulsed interval, Maintained interval **REPEAT ACCURACY:** ± 1% of setting

RESET TIME: 50 msec minimum **INDICATION:** Optional LED - ON when timing

(off delay - LED ON when output energized) **TIMING RAMP:** 0.06 sec minimum time - $100k\Omega/sec$

 $0.5 \text{ sec minimum time} - 10 \text{k}\Omega/\text{sec}$ TIME RANGE: 0.06 to 500 secs in 12 ranges

RANGE TOLERANCE: $\leq 10\%$ **CONTROL:** Isolated contact closure **CONTROL TERMINALS: E-F**

VOLTAGE PRESENT AT CONTROL TERMINALS:

24VDC min., 40VDC max.

OPERATING TEMP: 0° to 50° C (32° to 120°F) **TIMING VARIATION VS. TEMP:** ± 5% maximum

MOUNTING: Base mount

TERMINATION: Terminal blocks on face of timer

HOUSING: Metal

WIRING

OUTPUT B

- A-B Voltage input (constant)
- C-D Remote adjust (jumper if not used)
- E-F Control (starts timing function)
- G-H Not used
- 1-3 N.O. timed
- 1-4 N.C. timed
- 5-8 N.C. timed
- 6-8 N.O. timed

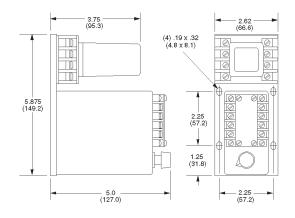
Caution: Never apply voltage to terminals C-D-E-F

Ø A B C D Ø D G

Wiring Terminal Location

0

DIMENSIONS Inches (millimeters)





Plug-in DPDT relay output can be quickly replaced or interchanged with optional solid state output. The 1010 is especially useful in applications which require fast timing cycle rate and numerous operations in a short period of time.

ORDERING DATA

ORDERING CODE 1010 - 1 B OP6 - 2 -

BASIC MODEL NUMBER

1010

INPUT VOLTAGE

- 1 120VAC
- 230VAC

TIME RANGE (Secs)

L 0.5-250 A 0.06-0.10 F 0.06-5.0 M 0.5-500 0.06-0.25 G 0.06-10.0

0.06-0.50 H 0.06-25.0 C W Fixed time 0.06-1.0 J 0.5-50.0 (see note)

K 0.5-100 E 0.06-2.5

NOTE: Specify W and desired fixed time.

Factory will set time within 5%

TIMING FUNCTION 1 On delay 4 Pulsed interval

2 Off delay 5 Maintained interval

OUTPUT

B Relay DPDT

(solid state outputs available as accessories)

OPTION (If desired)

OP6 Timing indication light.

APPLICABLE ACCESSORIES

See accessory section for details

RP-101,RP-104 thru RP-106 Output modules

Potentiometers RP-201 thru RP-210

Reference dial RP-216 Locking attachment RP-217



SPECIFICATIONS

VOLTAGE: 120VAC, 24VAC FREQUENCY: 50/60 Hz

TOLERANCE (VOLTAGE): ± 15% of nominal **POWER CONSUMPTION: 10VA maximum TRANSIENT PROTECTION:** Isolation transformer

(120VAC only)

TYPE: Electromechanical relay OUTPUT

TIMING

MECHANICAL LIFE: 10,000,000 operations **ELECTRICAL LIFE: 300,000 operations**

RATING: 10A - 1/6HP at 120VAC, 1/3HP at 240VAC

AVAILABLE TYPE: On delay, Off Delay, Pulsed Interval,

Maintained Interval

REPEAT ACCURACY: ± 1% of setting **RESET TIME:** 50msec maximum

INDICATION: Optional LED - ON when timing

TIMING RAMP: .06sec minimum time - 100K ohm/sec

.5sec minimum time - 10K ohm/sec

TIME RANGE: 0.06 to 500 secs in 12 ranges

RANGE TOLERANCE: ≤ 10% at maximum, ≤ 0% at minimum

CONTROL: isolated contact closure

CONTROL TERMINALS: 5-6

VOLTAGE PRESENT AT CONTROL TERMINALS: 24VDC

minimum, 40VDC maximum

OPERATING TEMP: 0° to 50° C (32° to 120°F) **TIMING VARIATION VS. TEMP:** ± 5% maximum

MOUNTING: Plug-in

TERMINATION: 12 pin socket

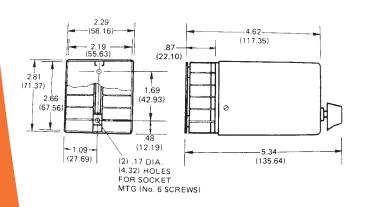
HOUSING: Metal

WIRING

OUTF	PUTB	Wiring Terminal Location
1-2	Voltage input (constant)	
3-4	Remote adjust (jumper if not used))
5-6	Control (starts timing function)	1 12 2
7-8	N.O. timed	2 11
8-9	N.C. timed	3 10
10-11	. N.O. timed	4 9
11-12	? N.C. timed	5 8
Causti	on nover apply valtage to 2.4 F. 6	⊘ 6 7 ⊘

Caution: never apply voltage to 3-4-5-6

DIMENSIONS Inches (millimeters)





On Delay Off Delay

Pulsed Interval Maintained Interval

The 1012 is easy to install or replace, keeping downtime to a minimum. The 12 pin base allows both DPDT output and remote adjust connections.

ORDERING DATA

ORDERING CODE 1012 - 1 - G - 1 - B OP6 **BASIC MODEL NUMBER** 1012 **INPUT VOLTAGE** 1 120 VAC 2 24 VAC

TIME RANGE

F .06-5.0 L.5-250 A .06-.10 M.5-500 B .06-.25 G.06-10.0 C.06-.50 H.06-25.0 W (fixed time) D.06-1.0 J.5-50.0 (see note)

K.5-100 E .06-2.5 Note: Specify W; desired fixed time set by factory

TIMING FUNCTION

4 Pulsed Interval 1 On delay 2 Off Delay 5 Maintained Interval **OUTPUT**

B Relay DPDT **OPTION** (if desired)

OP6 Timing indication light

ACCESSORIES

See accessory section for details Potentiometers RP201-RP210 Locking attachment **RP217** Reference dial RP216 12 pin socket RP301 (one included with unit)



All-Purpose Design is economical and useful in a variety of industrial applications.

UL File No. E50957



CSA File No. LR92815

ORDERING DATA

ORDERING CODE 1013 -1 - G - 1 -**BASIC MODEL NUMBER** 1013 1013UL 1013CSA **INPUT VOLTAGE** 1 120VAC TIME RANGE (Secs) A 0.06-0.10 F 0.06-5.0 L 0.5-250 B 0.06-0.25 G 0.06-10.0 M 0.5-500 C 0.06-0.50 H 0.06-25.0 W Fixed time D 0.06-1.0 J 0.5-50.0 (see note) K 0.5-100 E 0.06-2.5 **NOTE:** Specify W and desired fixed time. Factory will set time within 5%

TIMING FUNCTION

- On delay 4 Pulsed interval
 Off delay * 5 Maintained interval
- *Not available on CSA units

OUTPUT

B Relay 1 N.O. 1 N.C.

OPTION (1013UL/CSA only, now included on 1013 units)

APPLICABLE ACCESSORIES

See accessory section for details

Potentiometers RP-201 thru RP-210

RP-216 Reference dial

SPECIFICATIONS

VOLTAGE: 120VAC FREQUENCY: 50/60 Hz

TOLERANCE (VOLTAGE): ± 15% of nominal POWER CONSUMPTION: 10 VA maximum **TRANSIENT PROTECTION:** Isolation transformer

OUTPUT

TYPE: Electromechanical relay RATING: 10A @ 240VAC maximum

AVAILABLE TYPES: On delay, Off delay,

Pulsed interval, Maintained interval

REPEAT ACCURACY: ± 1% of setting **RESET TIME:** 50 msec minimum

INDICATION: 1013 - LED, ON when timing

1013UL/1013CSA - Optional incandescent light, ON when timing (off delay - light ON when output energized) **TIMING RAMP:** 0.06 sec minimum time - $100k\Omega/sec$

 $0.5 \text{ sec minimum time} - 10 \text{k}\Omega/\text{sec}$

TIME RANGE: 0.06 to 500 secs in 12 ranges

RANGE TOLERANCE: ≤ 10% **CONTROL:** Isolated contact closure **CONTROL TERMINALS: E-F**

VOLTAGE PRESENT AT CONTROL TERMINALS:

24VDC minimum, 40VDC maximum

OPERATING TEMP: 0° to 50° C (32° to 120°F) **PHYSICAL TIMING VARIATION VS. TEMP:** ± 5% maximum

MOUNTING: Base mount

TERMINATION: Terminal block on face of timer

HOUSING: Metal

WIRING

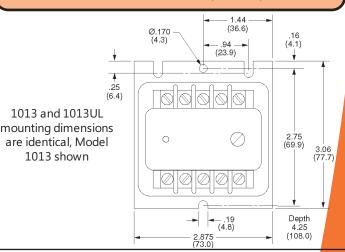
OUTPUT B, B1, B2

- A-B Voltage input (constant)
- C-D Remote adjust (jumper if not used)
- Control (starts timing function)
- 1-2 N.O. timed (except B2, N.C.)
- 3-4 N.C. timed (except B1, N.O.)

Caution: Never apply voltage to terminals C-D-E-F

BCDE 2 3 4

Wiring Terminal Location





SPECIFICATIONS

VOLTAGE: 120VAC FREQUENCY: 50/60 Hz

TOLERANCE (VOLTAGE): ± 15% of nominal **POWER CONSUMPTION: 10 VA maximum TRANSIENT PROTECTION:** Isolation transformer

OUTPUT

DNIMI

TYPE: Electromechanical relay RATING: 10A @ 240VAC maximum

AVAILABLE TYPES: On delay, Off delay,

Normally Open, Normally Closed (Selectable)

REPEAT ACCURACY: ± 1% of setting **RESET TIME:** 50 msec minimum INDICATION: 1013 - LED, ON when timing

TIMING RAMP: 0.02 sec minimum time - $100k\Omega/sec$

 $0.5 \text{ sec minimum time} - 10 \text{k}\Omega/\text{sec}$

TIME RANGE: 0.02 to 250 secs in 12 ranges

RANGE TOLERANCE: ≤ 10% **CONTROL:** Isolated contact closure

VOLTAGE PRESENT AT CONTROL TERMINALS:

24VDC minimum, 40VDC maximum

PHYSICAL

OPERATING TEMP: -32° to 71° C (-25° to 160°F) TIMING VARIATION VS. TEMP: ± 5% maximum

MOUNTING: Base mount

TERMINATION: Terminal block on face of timer

HOUSING: Metal

ORDERING DATA

1013U - 1 - L - 3 - C **ORDERING CODE BASIC MODEL NUMBER** 1013U **INPUT VOLTAGE** 1 120VAC TIME RANGE (Secs) E 0.02-2.5 H 0.3-30 L 0.5-250 TIMING FUNCTION 3 Selectable OUTPUT

C Relay 1 N.O. or 1 N.C., 1.5 amp AC Instant contacts (SPDT)

APPLICABLE ACCESSORIES

See accessory section for details

RP-201 thru RP-210 Potentiometers



On Delay **Off Delay Normally Open Normally Closed** (selectable)

Ease of Use Design and selectable output makes this unit extremely flexible. This unit optically isolated control circuit operates at 120 VAC and has transient protection to 1500 volts.

WIRING

OUTPUT C

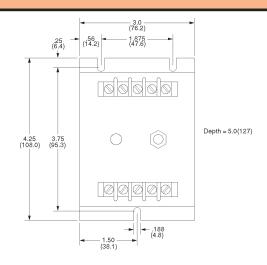
L1-L2 Voltage input (constant)

P1-P2 Control (starts timing function)

1-2 N.O. instant

2-3 N.C. instant

(selectable) timed



MODEL 1014UL SP13A BASE MOUNT



Instant Contacts simplify the timing control circuit. A separate relay, which operates in conjunction with the input power switch or control device, can be used to operate a separate control function. Timing function controls timing relay.

AC Control Circuit is compatible with both standard mechanical switches and solid state proximity sensors.

Many other specialty (SP) configurations available

ORDERING DATA ORDERING CODE 1014UL -2 - SP13A **BASIC MODEL NUMBER** -1014UL **INPUT VOLTAGE** 1 120VAC TIME RANGE (Secs) A 0.06-0.10 F 0.06-5.0 0.5-250 G 0.06-10.0 M 0.5-500 B 0.06-0.25 C 0.06-0.50 H 0.06-25.0 W Fixed time D 0.06-1.0 J 0.5-50.0 (see note) E 0.06-2.5 K 0.5-100 Remote Adjust between terminals 5 and 6 will adjust timing as follows: 100K resistor 1% 1 sec. 73.2K resistor 1% 732 msec 47.5K resistor 1% 475 msec 21K resistor 1% 210 msec

TIMING FUNCTION -

2 Off delay

OUTPUT -

SP13A

APPLICABLE ACCESSORIES

See accessory section for details

RP-201 thru RP-210 Potentiometers

Reference dial RP-216 Locking attachment RP-217

SPECIFICATIONS

VOLTAGE: 120VAC FREQUENCY: 50/60 Hz

TOLERANCE (VOLTAGE): ± 15% of nominal **POWER CONSUMPTION: 10 VA maximum TRANSIENT PROTECTION:** Isolation transformer

TYPE: Two electromechanical relays RATING: 10A @ 240VAC maximum

> **AVAILABLE TYPES:** On delay, Off delay **REPEAT ACCURACY:** ± 1% of setting **RESET TIME:** 50 msec minimum **INDICATION:** LED, ON when timing

TIMING RAMP: 0.06 sec minimum time - $100k\Omega/sec$

 $0.5 \text{ sec minimum time} - 10 \text{k}\Omega/\text{sec}$ TIME RANGE: 0.06 to 500 secs in 12 ranges

RANGE TOLERANCE: ≤ 10%

CONTROL: Isolated contact closure or AC proximity sensor

CONTROL TERMINALS: A-C

VOLTAGE PRESENT AT CONTROL TERMINALS:

Same as input voltage

OPERATING TEMP: 0° to 50° C (32° to 120°F) PHYSICAL **TIMING VARIATION VS. TEMP:** ± 5% maximum

MOUNTING: Base mount

TERMINATION: Terminal blocks on face of timer

HOUSING: Metal

WIRING

OUTPUT

Voltage input (constant) A-B

Control (starts timing) A-C

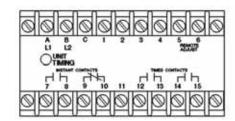
5-6 Remote adjust (never apply voltage)

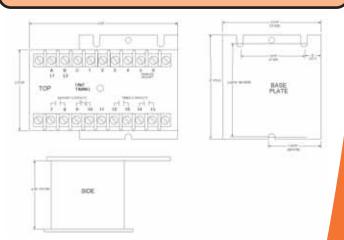
7-8 N.O. instant

9-10 N.C. instant

12-13 N.O. timed

14-15 N.O. timed







SPECIFICATIONS

VOLTAGE: 120VAC FREQUENCY: 50/60 Hz

TOLERANCE (VOLTAGE): ± 15% of nominal **POWER CONSUMPTION: 10 VA maximum TRANSIENT PROTECTION:** Isolation transformer

OUTPUT

IIMING

TYPE: Two electromechanical relays RATING: 10A @ 240VAC maximum

AVAILABLE TYPES: On delay, Off delay **REPEAT ACCURACY:** ± 1% of setting **RESET TIME:** 50 msec minimum **INDICATION:** LED, ON when timing

TIMING RAMP: 0.06 sec minimum time - $100k\Omega/sec$

 $0.5 \text{ sec minimum time} - 10 \text{k}\Omega/\text{sec}$ TIME RANGE: 0.06 to 500 secs in 12 ranges

RANGE TOLERANCE: ≤ 10%

CONTROL: Isolated contact closure or AC proximity sensor

CONTROL TERMINALS: A-C

VOLTAGE PRESENT AT CONTROL TERMINALS:

Same as input voltage

PHYSICAL

OPERATING TEMP: 0° to 50° C (32° to 120°F) TIMING VARIATION VS. TEMP: ± 5% maximum

MOUNTING: Base mount

TERMINATION: Terminal blocks on face of timer

HOUSING: Metal

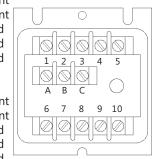
WIRING

0011017		
A-B Voltage input	3-4 N.O.	instant
(constant)	4-5 N.C.	instant
A-C Control	6-7 N.O.	timed
(starts timing)	7-8 N.C.	timed
1-2 Remote adjust	9-10 N.O.	timed
(jumper if not used)	
OUTPUT R		

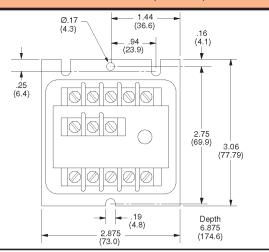
OUTPUT A

A-B Voltage input	2-3 N.C.	instan
(constant)	4-5 N.O.	instan
A-C Control	6-7 N.O.	timed
(starts timing)	7-8 N.C.	timed
1-2 N.O. instant	9-10 N.O.	timed

Wiring Terminal Location



DIMENSIONS Inches (millimeters)





Instant Contacts simplify the timing control circuit. A separate relay, which operates in conjunction with the input power switch or control device, can be used to operate a separate control function. Timing function controls timing relay.

AC Control Circuit is compatible with both standard mechanical switches and solid state proximity sensors.



91 UL File No. E50957

ORDERING DATA

ORDERING CODE 1014 -1 -**BASIC MODEL NUMBER** 1014 1014UL **INPUT VOLTAGE** 1 120VAC TIME RANGE (Secs) A 0.06-0.10 F 0.06-5.0 L 0.5-250 M 0.5-500 0.06-0.25 G 0.06-10.0 C 0.06-0.50 H 0.06-25.0 W Fixed time 0.06-1.0 J 0.5-50.0 (see note) 0.06-2.5 K 0.5-100

NOTE: Specify W and desired fixed time. Factory will set time within 5%

TIMING FUNCTION

- 1 On delay
- 2 Off delay

OUTPUT

A Instant Relay 1 SPDT Timed Relay 1 SPDT, 1 N.O. includes remote adjust connections

Instant Relay 1 SPDT, 1 N.O. Timed Relay 1 SPDT, 1 N.O.

APPLICABLE ACCESSORIES

See accessory section for details

Potentiometers RP-201 thru RP-210

Reference dial RP-216 Locking attachment RP-217



Small, Plug-in Unit saves space and installation time. Input Power Actuates timing sequence, eliminating the need for a separate control circuit. Removing power automatically resets timing sequence.

UL File No. E50957



CSA File No. LR92815

ORDERING DATA ORDERING CODE 1017 2 OP1 **BASIC MODEL NUMBER** 1017 TIME RANGE (Secs) 1 0.025-1.0 2.5 0.025-2.5 0.025-5 0.1 - 10 See Model 1071 for other time ranges, outputs, and input voltages. OUTPUT 1 Relay DPDT (8 pin plug) Relay SPDT w/remote adjust (8 pin plug) **INPUT VOLTAGE** 1 120VAC/DC

OP1 Omit potentiometer from unit (applies to output 2 only) Timing indication light (previously OP10) is now standard on model 1017

APPLICABLE ACCESSORIES

OPTION (If desired)

See accessory section for details

Potentiometers RP-204, RP-207 thru RP-210

Reference dial RP-216 Locking attachment RP-217 8 pin socket RP-302 Hold down clip RP-305

SPECIFICATIONS

VOLTAGE: 120VAC/DC FREQUENCY: 50/60 Hz or DC

TOLERANCE (VOLTAGE): ± 10% of nominal **POWER CONSUMPTION:** 5 VA maximum

TRANSIENT PROTECTION: MOV

OUTPUT

TIMING

PHYSICAL

INPUT

TYPE: Electromechanical relay RATING: 5 A @ 240VAC maximum

AVAILABLE TYPES: On delay

REPEAT ACCURACY: ± 1% of setting or 8 msec, whichever is greater.

RESET TIME: 40 msec minimum **INDICATION: LED - ON when timing**

TIMING RAMP: 0.025 sec minimum time - $1M\Omega/sec$

 $0.1 \text{ sec minimum time} - 100 \text{k}\Omega/\text{sec}$

TIME RANGE: 0.025 to 10 secs in 4 ranges **RANGE TOLERANCE:** ≤ 30% at maximum ≤ 0% at minimum

CONTROL: Power applied to input initiates timing cycle

CONTROL TERMINALS: 2-7

VOLTAGE PRESENT AT CONTROL TERMINALS:

Same as input voltage

OPERATING TEMP: 0° to 50° C (32° to 120°F) TIMING VARIATION VS. TEMP: ± 5% maximum or 8 msec, whichever is greater

MOUNTING: Plug-in **TERMINATION:** 8 pin socket

HOUSING: Plastic

WIRING

OUTPUT 1 OUTPUT 2 2-7 Voltage 2-7 Voltage input

input (control) 1-3 N.O. timed

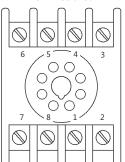
1-4 N.C. timed 8-6 N.O. timed 8-5 N.C. timed

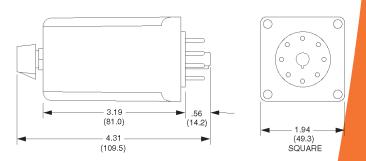
(control) 1-3 N.O. timed 1-4 N.C. timed

5-6 Remote adjust (jumper if not used) Not used

Caution: Never apply voltage to 5-6







BASE MOUNT

INDUSTRIAL SOLID STATE **TIMER**



SPECIFICATIONS

VOLTAGE: 24V AC/DC, 48V AC/DC, 120VAC/125VDC,

240VAC/250VDC

TOLERANCE (VOLTAGE): ± 15% of nominal,

± 10% for 24V

POWER CONSUMPTION: 16 W maximum

TRANSIENT PROTECTION: TVS

OUTPUT

TYPE: Electromechanical relay RATING: 3A @ 150 VDC maximum

10A @ 240 VAC 80% PF maximum

AVAILABLE TYPE: On delay

REPEAT ACCURACY: ± 1% of setting **RESET TIME:** 50 msec minimum

TIME RANGE: 1.5 to 120 cycles in 4 ranges or

0.5 to 300 sec in 4 ranges

RANGE TOLERANCE: ≤ 10%

PHYSICAL

OPERATING TEMP: -40° to 65° C (-40° to 150°F) **TIMING VARIATION VS. TEMP:** ± 5% maximum

MOUNTING: Base mount

TERMINATION: Terminal blocks on face of timer

HOUSING: Metal

HI-POT: 1500V terminals to case, 1200V between

open contacts

NOTE: Never apply HI-POT voltage across terminals A&B, 1&2, or D&4.

WIRING

OUTPUT A

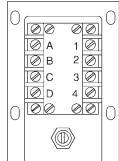
- Voltage input A-B
- 1-2 N.C. timed(1 positive)
- N.O. timed(4 positive)

OUTPUT B

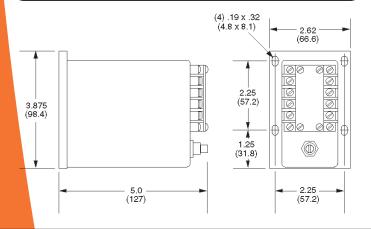
- Voltage input A-B
- N.C. timed(2 positive) 2-1
- N.O. timed(2 positive) 2-3
- N.C. timed(D positive) D-4
- N.O. timed(D positive)

In DC applications indicated polarity provides optimum arc suppression

Wiring Terminal Location



DIMENSIONS Inches (millimeters)





The 1017-SP7 is a special purpose, limited duty, on delay timer for electric utility applications capable of high voltage DC switching. It is equipped with transient protection and housed in a metal enclosure for maximum noise immunity. The timing dial is calibrated in AC cycles at 60Hz. or seconds.

ORDERING DATA

ORDERING CODE 1017 SP7 -В **BASIC MODEL NUMBER** 1017-SP7 **INPUT VOLTAGE** D 24V AC/DC A 48V AC/DC B 120VAC/125VDC C 240VAC/250VDC E 208VAC/208VDC

TIME RANGE

7 0.5-30 Seconds 1 1.5-30 Cycles* 2 1.5-45 Cycles* 8 0.5-60 Seconds 3 1.5-60 Cycles* 9 0.5-120 Seconds 4 1.5-120 Cycles* 10 0.5-300 Seconds (*Cycles at 60Hz)

TIMING FUNCTION

On delay

OUTPUT

A Relay 1 N.O., 1 N.C. **B Relay DPDT**

ACCESSORIES

See accessory section for details

Locking attachment RP-217



The Reliable 1018 is a general purpose off delay timer. The standard unit can be converted to operate in pulsed interval timing function, or it can be ordered with option 13 to operate in the maintained interval timing function.

Small, Plug-in Unit saves space and installation time.



UL File No. E50957

ORDERING DATA **ORDERING CODE** 1018 - A - 1 **OP13 BASIC MODEL NUMBER** 1018 TIME RANGE (Secs) A 0.06-1.0 L 0.06-2.5 0.5 - 10.0M 0.5-25.0 C5-100 N 0.5-50.0 R 0.06-5.0 D 5-250 F 5-500 S 0.12-1.0 5-1000 1 **OUTPUT** 1 Relay DPDT (11 pin plug std, 8 pin for OP13)

- 2 Relay SPDT w/remote adjust (11 pin plug)

OPTION (If desired)

OP1 (Omit potentiometer from unit) Is now standard on the model 1018 with output 2.

OP4 24VAC/DC input

OP13 Maintained interval timing function - Type 5 (Only available with 8 pin plug and output 1)

APPLICABLE ACCESSORIES

See accessory section for details

Potentiometers	RP-204, RP-207 thru RP-210
Reference dial	RP-216
Locking attachment	RP-217
8 pin socket	RP-302
11 pin socket	RP-303
Hold down clip	RP-305

SPECIFICATIONS

VOLTAGE: 120VAC/DC, 24VAC/DC FREQUENCY: 50/60 Hz or DC

TOLERANCE (VOLTAGE): ± 10% of nominal POWER CONSUMPTION: 3 VA maximum **TRANSIENT PROTECTION: MOV**

PHYSICAL

INPUT

TYPE: Electromechanical relay RATING: 10 A @ 240VAC maximum

TYPES: Off delay, Pulsed interval*, Maintained interval REPEAT ACCURACY: ± 1% of setting or 8 msecs,

whichever is greater. RESET TIME: 50 msec minimum - Types 2 & 4,

100 msec minimum - Type 5

INITIATE TIME: 5 ms minimum - Types 2 & 4 only

INDICATION: LED - ON when timing

TIMING RAMP: 0.06 sec minimum time - $1M\Omega/\text{sec}$ 0.5~sec minimum time - $100\text{k}\Omega/\text{sec}$ 5 sec minimum time - $10k\Omega/sec$

TIME RANGE: 0.06 to 1000 secs in 10 ranges **RANGE TOLERANCE:** ≤ 30% at maximum,

≤ 0% at minimum **CONTROL:** Isolated contact closure

CONTROL TERMINALS: 5-6 (Types 2 and 4) 2-7(for option 13 - Type 5)

VOLTAGE PRESENT AT CONTROL TERMINALS:

70VDC (120VAC/DC - Types 2 and 4) 30VDC (24VAC - Types 2 and 4) 24VDC (24VDC - Types 2 and 4)

Same as input voltage (Type 5)

*Shipped as an off delay. Remove jumper clip (see dimensions) to convert to pulsed interval

OPERATING TEMP: 0° to 50° C (32° to 120°F) TIMING VARIATION VS. TEMP: ± 5% maximum or 8 msec, whichever is greater (up to 500 secs)

MOUNTING: Plug-in **TERMINATION:** 8 or 11 pin socket

HOUSING: Plastic

WIRING

OUTPUT 1 OUTPUT 2

2-10 Voltage input 2-10 Voltage input (constant) (constant) 1-3 N.O. timed 1-3 N.O. timed 1-4 N.C. timed 1-4 N.C. timed 11-9 N.O. timed 8-9 Remote adjust 11-8 N.C. timed 5-6 Control 5-6 Control 7-11 Not used

7 Not used Caution: Never apply voltage to 5-6-8-9 **Caution:** Never apply

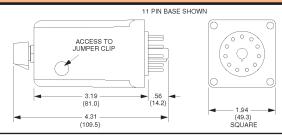
voltage to 5-6

OPTION 13 (output 1 only)

Maintained interval 1-4 N.C. timed 2-7 Voltage input 8-5 N.C. timed (control) 8-6 N.O. timed 1-3 N.O. timed

0 11 10

Wiring Terminal Location



PLUG-IN

INDUSTRIAL SOLID STATE TIMER



SPECIFICATIONS

VOLTAGE: 120VAC/DC FREQUENCY: 50/60 Hz or DC

TOLERANCE (VOLTAGE): ± 10% of nominal **POWER CONSUMPTION: 3 VA maximum**

TRANSIENT PROTECTION: MOV

OUTPUT

TIMING

PHYSICAL

TYPE: Electromechanical relay RATING: 10 A @ 240VAC maximum

TYPE: On delay

REPEAT ACCURACY: ± 1% of setting **RESET TIME:** 40 msec minimum

TIMING RAMP: 0.02 sec min time - $1M\Omega/sec$

 $0.06 \text{ sec min time} - 100 \text{k}\Omega/\text{sec}$ $0.5 \text{ sec min time} - 10 \text{k}\Omega/\text{sec}$

TIME RANGE: 0.02 to 500 secs in 6 ranges **RANGE TOLERANCE:** ≤ 30% at maximum ≤ 0% at minimum

CONTROL: Application of power initiates timing cycle

CONTROL TERMINALS: A-B

VOLTAGE PRESENT AT CONTROL TERMINALS:

Same as input voltage

OPERATING TEMP: 0° to 50° C (32° to 120°F) **TIMING VARIATION VS. TEMP:** ± 5% maximum

MOUNTING: Plug-in

TERMINATION: 11 pin blade socket

HOUSING: Plastic



On Delay

Small, Economical plug-in unit saves space and installation time.

Input Power Actuates timing sequence, eliminating the need for a separate control circuit. Removing power automatically resets timing sequence.

ORDERING DATA

UL File No. E50957

WIRING

OUT	PUT 1	OUT	PUT 3
A-B	Voltage input	A-B	Voltage input
4-7	N.O. timed	4-7	N.O. timed
1-7	N.C. timed	1-7	N.C. timed

6-9 N.O. timed 6-9 N.O. timed 3-9 N.C. timed 3-9 N.C. timed

2-5-8 Not used 2-5 Remote adjust (jumper if not used)

Not used

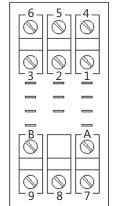
Caution: Never apply voltage to 2-5

OUTPUT 4

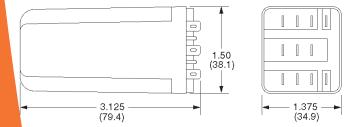
A-B Voltage input 6-9 N.O. timed 1-7 N.C. timed 2-8 N.C. timed 4-7 N.O. timed 5-8 N.O. timed

3-9 N.C. timed

Wiring Terminal Location 11 Pin Blade Socket



Fax: 931-796-3956



DIMENSIONS Inches (millimeters)

1019 **ORDERING CODE** 10 1 **BASIC MODEL NUMBER** 1019 TIME RANGE (Secs) 1 0.02-1.0 50 0.06-50.0 100 0.5-100 5 0.02-5.0 10 0.06-10.0 500 0.5-500 **OUTPUT** 1 Relay DPDT Relay DPDT w/remote adjust 3 4 Relay 3PDT

INPUT 2 120VAC/DC

APPLICABLE ACCESSORIES

See accessory section for details

Potentiometers RP-207, RP-209 Reference dial RP-216 Locking attachment RP-217 11 pin socket RP-304 Hold down clip RP-306

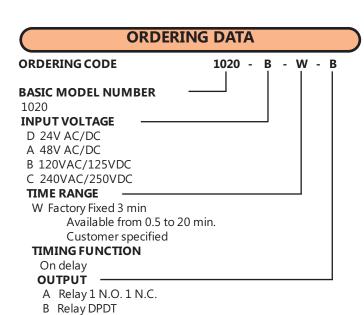
OUTPUT

MODEL 1020
BASE MOUNT



Motor ExcessRun Protection

The 1020 is a special purpose on delay timer for electric motor over-run protection. It is equipped with transient protection and housed in a metal enclosure for maximum noise immunity. LED show's timed out condition, and has a reset button.



ACCESSORIES

See accessory section for details

Locking attachment RP-217

SPECIFICATIONS

VOLTAGE: 24V AC/DC, 48V AC/DC, 120VAC/125VDC,

240VAC/250VDC

TOLERANCE (VOLTAGE): ± 15% of nominal, ± 10%

for 24V

POWER CONSUMPTION: 16 W maximum

TRANSIENT PROTECTION: MOV

TYPE: Electromechanical relay **RATING:** 3A @ 150 VDC maximum

10A @ 240 VAC 80% PF maximum

AVAILABLE TYPE: On delay

REPEAT ACCURACY: ± 1% of setting **RESET TIME:** 50 msec minimum

TIME RANGE: Factory Fixed to customer specifications.

Available from 0.5 to 20 min.

RANGE TOLERANCE: $\leq 10\%$ at maximum, $\leq 0\%$ at

minimum

OPERATING TEMP: -40° to 65° C (-40° to 150°F) **TIMING VARIATION VS. TEMP:** ± 5% maximum

MOUNTING: Base mount

TERMINATION: Terminal blocks on face of timer

HOUSING: Metal

HI-POT: 1500V terminals to case, 1200V between open contacts

WIRING

OUTPUT A

PHYSICAL

A-B Voltage input

1-2 N.C. timed(1 positive)

3-4 N.O. timed(4 positive)

OUTPUT B

A-B Voltage input

2-1 N.C. timed(2 positive)

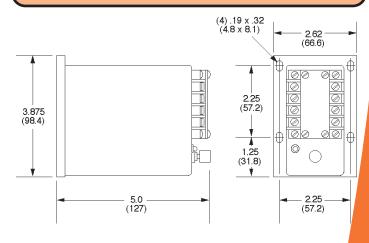
2-3 N.O. timed(2 positive)

D-4 N.C. timed(D positive)

D-C N.O. timed(D positive)

In DC applications indicated polarity provides optimum arc suppression

Wiring Terminal Location





SPECIFICATIONS

VOLTAGE: 48V AC/DC, 120VAC/125VDC, 240VAC/250VDC

TOLERANCE (VOLTAGE): ± 15% of nominal **POWER CONSUMPTION: 16 W maximum TRANSIENT PROTECTION: MOV**

OUTPUT

TIMING

PHYSICAL

TYPE: Electromechanical relay RATING: 7.5A maximum

AVAILABLE TYPE: On delay

REPEAT ACCURACY: ± 1% of setting **RESET TIME:** 50 msec minimum

TIME RANGE: Factory Fixed to customer specifications.

Available from 0.5 to 20 min.

RANGE TOLERANCE: $\leq 10\%$ at maximum, $\leq 0\%$ at

minimum

OPERATING TEMP: -40° to 65° C (-40° to 150°F) **TIMING VARIATION VS. TEMP:** ± 5% maximum

MOUNTING: Base mount

TERMINATION: Terminal blocks on face of timer

HOUSING: Metal

HI-POT: 1500V terminals to case, 1000V between open contacts

WIRING

OUTPUT C

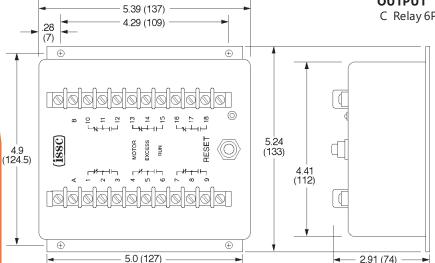
A-B Voltage input 2-1 N.C. timed(2 positive)

11-10 N.C. timed(11 positive) N.O. timed(2 positive) 2-3 11-12 N.O. timed(11 positive) N.C. timed(5 positive) 5-4 14-13 N.C. timed(14 positive) N.O. timed(5 positive) 5-6 14-15 N.O. timed(14 positive)

N.C. timed(8 positive) 8-7 17-16 N.C. timed(17 positive) N.O. timed(8 positive) 8-9 17-18 N.O. timed(17 positive)

In DC applications indicated polarity provides optimum arc suppression

DIMENSIONS Inches (millimeters)





Motor ExcessRun Protection - 6PDT

The 1025 is a special purpose on delay timer for electric motor over-run protection featuring 6 normally open and 6 normally closed sets of contacts. It is equipped with transient protection and housed in a metal enclosure for maximum noise immunity. LED show's timed out condition, and has a reset button.

ORDERING DATA 1025 - B - 3 - B ORDERING CODE **BASIC MODEL NUMBER** 1025 INPUT VOLTAGE A 48V AC/DC B 120VAC/125VDC C 240VAC/250VDC **TIME RANGE** 3 Factory Fixed 3 min Available from 0.5 to 20 min.

Customer specified

TIMING FUNCTION

On delay OUTPUT

C Relay 6PDT

MODEL 1030 BASE MOUNT



Plug-in DPDT relay output can be quickly replaced. The 1030 is especially useful in applications which require fast timing cycle rate and numerous operations in a short period of time.

ORDERING DATA **ORDERING CODE** 1030 - 1 -G -**G** -**BASIC MODEL NUMBER** 1030 **INPUT VOLTAGE** 120VAC 240VAC 2 3 24VAC † OFF time TIME RANGE (Secs) † ON time 0.5-50 D 0.06-1.0 J K 0.5-100 0.06 - 2.5F 0.06 - 5.0L 0.5-250 0.06-10 M 0.5-500 G H 0.06-25 NOTE: † On and Off times must have same minimum time. TIMING FUNCTION Pulsed off/on Maintained off/on On delay/Off delay **OUTPUT**

APPLICABLE ACCESSORIES

B Relay DPDT

See accessory section for details

RP-101, RP-103 Output modules RP-201 thru RP-210 Potentiometers

Reference dial RP-216 Locking attachment RP-217

SPECIFICATIONS

VOLTAGE: 120VAC, 24VAC, 240VAC

FREQUENCY: 50/60 Hz

TOLERANCE (VOLTAGE): ± 15% of nominal POWER CONSUMPTION: 10 VA maximum **TRANSIENT PROTECTION:** Isolation transformer (120VAC and 240 VAC only)

OUTPUT **TYPE:** Electromechanical relay

(solid state available as accessory) RATING: 10A @ 240VAC maximum

AVAILABLE TYPES: Pulsed off-on one cycle, Maintained off-on one cycle, On delay/Off delay

REPEAT ACCURACY: ± 1% of setting **RESET TIME:** 50 msec minimum

INDICATION: LED - ON when output energized **TIMING RAMP:**0.06 sec min time - $100k\Omega/sec$

 $0.5 \text{ sec min time} - 10 \text{k}\Omega/\text{sec}$ TIME RANGE: 0.06 to 500 secs in 9 ranges **RANGE TOLERANCE:** $\leq 10\%$ at max, **CONTROL:** Isolated contact closure

CONTROL TERMINALS: E-F

VOLTAGE PRESENT AT CONTROL TERMINALS:

24VDC minimum, 40VDC maximum

OPERATING TEMP: 0° to 50° C (32° to 120°F) **TIMING VARIATION VS. TEMP:** ± 5% maximum

MOUNTING: Base mount

TERMINATION: Terminal blocks on face of timer

HOUSING: Metal

WIRING

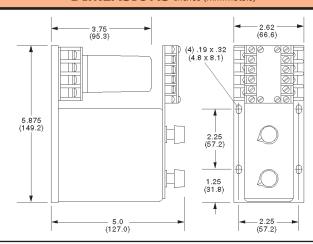
OUTPUT B

PHYSICAL

- A-B Voltage input (constant) C-D Remote adjust for OFF time, (jumper if not used)
- Control (starts timing function) F-F
- Remote adjust for ON time, G-H (jumper if not used)
- 1 3N.O. timed
- 1-4 N.C. timed
- N.C. timed 5-8
- N.O. timed

Caution: Never apply voltage to C-D-E-F-G-H

Wiring Terminal Location АН BG C F DE





SPECIFICATIONS

VOLTAGE: 120VAC, 24VAC FREQUENCY: 50/60 Hz

TOLERANCE (VOLTAGE): ± 15% of nominal **POWER CONSUMPTION: 10VA maximum TRANSIENT PROTECTION:** Isolation transformer (120VAC only)

TYPE: Electromechanical relay

IIMING

MECHANICAL LIFE: 10,000,000 operations **ELECTRICAL LIFE: 300,000 operations**

RATING: 10A - 1/6HP at 120VAC, 1/3HP at 240VAC

AVAILABLE TYPE: Maintained off-on one cycle, pulsed

off-on one cycle, on-off

REPEAT ACCURACY: ± 1% of setting **RESET TIME:** 50msec maximum

INDICATION: LED on when output is energized TIMING RAMP: .06sec minimum time - 100K ohm/sec .5sec minimum time - 10K ohm/sec

TIME RANGE: 0.06 to 500 secs in 11 ranges

RANGE TOLERANCE: ≤ 10% at maximum, ≤ 0% at minimum

CONTROL: isolated contact closure **CONTROL TERMINALS: 5-6**

VOLTAGE PRESENT AT CONTROL TERMINALS: 24VDC minimum, 40VDC maximum

OPERATING TEMP: 0° to 50° C (32° to 120°F) TIMING VARIATION VS. TEMP: ± 5% maximum

MOUNTING: Plug-in TERMINATION: 12 pin socket

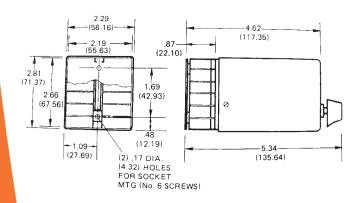
HOUSING: Metal

WIRING

OUTPUT B		Wiring Terminal Location	
1-2	Voltage input (constant)	9	
3-4	Remote adjust (jumper if not used)	,	
5-6	Control (starts timing function)	⊘ 1	12 🕢
7-8	N.O. timed	⊘ 2	11 🕢
8-9	N.C. timed	3	10 🐼
10-11 N.O. timed		4	9
11-12 N.C. timed		Ø 5	8 🕖
Cauti	ani navar anni vyaltaga ta 2 4 E 6	⊘ 6	7 🕢

Caution: never apply voltage to 3-4-5-6

DIMENSIONS Inches (millimeters)

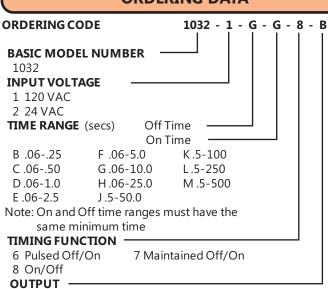




Pulsed Off-On One Cycle Maintained Off-On One Cycle On-Off

The 1032 is easy to install or replace, keeping downtime to a minimum. The 12 pin base allows both DPDT output and remote adjust connections.





Timing indication light (previously OP6) is now standard

B Relay DPDT

ACCESSORIES See accessory section for details RP201-RP210 Potentiometers Locking attachment **RP217** Reference dial RP216 12 pin socket RP301 (one included with unit)

Fax: 931-796-3956



Plug-in DPDT relay output can be quickly replaced or interchanged with optional solid state output. The 1060 is especially useful in applications which require a fast timing cycle rate and numerous operations in a short period of time.

ORDERING DATA

ORDERING CODE 1060 -1 F F 1 - B **BASIC MODEL NUMBER** 1060 **INPUT VOLTAGE** 1 120VAC † ON time TIME RANGE (Secs) † OFF time D 0.06-1.0 J 0.5-50 K 0.5-100 E 0.06-2.5 0.06-5.0 L 0.5-250 G 0.06-10 M 0.5-500 H 0.06-25 NOTE: † On and Off times must have same minimum time. **TIMING FUNCTION**

1 Repeat cycle start Off

Repeat cycle start On

OUTPUT

B Relay DPDT

(solid state outputs available as accessories)

APPLICABLE ACCESSORIES

See accessory section for details

RP-101, RP-103 Output modules Potentiometers RP-201 thru RP-210

Reference dial RP-216 Locking attachment RP-217

SPECIFICATIONS

VOLTAGE: 120VAC

FREQUENCY: 50/60 Hz TOLERANCE (VOLTAGE): ± 15% of nominal INPUT **POWER CONSUMPTION:** 10 VA maximum **TRANSIENT PROTECTION:** Isolation transformer

TYPE: Electromechanical relay (solid state available as an accessory) RATING: 10Á @ 240VAC maximum

TYPE: Repeat cycle (start ON or start OFF) REPEAT ACCURACY: ± 1% of setting **RESET TIME:** 50 msec minimum

INDICATION: Optional LED - ON when output

energized

TIMING RAMP: 0.06 sec min time - $100k\Omega/sec$ $0.5 \text{ sec min time } - 10 \text{k}\Omega/\text{sec}$

TIME RANGE: 0.06 to 500 secs in 9 ranges

RANGE TOLERANCE: $\leq 10\%$ at max, $\leq 0\%$ at min

CONTROL: Isolated contact closure **CONTROL TERMINALS: E-F**

VOLTAGE PRESENT AT CONTROL TERMINALS:

24VDC minimum, 40VDC maximum

OPERATING TEMP: 0° to 50° C (32° to 120°F)

PHYSICAL TIMING VARIATION VS. TEMPERATURE: ± 5% max **MOUNTING:** Base mount

TERMINATION: Terminal blocks on face of timer

HOUSING: Metal

WIRING

OUTPUT B

A-B Voltage input (constant) C-D Remote adjust for first time

period (jumper if not used) Control (starts timing function)

G-H Remote adjust for second time period (jumper if not used)

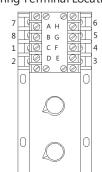
1-3 N.O. timed 1-4 N.C. timed

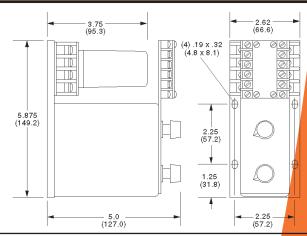
N.C. timed 5-8

6-8 N.O. timed

> Caution: Never apply voltage to C-D-E-F-G-H

Wiring Terminal Location







SPECIFICATIONS

VOLTAGE: 120VAC FREOUENCY: 50/60 Hz

TOLERANCE (VOLTAGE): ± 15% of nominal **POWER CONSUMPTION:** 10 VA maximum **TRANSIENT PROTECTION:** Isolation transformer

TYPE: Solid state

INPUT

OUTPUT

IIMING

PHYSICAL

RATING: C output 35VA continuous, 150VA in-rush @ 120VAC C2A output 5A continuous, 12.5A in-rush @ 120VAC

TYPE: Repeat cycle (start ON or start OFF)

INDICATION: Optional incandescent light - ON when

output energized

TIMING RAMP: 0.06 sec min time - $100k\Omega/sec$

 $0.5 \text{ sec min time} - 10 \text{k}\Omega/\text{sec}$

TIME RANGE: 0.06 to 500 secs in 9 ranges

RANGE TOLERANCE: ≤ 10% **CONTROL:** Isolated contact closure **CONTROL TERMINALS: E-F**

VOLTAGE PRESENT AT CONTROL TERMINALS:

Same as input voltage

24VDC minimum, 40VDC maximum (OP7)

OPERATING TEMP: 0° to 50° C (32° to 120°F) **TIMING VARIATION VS. TEMP:** ± 5% maximum

MOUNTING: Base mount

TERMINATION: Terminal block on face of timer

HOUSING: Metal

WIRING

Voltage input (constant) A-B

E-F Control (starts timing function)

N.O. timed output

OPTION 3

Voltage input (constant)

Remote adjust for ON time, (jumper if not used)

Control (starts timing function)

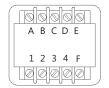
3-4 Remote adjust for OFF time,

(jumper if not used) B-2 Ň.O. timed

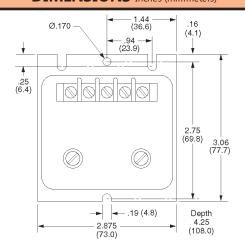
Caution: Never apply voltage to terminals E-F

Wiring Terminal Location





DIMENSIONS Inches (millimeters)





Repeat Cycle

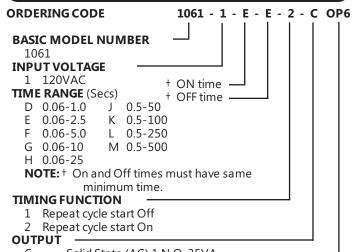
Totally Solid State design eliminates moving parts and provides reliable, long-lasting performance.

Internal Wiring supplies input power directly to timed output terminals, eliminating the need for an external jumper.



UL File No. E50957

ORDERING DATA



Solid State (AC) 1 N.O. 35VA

Solid State (AC) 1 N.O. 5A (start off only) C2A*

OPTION (if desired)

OP3* Omit both potentiometers and add remote adjust terminals

OP6 Timing indication light

OP7 DC control for rapid recycle - 0.05 sec

*Not available on UL units

APPLICABLE ACCESSORIES

See accessory section for details

RP-201 thru RP-210 Potentiometers

RP-216 Reference dial Locking attachment RP-217



MODEL 1071 PLUG IN



Multi-Range unit is programmable for 8 different time ranges. The 1071 reduces inventory requirements by offering the time range capacity of eight separate timers

Input Power Actuates timing sequence, eliminating the need for a separate control circuit. Removing power automatically resets timing sequence.

Input Is Compatible with both standard mechanical switches and solid state proximity sensors.



UL File No. E50957



CSA File No. LR92815

ORDERING DATA ORDERING CODE 1071 - 2 - P **BASIC MODEL NUMBER** 1071 **INPUT VOLTAGE** 1 120VAC 24VAC/DC TIME RANGE (Secs) P (includes the following time ranges) 200-2000 4 0.75-7.5 switch positions 1 50-500 5 0.2 - 2.08 and 9 2 12-120 0.06-.5 not used 0.025-0.13 3 3-30 Consult factory for longer time ranges. TIMING FUNCTION 1 On delay OUTPUT

- A* Relay SPDT w/ remote adjust (8 pin plug)
- B Relay DPDT (8 pin plug)
- C* Relay SPDT w/remote adjust (11 pin plug)
- *Units with remote adjust do not include a potentiometer in the timer. A separate $100k\Omega$ potentiometer must be used with a maximum length of 12 feet of shielded twisted pair wire.

APPLICABLE ACCESSORIES

See accessory section for details	
Potentiometer	RP-204
Reference dial	RP-216
Locking attachment	RP-217
8 pin socket	RP-302
11 pin socket	RP-303
Hold down clip	RP-305

SPECIFICATIONS

VOLTAGE: 120VAC/DC, 24VAC/DC FREQUENCY: 50/60 Hz or DC

TOLERANCE (VOLTAGE): ± 15% of nominal POWER CONSUMPTION: 4 VA maximum

TRANSIENT PROTECTION: MOV

INPUT

TYPE: Electromechanical relay RATING: 5A @ 240VAC maximum

TYPES: On delay

REPEAT ACCURACY: ± 0.5 % of setting or 0.004

secs, whichever is greater.

RESET TIME: 40 msec minimum **INDICATION:** LED - ON when timing TIMING RATIO: 10 to 1 potentiometer

TIME RANGE: 8 per unit

RANGE TOLERANCE: ±10% typical

CONTROL: Power actuated or AC proximity sensor

CONTROL TERMINALS: 2-7 (8 pin unit)

2-10 (11 pin unit)

VOLTAGE PRESENT AT CONTROL TERMINALS:

Same as input voltage

OPERATING TEMP: -20° to 70° C (-4° to 158°F) TIMING VARIATION VS. TEMP: ± 5% maximum

MOUNTING: Plug-in

TERMINATION: 8 or 11 pin socket

HOUSING: Plastic

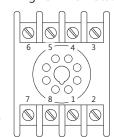
WIRING

Wiring Terminal Location

OUTPUT A

- 2-7 Voltage input (control)
- 1-3 N.O. timed
- 1-4 N.C. timed
- 5-6 Remote adjust
- Not used

Caution: Never apply voltage to 5-6



OUTPUT B

- 2-7 Voltage input (control)
- 1-3 N.O. timed
- 1-4 N.C. timed
- 8-6 N.O. timed
- 8-5 N.C. timed

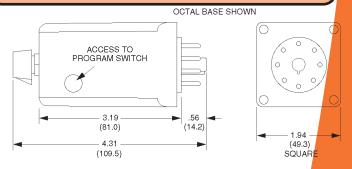
OUTPUT C

2-10 Voltage input 11-8 N.C. timed (control) 5-6 Remote 1-3 N.O. timed adjust 1-4 N.C. timed Not used

11-9 N.O. timed

10 11

Caution: Never apply voltage to 5-6





SPECIFICATIONS

VOLTAGE: 24 to 140 VAC/DC or 100 to 240 VAC/DC

FREQUENCY: 50/60 Hz or DC

TOLERANCE (VOLTAGE): ±10% of nominal **POWER CONSUMPTION: 1VA maximum**

TRANSIENT PROTECTED

OUTPUT TYPE: Solid State N.O.

RATING: 1A @ 240VAC/DC max. (10A 1 cycle surge)

VOLTAGE DROP: 2.5 volts typical at 1A

TYPE: On delay

REPEAT ACCURACY: ≤ 0.5% **RESET TIME:** ≤ 50 msec

TIME RANGE: 0.1 to 10230 seconds in 3 ranges

TOLERANCE: ± 5%

CONTROL: Power applied to input initiates timing cycle

OPERATING TEMP: -40° to +80°C (-40° to +175°F) **TIMING VARIATION VS. TEMP:** ± 5% maximum MOUNTING: Surface with #8 or #10 screw

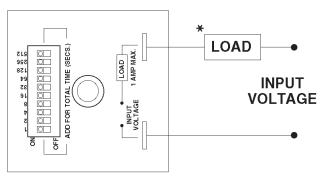
TERMINATION: 0.250 inch male quick connect terminals

HOUSING: Plastic

On Delay

The 2110 features simple two-wire installation. The compact encapsulated timer is switch programmable from 0.1 to 10230 seconds in three time ranges. Two power supply ranges cover operating voltages from 24 to 240 VAC/DC with a reliable 1 Amp solid state output.

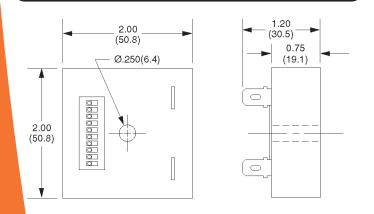
WIRING



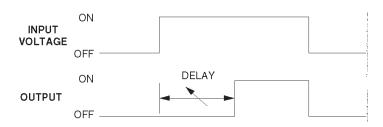
*Load may be connected to either side of line.

WARNING: Connection of power without a series load will cause permanent damage.

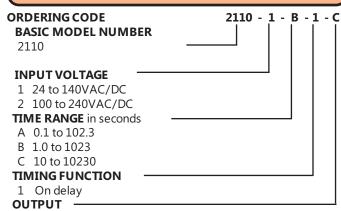
DIMENSIONS Inches(millimeters)



OPERATION



ORDERING DATA



C Solid state N.O. 1 Amp max.

SPECIFICATIONS

VOLTAGE: 18V to 64V AC/DC 100VDC to 345VDC 90VAC to 260VAC

POWER CONSUMPTION: 16 W maximum

TRANSIENT PROTECTION: TVS

TYPE: Electromechanical relay RATING: 3A @ 150 VDC maximum

10A @ 240 VAC 80% PF maximum

AVAILABLE TYPE: On delay

REPEAT ACCURACY: ± 1% of setting **RESET TIME:** 50 msec minimum

TIME RANGE: 1.5 to 120 cycles in 4 ranges or 0.5 to 300 sec in 4 ranges

RANGE TOLERANCE: $\leq 10\%$

OPERATING TEMP: -40° to 65° C (-40° to 150°F) TIMING VARIATION VS. TEMP: ± 5% maximum MOUNTING: Base mount, Zinc Plated Steel **TERMINATION:** Terminal blocks on face of timer

HOUSING: Powder Coated Steel

HI-POT: 1500V terminals to case, 1200V between

open contacts

NOTE: Never apply HI-POT voltage across terminals A&B, 1&2, or D&4.

WIRING

OUTPUT A

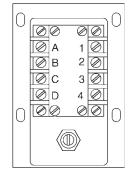
- Voltage input A-B
- N.C. timed(1 positive)
- N.O. timed(4 positive)

OUTPUT B

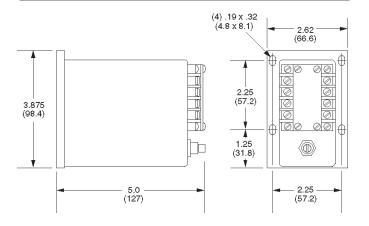
- A-B Voltage input
- N.C. timed(2 positive) 2-1
- N.O. timed(2 positive) 2-3
- N.C. timed(D positive)
- N.O. timed(D positive)

In DC applications indicated polarity provides optimum arc suppression

Wiring Terminal Location



DIMENSIONS Inches (millimeters)





Continous Duty Rated- On Delay

The 1505 is an on delay timer, built specifically for continuos duty, for electric utility applications capable of high voltage DC switching. It is equipped with transient protection and housed in a metal enclosure for maximum noise immunity. The timing dial is calibrated in AC cycles at 60Hz. or seconds.

ORDERING DATA

ORDERING CODE 1505 **BASIC MODEL NUMBER** 1505 **INPUT VOLTAGE** A 18V to 64V AC/DC B 100V to 345V DC 90V to 260V AC TIME RANGE 1 1.5-30 Cycles* 7 0.5-30 Seconds 2 1.5-45 Cycles* 8 0.5-60 Seconds 3 1.5-60 Cycles* 9 0.5-120 Seconds 4 1.5-120 Cycles* 10 0.5-300 Seconds

(*Cycles at 60Hz) TIMING FUNCTION

On delay

OUTPUT

A Relay 1 N.O., 1 N.C. **B Relay DPDT**

ACCESSORIES

See accessory section for details

Locking attachment

Up to 345VDC Continuous Duty Timer



Maintained Interval

The 2115 features a simple three-wire installation. The compact encapsulated timer is switch programmable from 0.1 to 10230 seconds in three time ranges. Two power supply ranges with a reliable 1 Amp solid state output.

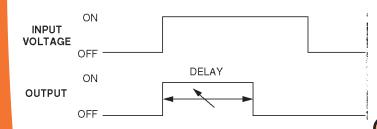
R

UL File No. E50957

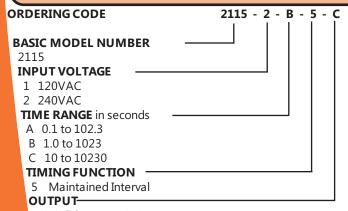


CSA File No.LR 92815-3

OPERATION



ORDERING DATA



C Solid state N.O. 1 Amp max.

SPECIFICATIONS

VOLTAGE: 120 VAC or 240 VAC

FREQUENCY: 50/60 Hz

TOLERANCE (VOLTAGE): ±15% of nominal POWER CONSUMPTION: 1VA maximum

TRANSIENT PROTECTED

TYPE: Solid State N.O.

RATING: 1A @ 240VAC/DC max. (10A 1 cycle surge)

VOLTAGE DROP: 2.5 volts typical at 1A

MAINTAINED TYPE: Interval REPEAT ACCURACY: ≤ 0.5% RESET TIME: ≤ 150 msec

TIME RANGE: 0.1 to 10230 seconds in 3 ranges

TOLERANCE: ± 5%

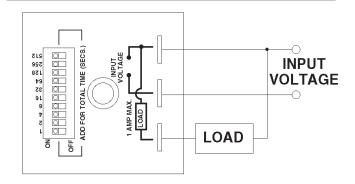
CONTROL: Power applied to input initiates timing cycle

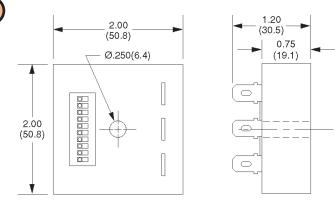
OPERATING TEMP: -40° to +60°C (-40° to +140°F)
TIMING VARIATION VS. TEMP: ± 5% maximum
MOUNTING: Surface with #8 or #10 screw

TERMINATION: 0.250 inch male quick connect terminals

HOUSING: Plastic

WIRING





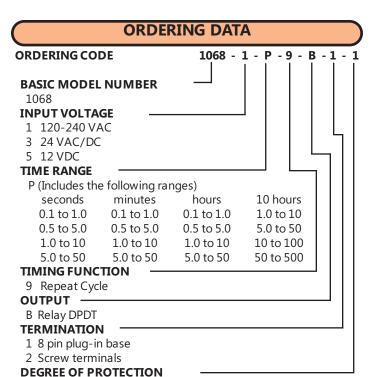
OUTPUT

PHYSICAL

MODEL 1068 DIN PANEL MOUNT



The 1068 features repeat cycle operation in a compact, plug-in unit, ON and OFF times are independently adjustable in 16 programmable time ranges from 0.1 seconds to 500 hours. An auto-calibrating dial provides direct reading of time setting in every range. Operating voltage options are available from 12VDC to 240VAC. LED indicators for output on and output off complete the package. Now available with plug-in or screw terminal base.



2 IP65 Sealed unit(special order only) **APPLICABLE ACCESSORIES**

1 IP50 Standard

See accessory section for details

8 pin socket RP-320 8 pin reversible socket RP-321 8 pin cable socket RP-323

Panel mount clip RP-325

Stop rings RP-327

SPECIFICATIONS

VOLTAGE: 100-240 VAC, 24 VAC/DC, 12VDC

FREOUENCY: 50/60 Hz (AC models)

TOLERANCE (VOLTAGE): - 15% to + 10% of nominal **POWER CONSUMPTION:** 10VA (100-240 VAC)

2.5VA (24 VAC)

2W (12 VDC & 24VDC)

TRANSIENT PROTECTION: MOV

TYPE: Electromechanical relay

MECHANICAL LIFE: 20,000,000 operations **ELECTRICAL LIFE:** 100,000 operations minimum

(at full rated load)

RATING: 5A @ 240VAC (resistive)

TYPE: Repeat Cycle TIMING

REPEAT ACCURACY: ± 0.3% of setting

TIMING RANGE: 0.1 secs to 500 hours in 16 ranges

RESET TIME: 300 msec minimum

OPERATING TEMP: -10° to 50° C (14° to 122°F) TIMING VARIATION VS. TEMP: ± 2% maximum

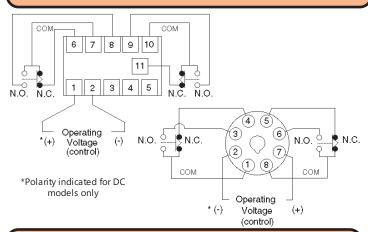
MOUNTING: Plug-In or Panel mount

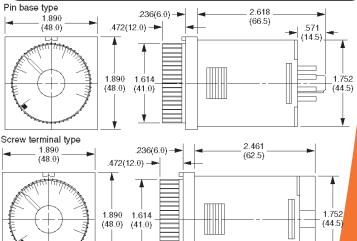
TERMINATION: 8 pin socket or screw terminals

HOUSING: Polycarbonate

DEGREE OF PROTECTION: IP50(std), IP65(special)

WIRING



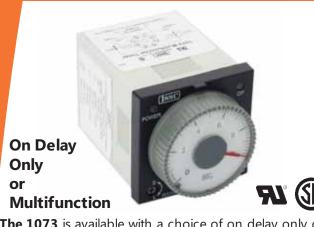


OUTPUT

PHYSICAL

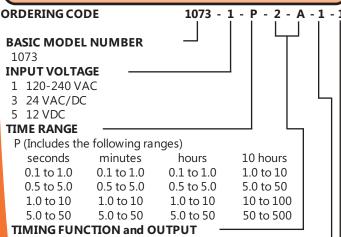
Fax: 931-796-3956





The 1073 is available with a choice of on delay only or 5 programmable functions. Auto-calibrating dial provides direct reading of time in each of 16 programmable time ranges from 0.1 seconds to 500 hours. The on delay only version has a DPDT timed output while the programmable unit has an SPDT timed plus SPDT instantaneous contacts. Operating voltage options are available from 12VDC to 240VAC. LED indicators for Power and Operate complete the package. Now available with plug-in or screw terminal base.

ORDERING DATA



1 - B On delay with Relay DPDT

- 2 A Programmable, 5 functions with 1 SPDT Instant relay and 1 SPDT Timed relay. Includes On Delay, Repeat Cycle Off Start, Repeat Cycle On Start, One Shot Maintained Interval and One Cycle Maintained Interval

TERMINATION

- 1 8 pin plug-in base
- 2 Screw terminals

DEGREE OF PROTECTION

- 1 IP50 Standard
- 2 IP65 Sealed unit(special order only)

APPLICABLE ACCESSORIES

See accessory section for details RP-320 8 pin socket 8 pin reversible socket RP-321 8 pin cable socket RP-323 Panel mount clip RP-325 Stop rings RP-327

SPECIFICATIONS

VOLTAGE: 100-240 VAC, 24 VAC/DC, 12VDC

FREQUENCY: 50/60 Hz (AC models)

TOLERANCE (VOLTAGE): - 15% to + 10% of nominal **POWER CONSUMPTION:** 10VA (100-240 VAC)

2.5VA (24 VAC)

2W (12 VDC & 24VDC)

TRANSIENT PROTECTION: MOV

TYPE: Electromechanical relay

MECHANICAL LIFE: 20,000,000 operations **ELECTRICAL LIFE:** 100,000 operations minimum

(at full rated load)

RATING: 5A @ 240VAC (resistive)

TYPE: On Delay Only or Programmable (programmable includes On Delay, Repeat Cycle Off Start, Repeat Cycle On Start, One Shot Maintained Interval and One Cycle Maintained Interval)

REPEAT ACCURACY: ± 0.3% of setting

TIMING RANGE: 0.1 secs to 500 hours in 16 ranges

RESET TIME: 100 msec minimum

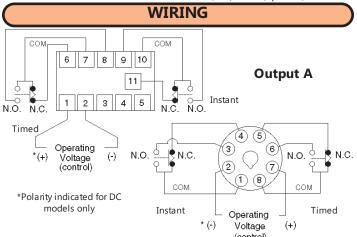
OPERATING TEMP: -10° to 50° C (14° to 122°F) TIMING VARIATION VS. TEMP: ± 2% maximum

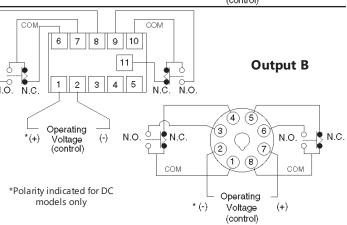
MOUNTING: Plug-In or Panel mount

TERMINATION: 8 pin socket or screw terminals

HOUSING: Polycarbonate

DEGREE OF PROTECTION: IP50(std), IP65(special)





DIMENSIONS Inches (millimeters)

Same dimensions as 1068 on previous page

SPECIFICATIONS

VOLTAGE: 100-120VAC, 200-240VAC, 24VAC, 24VDC,

12VDC

FREQUENCY: 50/60 Hz (AC models)

TOLERANCE (VOLTAGE): - 15% to +10% of nominal **POWER CONSUMPTION:** 5VA (AC models)

2W (DC models)

TRANSIENT PROTECTION: MOV

TYPE: Electromechanical relay

MECHANICAL LIFE: 10,000,000 operations ELECTRICAL LIFE: 100,000 operations minimum (at full rated load)

RATING: 3A @ 240VAC (resistive)

TYPE: True Off Delay

REPEAT ACCURACY: ± 0.3% of setting **TIMING RANGE:** 0.04 secs to 10 secs or 0.04 min to 10 min

RESET TIME: 100 msec at maximum time setting

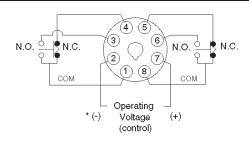
OPERATING TEMP: -10° to 50° C (14° to 122°F) **TIMING VARIATION VS. TEMP:** ± 2% maximum

MOUNTING: Plug-In or Panel mount

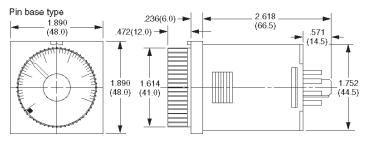
TERMINATION: 8 pin socket **HOUSING:** Polycarbonate

DEGREE OF PROTECTION: IP50(std), IP65(special)

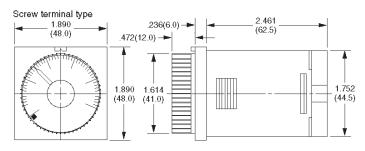
WIRING



DIMENSIONS Inches (millimeters)



NOTE: 1081 is not available with screw terminals, dimensions shown for 1090 only





The 1081 is a true off delay. Removal of input power actuates timing sequence eliminating the need for a separate control circuit. Two timing range options provide operation from 0.04 seconds to 10 minutes. Autocalibrating dial provides direct reading of time setting in every range. A wide range of operating voltage options support operation from 12VDC to 240VAC, an LED indicates power is applied.



ORDERING CODE 1081 - 2 - A - 2 - B - 1 **BASIC MODEL NUMBER** 1081 **INPUT VOLTAGE** 1 120 VAC 2 240 VAC 3 24 VAC 24 VDC 4 5 12 VDC **TIME RANGE** A (Includes the following ranges) 0.04 sec - 1 sec 0.2 sec - 5 sec 0.4 sec - 10 sec B (Includes the following ranges) 0.04 min - 1 min 0.2 min - 5 min

0.4 min - 10 min

TIMING FUNCTION

2 Off delay OUTPUT —

B Relay DPDT

DEGREE OF PROTECTION

- 1 IP50 Standard
- 2 IP65 Sealed unit(special order only)

APPLICABLE ACCESSORIES

See accessory section for details
8 pin socket RP-320
8 pin reversible socket RP-321
8 pin cable socket RP-323
Panel mount clip RP-325
Stop rings RP-327

MODEL 1090 DIN PANEL MOUNT

INDUSTRIAL SOLID STATE TIMER

IIMING

PHYSICAL

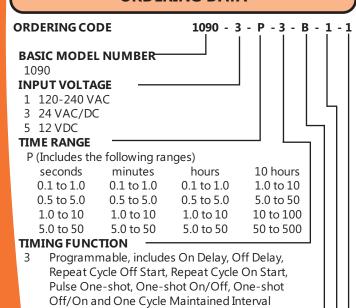
Fax: 931-796-3956





The 1090 features 8 programmable timing functions. An auto-calibrating dial provides direct reading of time setting in each of 16 programmable time ranges from 0.1 seconds to 500 hours. Operating voltage options cover 12VDC to 240VAC. LED indicators for Power and Contact status.

ORDERING DATA



OUTPUT

B Relay DPDT

TERMINATION

- 1 11 pin plug-in base
- 2 Screw terminals

DEGREE OF PROTECTION

- 1 IP50 Standard
- 2 IP65 Sealed unit(special order only)

APPLICABLE ACCESSORIES

See accessory section for details

11 pin socket	RP-322
11 pin cable socket	RP-324
Panel mount clip	RP-325
Stop rings	RP-327

SPECIFICATIONS

VOLTAGE: 100-240 VAC, 24 VAC/DC, 12VDC

FREQUENCY: 50/60 Hz (AC models)

TOLERANCE (VOLTAGE): - 15% to + 10% of nominal **POWER CONSUMPTION:** 10VA (100-240 VAC)

2.5VA (24 VAC)

2W (12 VDC & 24VDC)

TRANSIENT PROTECTION: MOV

TYPE: Electromechanical relay

MECHANICAL LIFE: 20,000,000 operations **ELECTRICAL LIFE:** 100,000 operations minimum

(at full rated load)

RATING: 5A @ 240VAC (resistive)

TYPE: Multifunction programmable (On Delay, Off Delay, Repeat Cycle Off Start, Repeat Cycle On Start, Pulse Oneshot, One-shot On/Off, One-shot Off/On and One Cycle Maintained Interval)

REPEAT ACCURACY: ± 0.3% of setting

TIMING RANGE: 0.1 secs to 500 hours in 16 ranges

RESET TIME: 100 msec minimum

OPERATING TEMP: -10° to 50° C (14° to 122°F) TIMING VARIATION VS. TEMP: ± 2% maximum

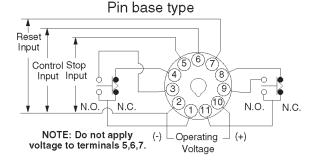
MOUNTING: Plug-In or Panel mount

TERMINATION: 11 pin socket or screw terminals

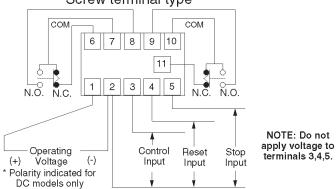
HOUSING: Polycarbonate

DEGREE OF PROTECTION: IP50(std), IP65(special)

WIRING



Screw terminal type



Control, Reset and Stop input is accomplished by isolated contact closure between indicated terminals.

DIMENSIONS Inches (millimeters)

Same dimensions as 1081 on previous page



MODEL 1094 DIN PANEL MOUNT

SPECIFICATIONS

DUTPUT

VOLTAGE: 100 to 240VAC/DC or 12 to 24VDC or 24VAC

FREQUENCY: 50/60 Hz (AC models)

POWER CONSUMPTION: 2.5VA (AC models), 2.5W (DC models)

TRANSIENT PROTECTION: MOV

TYPE: Electromechanical relay or transistor **MECHANICAL LIFE:** 10,000,000 operations (Relay only)

ELECTRICAL LIFE:

Relay...100,000 operations minimum (at full rated load)

Transistor...10,000,000 operations minimum RATING: Relay...5A @ 250VAC (resistive)

Transistor...100mA, 30VDC maximum

TYPE: Multifunction

REPEAT ACCURACY: ± 0.005% of setting TIMING RANGE: 0.001 secs to 9,999 hours

RESET TIME: 20 ms

OPERATING TEMP: -10° to 50° C (14° to 122°F) TIMING VARIATION VS. TEMPERATURE: ± .005%

MOUNTING: Plug-In or Panel mount TERMINATION: 11 pin socket **HOUSING:** Polycarbonate

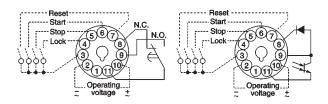
Digital Timer

The 1094 features a large, easy to read LCD display with programmable time ranges from 0.001 seconds to 9999 hours in 8 programmable timing functions. Three power supply options are available, a wide range of 100 to 240 VAC/DC, a 12 to 24VDC and a 24 VAC only version. A battery back-up maintains memory up to 7 years. Output is an SPDT relay or open collector transistor.

WIRING

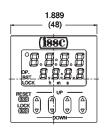
Output A

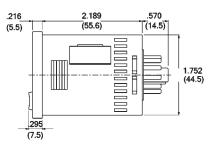
Output C



*Polarity indicated for DC models only

DIMENSIONS Inches (millimeters)





PROGRAMMING

See page 36 for complete programming instructions

ORDERING DATA

ORDERING CODE	1094 - 1 - P - 3		
BASIC MODEL NUMBER			
1094			
INPUT VOLTAGE ———			
1 100 thru 240VAC/DC			
2 12-24VDC 3	24VAC		
TIME RANGE ————			
P (user selectable ranges)			
0.001 seconds to 9,999 hours			
TIMING FUNCTION —			

- 3 Programmable
 - A On Delay (power control)
 - A2 On Delay (power control)
 - В On Delay (isolated control)
 - C Off Delay
 - D One shot,Interval
 - Ε Pulsed On Delay, Latched output
 - F Repeat Cycle
 - G On Delay, time totalizing

OUTPUT

- A Relay SPDT
- C Open Collector Transistor (100mA,30VDC)

APPLICABLE ACCESSORIES

See accessory section for details

11 pin socket panel mount RP-303 11 pin socket DIN rail mount RP-322 11 pin cable socket RP-324

Panel mount clip RP-325 (one included with Model1094)

RP-326 Protective cover

Α

^{*} timing function A2 retains elapsed during power off periods

OUTPUT

TIMING





The 1096 features a large, easy to read LCD display with programmable time ranges from 0.001 seconds to 9999 hours in 6 on/off delay or repeat cycle timing functions. On time and off time are set independently. Three power supply options are available, a wide range of 100 to 240 VAC/DC, a 12 to 24VDC and a 24 VAC only version. A battery back-up maintains memory up to 7 years. Output is an SPDT relay or open collector transistor.

ORDERING DATA

ORDERING CODE 1096 - 1 - P - 3 - A BASIC MODEL NUMBER 1096 INPUT VOLTAGE -1 100 thru 240VAC/DC 2 12-24VDC 24VAC TIME RANGE -P (user selectable ranges)

0.01 seconds to 9,999 hours

T1 & T2 are independently programmable

TIMING FUNCTION

3 Programmable

Pulse A Pulsed On Delay/Off Delay One Cycle

Pulse B Repeat Cycle, Start Off

Pulse C Repeat Cycle, Start On

Total A Maintained On Delay/Off Delay One Cycle, time totalizing

Total B Repeat Cycle Start Off, time totalizing

Total C Repeat Cycle Start On, time totalizing

OUTPUT

Relay SPDT Α

Open Collector Transistor (100mA,30VDC)

APPLICABLE ACCESSORIES

See accessory section for details

8 pin socket RP-320 8 pin reversible socket RP-321 8 pin cable socket RP-323

Panel mount clip RP-325(one included)

Protective cover

SPECIFICATIONS

VOLTAGE: 100 to 240VAC or 12 to 24VDC or 24VAC

FREQUENCY: 50/60 Hz (AC models)

POWER CONSUMPTION: 2.5VA (AC models),

2.5W (DC models)

TRANSIENT PROTECTION: MOV

TYPE: Electromechanical relay or transistor

MECHANICAL LIFE: 10,000,000 operations

(Relay only)

ELECTRICAL LIFE:

Relay...100,000 operations minimum (at full rated load)

Transistor...10,000,000 operations minimum RATING: Relay...5A @ 250VAC (resistive)

Transistor...100mA, 30VDC maximum

TYPE: Multifunction

REPEAT ACCURACY: ± 0.005% of setting TIMING RANGE: 0.01 secs to 9,999 hours

RESET TIME: 20 ms

OPERATING TEMP: -10° to 50° C (14° to 122°F) **PHYSICAL**

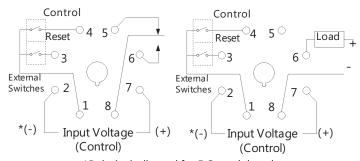
TIMING VARIATION VS. TEMPERATURE: ±.005%

MOUNTING: Plug-In or Panel mount

TERMINATION: 8 pin socket **HOUSING:** Polycarbonate

WIRING

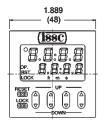
Output A Output C



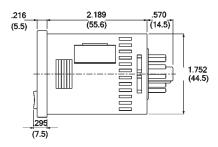
*Polarity indicated for DC models only

Do not apply voltage to pins 3 and 4, Control and Reset accomplished by isolated contact closure.

DIMENSIONS Inches (millimeters)



Fax: 931-796-3956



PROGRAMMING

See page 36 for complete programming instructions

26

INDUSTRIAL SOLID STATE TIMER

MODEL 1105C DIN PANEL MOUNT

SPECIFICATIONS

VOLTAGE: 100 to 240VAC or 12-24VDC FREQUENCY: 50/60 Hz (AC models)

POWER CONSUMPTION: 2.5VA (AC models), 2.5W (DC models)

TRANSIENT PROTECTION: MOV

TYPE: Multifunction SPEED: 30/sec or 5000/sec **NUMBER OF INPUTS: Two**

INPUT METHOD: Isolated contact or transistor

TYPE: Electromechanical relay or transistor MECHANICAL LIFE: 10,000,000 operations

(Relay only) **ELECTRICAL LIFE:**

Relay...100,000 operations minimum (at full rated load)

Transistor...10,000,000 operations minimum RATING: Relay...5A @ 250VAC (resistive

Transistor...100mA, 30VDC maximum

COUNTING MODES: 7 (programmable) **DISPLAY:** 6 digit LCD

OPERATING TEMP: -10° to 50° C (14° to 122°F)

MOUNTING: Plug-In or Panel mount

TERMINATION: Relay output - 11 pin socket

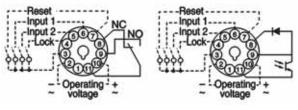
Transistor output - 8 pin socket

HOUSING: Polycarbonate

WIRING

Output A

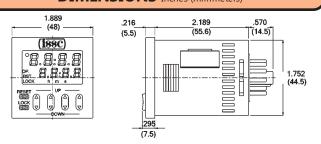
Output C



*Polarity indicated for DC models only Do not apply voltage to pins 5,6,7

Reset and Count inputs accomplished by isolated contact closure.

DIMENSIONS Inches (millimeters)



PROGRAMMING

See page 35 for complete programming instructions



The 1105C features two 2 input and 5 input functions and a large, 6 digit LCD display. Two input count speeds (30/sec or 5000/sec) can be used to eliminate noise. There are 7 output functions with SPDT relay or optional transistor output. Two power supply options are available, a wide range of 100 to 240 VAC and a 12 to 24VDC only version. A battery back-up maintains memory up to 7 years.

ORDERING DATA

ORDERING CODE 1105C - 1 - P - 3 - A **BASIC MODEL NUMBER** 1105C

INPUT VOLTAGE

1 100-240 VAC 2 12-24VDC

TIME RANGE

P (Includes the following modes)

UP Counts Up DOWN Counts Down DīR **Directional Count** IND **Independent Inputs PHASE Phased Inputs**

TIMING FUNCTION

3 Programmable

Hold A Latched Output/Hold count

Hold B Latched Output/Over count

Hold C Latched (one count)/Over count

Shot A One Shot/Continue count

Shot B One Shot/Reset "On"

Shot C One Shot/Reset "Off"

Shot D One Shot/Hold count

OUTPUT

A Relay SPDT

C Open Collector Transistor (100mA,30VDC)

APPLICABLE ACCESSORIES

See accessory section for details 11 pin socket RP-322 11 pin cable plug RP-324

RP-325(one included) Panel mount clip

Protective cover RP-326

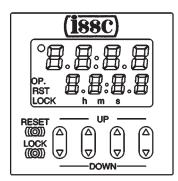
INDUSTRIAL SOLID STATE COUNTER



INPUT OPERATION OPERATION DESCRIPTION INPUT FUNCTION UP • Input 1 is count input Input 2 inhibits count input Count up to set value **DOWN** Input 1 is count input Count down from set value · Input 2 inhibits count input Input 1 is count input DIR Input 2 controls direction of count. With no input on 2 Directional Count. Count Up or Count Down count is Up. With an input on 2 count is Down. IND • Input 1 is Count Up • Input 2 is Count Down Independent inputs **PHASE** • If Input 1 is phased ahead of Input 2 count is Up Phasing of inputs determines count direction • If Input 2 is phased ahead of Input 1 count is Down **OUTPUT OPERATION** Hold A Set Value • Upon counting to set value, output latches Count On and count input is inhibited. 3 5 · Output remains on until reset. Or Output Off Hold B Set Value Upon counting to set value, output latches Count 2 3 4 5 6 7 8 9 On but the count continues to increment. · Output remains on until reset. Or **Dutput** Off Hold C Set • Upon counting to set value, output turns Value Count 3 5 6 9 · Output turns Off at next count following set value On **Output** Count continues to increment. Off Shot A Set Value Upon counting to set value, output turns Count 3 6 8 9 2 5 On for approximately 1 second. · Count continues to increment. Or **Dutput** 1 sec Off Shot B Set • Upon counting to set value, output turns Value On for approximately 1 second and the count Count 2 3 5 2 3 is automatically reset. Reset On · Count may be continued from this point **Dutput** 1 sec with no requirement for external reset. Off Shot C Set • Upon counting to set value, output turns Value On for approximately 1 second. Count 2 5 6 · Count automatically resets at the same Reset time the output turns Off. On Output 1 sec Off Upon counting to set value, output turns Shot D Set Value On for approximately 1 second. 2 Coun O 2 3 4 0 5 • Count input is inhibited while output is On. Reset · Count automatically resets at the same On **Output** 1 sec time the output turns Off.

DIGITAL DIN PANEL MOUNT TIMER PROGRAMMING INSTRUCTIONS

1094/1096 PROGRAMMING



1) Setting or changing the operational mode
1. When the UP or DOWN key at the first digit is pressed with the set/lock switch pressed, the mode is changed over to the setting mode.

 $P_{u} - R$ Ex: Setting mode display

2. The operational mode in the setting mode is changed over sequentially in the left or right direction by pressing the up or down key at the first digit, respectively.



3. The operational mode displayed at present is set by pressing the RESET key, and the display returns to the normal condition.

2) Checking the operational mode
When the UP or DOWN key at the second digit is pressed with the set/lock switch pressed, the operational mode can be checked.
The display returns to the normal condition after indicating the operational mode for about two seconds. (While the display indicates the operational mode for about two seconds, the other indicators continue to operate normally.)

When the UP or DOWN key at the fourth digit is pressed with the set/lock switch pressed, all keys on the unit are locked. The timer does not accept any of UP, DOWN and RESET keys.

To release the lock settling, press the UP or DOWN key at the fourth digit again with the set/lock switch pressed.

*Operational mode, adding and subtracting and minimum input signal range cannot be set at T₁ and T₂, respectively.

4) Changing over the T₁/T₂ setting display
The T1/T₂ setting display is changed over by pressing the SET/LOCK switch. (This operation gives no effect on the other operations. The set time and elapsed time (residual time) at T₁ are linked with those at T₂.)

· Changing the set time

It is possible to change the set time with the up and down keys even during time delay with the timer. However, be aware of the following points.

1) If the set time is changed to less than the elapsed time with the time delay set to the addition direction, time delay will continue until the elapsed time reaches full scale, returns to zero, and then reaches the new set time. If the set time is changed to a time above the elapsed time, the time delay will continue until the elapsed time reaches the new set time

2) If the time delay is set to the subtraction direction, time delay will continue until "0" regardless of the new set time.

2. When the set times at T₁ and T₂ are set to 0, the output becomes ON only while the signal input is carried out. However, while the reset input is carried out, the output becomes OFF.

DIP switches

	1222	DIP switch		
	Item	OFF	ON	
1	4 /5/ (14/V - 5 / 17/5)	r or serior	F - F - Z D D D D D D D D D	
2	Operation mode	Refer to table 1		
3	PRODUITAL PLANTS	- 0.100.0		
4	Minimum input reset, signal, and stop signal width	20 ms	1 ms	
5	Time delay direction	Addition	Subtraction	
6				
7	Timer range	Refer to table 2		
8	A CANTAL AND			

switch can be changed over between reset and signal inputs.



Table 1: Setting the timer range (Timer T₁)

DIP switch No.		Vo.	restricted to the control of the con	
1	2	3	Timer range	
ON	ON	ON	0.01 s to 99,99 s	
OFF	OFF	OFF	0.1 s to 999.9 s	
ON	OFF	OFF	1 s to 9999 s	
OFF	ON	OFF	0 min 01 s to 99 min 59 s	
ON	ON	OFF	0.1 min to 999.9 min	
OFF	OFF	ON	0 h 01 min to 99 h 59 min	
ON	OFF	ON	0.1 h to 999.9 h	
OFF	ON	ON	1 h to 9999 h	

Table 2: Setting the timer range (Timer T₂)

DIP switch No.		Vo.	Timer range	
6	7	8	Timer range	
ON	ON	ON	0.01 s to 99.99 s	
OFF	OFF	OFF	0.1 s to 999.9 s	
ON	OFF	OFF	1 s to 9999 s	
OFF	ON	OFF	0 min 01 s to 99 min 59 s	
ON	ON	OFF	0.1 min to 999.9 min	
OFF	OFF	ON	0 h 01 min to 99 h 59 min	
ON	OFF	ON	0.1 h to 999.9 h	
OFF	ON	ON	1 h to 9999 h	

1105C PROGRAMMING

Dip switches:

1, 2 and 3

Control the counter's 7 function options.

Sets minimum input signal length (reset, signal and stop).

5 Sets maximum count speed (30Hz or 5kHz).

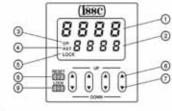
6. 7 and 8 Control the 5 input options.

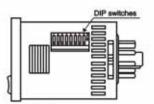
* Set dip switches before installation!

Set value is set using the toggle keys on the front of the timer.

- Counter display
- Set value display
- Controlled output indicator
- Reset indicator
- (8) Lock indicator
- UP keys

Changes the corresponding digit of the set value in the addition direction (upwards).





T DOWN keys

output.

Changes the corresponding digit of the set value in the subtraction direction (downwards).

(8) RESET switch Resets the counting value and the

 LOCK switch Locks the operation of all keys on the counter.

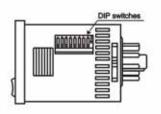
Each key is for the corresponding digit in the display.

DIGITAL DIN PANEL MOUNT TIMER PROGRAMMING INSTRUCTIONS



1094 PROGRAMMING

Timing Function and Timing Ranges:



Dip switches:

1, 2 and 3 Control the timers 8 function options. 4 Sets minimum input signal length (reset, signal and stop). 5 Sets direction of time delay (addition or subtraction). Control the time ranges 6, 7 and 8

(0.001 s to 9.999 s thru 0.1 h to 999.9 h).

* Set dip switches before installation!

Setting the Time:

- 1) Elapsed time display 2 Set time display
- 3) Time delay indicator
- 4 Controlled output indicator
- S Reset indicator
- Lock indicator
- 7) Time units display



UP keys Changes the corresponding digit of the set time in the addition direction (upwards)

DOWN keys Changes the corresponding digit of the

set time in the subtraction direction (downwards) 10 RESET switch

Resets the elapsed time and the output

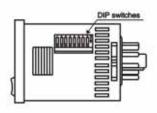
11 LOCK switch Locks the operation of all keys on the unit

Time is set using the toggle keys on the front of the timer.

Each key is for the corresponding digit in the display.

1096 PROGRAMMING

Timing Ranges:

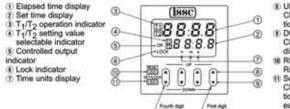


Dip switches:

1, 2 and 3 Control the time ranges for T1 (0.001 s to 9.999 s thru 0.1 h to 999.9 h). 4 Sets minimum input signal length (reset, signal and stop). 5 Sets direction of time delay (addition or subtraction).

6, 7 and 8 Control the time ranges for T2 (0.001 s to 9.999 s thru 0.1 h to 999.9 h).

Fax: 931-796-3956



- UP keys Changes the corresponding digit of the set time in the addition direc
 - tion (upwards)

Changes the corresponding digit of the set time in the subtraction direction (downwards)

@ RESET switch

Resets the elapsed time and the output

 Set/lock switch Changes over the display between T_1/T_2 settings, sets the operational mode, checks the operational mode and locks the operation of each key (such as up, down or reset key).

Timing function representations:

Pu-8 = Pu-6 = Pu-c = In-8 = In-6 = In-c = Pulse Pulse Pulse Total Total Total ON/OFF OFF-start ON-start ON/OFF OFF-start ON-start -delay -delay -delay -delay -delay -delay

^{*} Set dip switches before installation!

MODEL 1214 BASE MOUNT

SPECIFICATIONS

VOLTAGE: 120VAC, 24VAC/DC

FREQUENCY: 50/60 Hz

TOLERANCE (VOLTAGE): ± 10% of nominal **POWER CONSUMPTION: 10 VA maximum TRANSIENT PROTECTION:** Isolation transformer (120VAC only)

FUNCTION

PHYSICAL

INPUT

TYPE: Electromechanical relay RATING: 10A - 240VAC maximum

TYPE: Motion detector **TIMING RAMP:** 100kΩ/sec

TIME RANGE: 0.06 to 100 secs in 10 ranges **RANGE TOLERANCE:** $\leq 10\%$ at max, $\leq 0\%$ at min

CONTROL: Isolated contact closure

(maximum resistance - 100Ω)

CONTROL TERMINALS: E-F

VOLTAGE PRESENT AT CONTROL TERMINALS:

24VDC minimum, 40VDC maximum

CYCLE TIME: Min. time control circuit closed 2msec Min. time control circuit open 50msec Max. control circuit pulses/sec 18

OPERATING TEMP: 0° to 50° C (32° to 120°F) TIMING VARIATION VS. TEMP: ± 5% maximum **MOUNTING:** Base mount

TERMINATION: Terminal blocks on face of timer

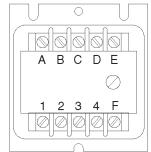
HOUSING: Metal

WIRING

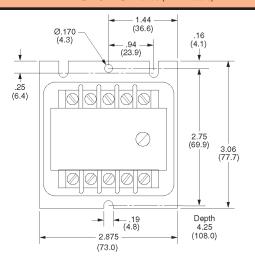
OUTPUT B.B1.B2

- A-B Voltage input (constant)
- C-D Remote adjust (jumper if not used)
- E-F Control (resets timing function)
- 1-2 N.O. timed (except B2, N.C.)
- 3-4 N.C. timed (except B1, N.O.)

Caution: Never apply voltage to C-D-E-F



DIMENSIONS Inches (millimeters)



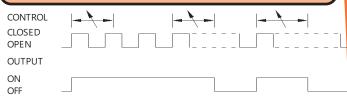
Wiring Terminal Location



Underspeed Detector

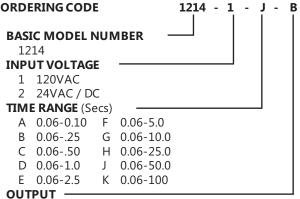
Compact unit is designed for use in standard mechanical switch applications.

OPERATION



Closing the control circuit energizes the output. Opening and reclosing the control circuit before the set time interval completes keeps the output energized, and it remains energized as long as the monitored motion continues to provide at least two pulses per set time interval. If the monitored motion stops, the output de-energizes after the set time interval completes, even if motion stops in such a way that the control circuit remains closed.

ORDERING DATA



- B Relay 1 N.O., 1 N.C.
- B1 Relay 2 N.O.
- B2 Relay 2 N.C.

APPLICABLE ACCESSORIES

See accessory section for details

Potentiometers RP-201 thru RP-210

Reference dial RP-216 RP-217 Locking attachment



1217P Proximity sensor only



1217C Motion Detector only

The 1217 combines the control features of an underspeed motion detector and a noncontact solid state proximity sensor. It can also be used without the proximity sensor as a PLC watchdog timer.

OPERATION

The model 1217 consists of an underspeed control unit and a DC proximity sensor. The unit output relay energizes for a set time interval when it receives one control circuit pulse from the proximity sensor. A pulse consists of one opening and closing of the control circuit. Each pulse resets the time interval to zero, and the output remains energized as long as the monitored motion provides at least two pulses per set time interval. The DC proximity sensor actuates the control circuit.

The time interval is set on the unit's internal timing potentiometer. The unit output relay immediately energizes and remains energized for the set time interval when a metal object leaves the sensing field.

- 1) The output relay de-energizes after the set time interval completes if a metal object remains out of the sensing field.
- 2) The output relay de-energizes after the set time interval completes if the metal object enters and remains in the sensing field.
- 3) The output relay remains energized and the time interval resets to zero and begins timing again if a metal object enters and leaves the sensing field before the set time interval completes.
- 4) The control unit automatically completes one time interval if a metal object is not present in the sensing field when power is initially applied.

When used as a PLC watchdog the PLC provides the input pulses, application information is included on page 32.

SPECIFICATIONS 1217C

VOLTAGE: 120VAC or 24VAC/DC

FREQUENCY: 50/60 Hz

TOLERANCE (VOLTAGE): ± 10% of nominal POWER CONSUMPTION: 10VA maximum

TRANSIENT PROTECTION: Transformer(120V), MOV(24V)

TYPE: Electromechanical relay

MECHANICAL LIFE: 10,000,000 operations

ELECTRICAL LIFE: 500,000 operations

RATING: 10A - 1/6 HP at 120VAC, 1/3 HP at 240VAC

TYPE: Underspeed motion detector/PLC watchdog **TIMING RAMP:** 0.06 sec to minimum - 10K ohm/sec 0.5 sec minimum - 100K ohm/sec

TIME RANGES: 0.06 to 100 secs in 7 ranges **RANGE TOLERANCE:** ≤ 10%at max, ≤0% at min **CONTROL:** Isolated contact closure (max. resist. 100 Ω)

or DC proximity switch (ISSC 1217P)

CONTROL TERMINALS: D-E-F

VOLTAGE PRESENT AT CONTROL TERMINALS:

24VDC minimum, 40VDC maximum

CYCLE TIME: Minimum time control circuit closed 2ms Minimum time control circuit open 50ms

Maximum control circuit pulses/sec 18

SENSING DISTANCE: 0.5 inch

OPERATING TEMP: 0° to 50°C (32° -120°F) **PHYSICAL**

TIMER VARIATION VS. TEMPERATURE: ±5% max.

MOUNTING: Base mount

TERMINATION: Terminal block on face of timer

HOUSING: Metal

SPECIFICATIONS 1217P

VOLTAGE RANGE: 10-40VDC

MAXIMUM SWITCHING FREQUENCY: 150 pulses/sec

OUTPUT RATING: 100 mA

SENSING DISTANCE: 0.5 inch (12.7mm) **RESIDUAL VOLTAGE:** ≤0.7V

SWITCHING MODE: Source/PNP **OUTPUT STATE:** N.C.

INDICATOR: LED

OPERATING TEMP: -25° to 75°C (-13° to 167°F)

Fax: 931-796-3956

MODEL 1217 BASE MOUNT

ORDERING DATA - COMPLETE UNIT INCLUDES CONTROL AND PROX SWITCH ORDERING CODE 1217 - 1 - G - B - 1 **BASIC MODEL NUMBER** 1217 **INPUT VOLTAGE** 120VAC 1 24VAC/DC TIME RANGE in seconds 0.06-25.0 0.06-1.0 Н 0.06-2.5 F 0.06-50.0 1 F 0.06 - 5.0Κ 0.06-100 G 0.06-10.0 **OUTPUT** Relay 1 N.O., 1 N.C. В B1 Relay 2 N.O. B2 Relay 2 N.C. LOCATION OF SENSING AREA End 2 RIGHT 2 Right tot 3 Left END Sensing Area Locations (a)

DIMENSIONS inches(millimeters)

.16 |(4.1)

3.06 (69.9) (77.7)

DEPTH

4.25 (108.0)

Ø.217 (5.5)

2.36 (60.2)

(7.3).295

1.57 (40)

(d

 \oplus

.19 (5.3)

1.18 -(29.7)

1.57 - (40.3)

4.41 (112.8)

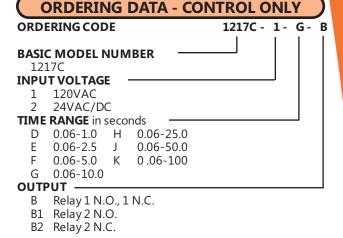
1/2-14NPT

3 LEFT

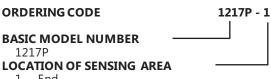
·1.44 (36.9)

.94 → (23.9)

→ | - .19 (4.8)



ORDERING DATA - PROX SWITCH ONLY



1 End 2 Right

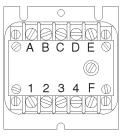
3 Left

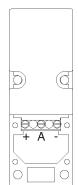
WIRING

Motion Detector Voltage input(constant)

A-B Not used C D DC(-) to terminal - on prox sensor Ε Control to Terminal A on prox sensor F DC(+) to terminal + on prox sensor N.O. timed(except B2, N.C.) 1-2

N.C. timed(except B1, N.O.) 3-4





PLC watchdog timer

A-B Voltage input(constant) Not used C D Common on PLC +24V pulsed output from PLC Ε F Not used 1-2 N.O. timed(except B2, N.C.) 3-4 N.C. timed(except B1, N.O.)

INSTALLATION RECOMMENDATION: The standard unit is insensitive to most induced voltage transients on the control leads (E-F). Although not mandatory, shielding the leads is recommended. Reasonable care should be taken to eliminate control lead runs in conduit or trays with high voltage lines (1000V or greater).

MODEL 1248A LIMIT STYLE

INDUSTRIAL SOLID STATE MOTION DETECTOR





The 1248A is a self-contained combination proximity sensor and speed switch (motion detector) in easy to install limit style unit. Two-wire circuit is wired in same manner as a limit switch. A plug-in receptacle saves wiring time. There are three user selectable speed ranges that cover 5 through 7500 pulses per minute and an adjustable start time delay of 0 to 20 seconds. An LED indicates that the output is energized and a target adjustment mode aids setup.

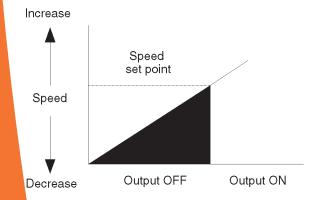
ORDERING DATA

ORDERING CODE

1248A - 1A4P

OPERATION

- Output de-energized when monitored motion is below speed set point
- Output energizes when monitored motion reaches or exceeds speed set point
- Energized output will not de-energize until monitored motion drops below speed set point
- Output automatically resets-energizes when monitored speed again reaches speed set point



SPECIFICATIONS

VOLTAGE: 20 to 250 VAC/DC FREQUENCY: 50/60 Hz or DC

LEAKAGE: ≤ 2mA

TRANSIENT PROTECTION: MOV

MAX. LOAD CURRENT: 500 mA (continuous)
VOLTAGE: ≤ 9 Volts (with resistive load max.

load current)

MAX. INRUSH CURRENT: 7 A
MIN. LOAD CURRENT: 5 mA

NSING

HYSICAL

SENSING DISTANCE: 12.7mm (0.5 in) **TARGET SIZE:** 40mm x 40mm mild steel

SPEED RANGES: 3 (user selectable)

A = 5 - 75 ppm* B = 50 - 750 ppm C = 500 - 7500 ppm

 $\textbf{MAX. SPEED at which sensor can detect target:} \ 10,000 \ ppm$

HYSTERESIS: 10% differential between pickup & dropout speeds.

RESPONSE TIME: All speed ranges 3 msec / 3 msec (target present / target absent)

DELAY IN READINESS: 100 msec

(with start up delay at zero)

START UP TIME DELAY: 0 - 20 seconds. (user adjustable)

*ppm = speed (RPM) X number of targets

TEMPERATURE RANGE: -25°C to +70°C **HOUSING MATERIAL:** Fire-retardant

ABS/polycarbonate blend

ENVIRONMENTAL RATING: NEMA

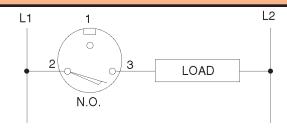
1,3,4,6,12,13,IP67

TERMINATION: 3-Pin mini-style connector

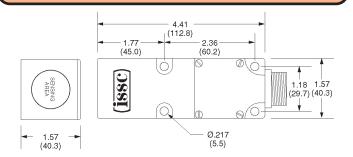
ACCESSORIES

2 m cable with connector RP-503 5 m cable with connector RP-503-5

WIRING



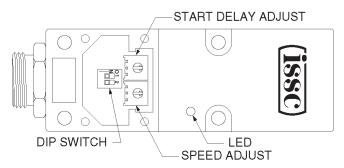
DIMENSIONS millimeters



ADJUSTMENTS

Initial Start Time Delay (0-20 Sec., Adjustable)

The 1248A is supplied with an initial start time delay which energizes the output for the time specified when power is applied to the unit. This feature provides time at start-up for the monitored equipment to reach a speed that will maintain an energized output. The output de-energizes if the speed of the monitored equipment fails to reach the set point by the end of this delay. Removing and reapplying power resets the initial time delay.



DIP switch range selection

The DIP switch selects one of the three ranges or test mode. The switches can be changed without removing power from the device. When the test mode is selected, the 1248A emulates a standard prox switch. The output comes on when the target is present. If power is applied with the switches set for test mode the 1248A enters a factory test mode. Turn off power and set switches to off to exit.

RANGE	SPEED ppm	SWITCH 1 2	
Α	5-75	OFF	OFF
В	50-750	ON	OFF
С	500-7500	OFF	ON
TEST	-	ON	ON

START STOP CR CR 1 2 1248A 3

APPLICATION EXAMPLE

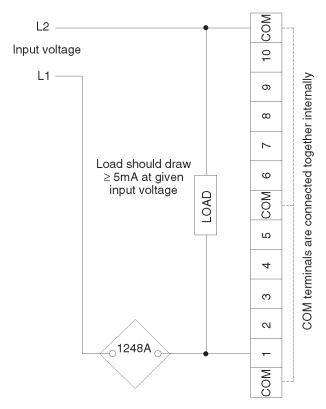
NOTE: This circuit requires the start time delay to be adjusted for no less than 1/2 sec.

SPECIAL CONSIDERATIONS FOR PLC APPLICATIONS

When using the model 1248A as a direct input to a PLC, the minimum load current specification of 5mA must be taken into consideration. Most of todays PLC's have a very high input impedance which does not allow enough current for the 1248A to operate properly.

The solution to this problem is to parallel a load (a resistor or indicator lamp) with the PLC input.

Typical PLC Application Example:



See your PLC User's Manual for specific wiring details.





Underspeed Detection

AC Control Circuit is compatible with standard mechanical switches, solid state proximity sensors, and 120 VAC pulses.

CONTROL CLOSED OPEN OUTPUT ON OFF

Closing the control circuit energizes the output.

Opening and reclosing the control circuit before the set time interval completes keeps the output energized, and it remains energized as long as the monitored motion continues to provide at least two pulses per set time interval.

If the monitored motion stops, the output de-energizes after the set time interval completes, even if motion stops in such a way that the control circuit remains closed.

ORDERING DATA ORDERING CODE 1260 - 1 - K - C **BASIC MODEL NUMBER** -1260 **INPUT VOLTAGE** 1 120VAC TIME RANGE (Secs) A 0.06-0.10 F 0.06-5.0 L 0.5-250 0.06-0.25 G 0.06-10.0 M 0.5-500 0.06-0.50 H 0.06-25.0 C W Fixed time D 0.06-1.0 J 0.5-50.0 (see note) 0.06-2.5 K 0.5-100 **NOTE:** Specify W and desired fixed time. Factory will set time within 5%

OUTPUT

B Relay 1 N.O., 1 N.C.

C Solid State 1 N.O., 1.5 amps AC

APPLICABLE ACCESSORIES

See accessory section for details

Potentiometers RP-201 thru RP-210

Reference dial RP-216 Locking attachment RP-217

SPECIFICATIONS

VOLTAGE: 120VAC FREQUENCY: 50/60 Hz

TOLERANCE (VOLTAGE): ± 10% of nominal POWER CONSUMPTION: 10 VA maximum TRANSIENT PROTECTION: Isolation transformer

ООТРОТ

FUNCTION

PHYSICAL

INPUT

TYPE: Electromechanical relay or solid state **RATING:** 1.5A @ 120 VAC (solid state)

10A @ 240VAC maximum (electromechanical)

TYPE: Motion detector

REPEAT ACCURACY: ± 1/2 % of setting **INDICATION:** LED indicates unit timing and

output energized TIMING RAMP: 0.06 sec minimum time - $100k\Omega/sec$

0.5 sec minimum time - $10k\Omega/sec$ **TIME RANGE:** 0.06 to 500 secs in 12 ranges

RANGE TOLERANCE: ≤ 10% at maximum, ≤ 0% at minimum

CONTROL: Isolated contact closure or AC prox switch

CONTROL TERMINALS: P1-P2-L2

VOLTAGE PRESENT AT CONTROL TERMINALS:

P1-P2: Same as input voltage L2-P2: 120VAC pulse

CYCLE TIME:Min. time control circuit closed
Min. time control circuit open
8 msec
16 msec

Max. control circuit pulses/sec 40

OPERATING TEMP: -32° to 71° C (-25° to 160°F) TIMING VARIATION VS. TEMP: ± 3% maximum

MOUNTING: Base mount

TERMINATION: Terminal block on face of timer

HOUSING: Metal

WIRING

OUTPUT B L1-L2 Voltage input (constant)

P1-P2 Control

L2-P2 120VAC Pulse

Output as shown: N.O. timed N.C. timed

Caution: Never apply voltage to P1 (L1 internally jumpered to P1)

OUTPUT C

L1-L2 Voltage input (constant)

P1-P2 Control

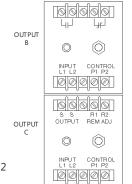
L2-P2 120VAC Pulse

R1-R2 Remote adjust (jumper if not used)

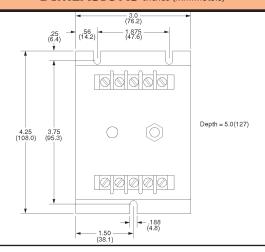
S1-S2 N.O. solid state, timed

Caution: Never apply voltage to P1-R1-R2 (L1 internally jumpered to P1)

Wiring Terminal Location



DIMENSIONS Inches (millimeters)



Adjusting Set Time Interval

A timing potentiometer sets the time interval. It is necessary to calculate the period of time between pulses to determine the correct time setting.

- 1) Determine minimum operating speed. This is the speed at which the output energizes. Any greater speed also maintains an energized output. Any slower speed de-energizes the output.
- 2) Determine pulse/sec ratio provided by minimum operating speed.

example: 2 pulses/sec

- 3) Determine time interval between pulses. example: 2 pulses/sec = 1 pulse/0.5 sec
- 4) Adjust timing potentiometer to a setting slightly greater than 0.5 sec. Minimum operating speed (1 pulse/0.5 sec) will provide 2 pulses in a time interval slightly greater than 0.5 sec and maintain an energized output. Any speed less than the minimum operating speed will not provide two pulses per set time interval, and the unit's output will de-energize.
- 5) Select a time range, when ordering a 1262, in which the set time interval for minimum operating speed falls midrange. This provides better time setting resolution.

example: Set time interval - 0.55 sec

Select time range "D" - 0.06-1.0 sec)

SPECIFICATIONS

VOLTAGE: 120VAC **FREQUENCY:** 50/60 Hz

TOLERANCE (VOLTAGE): ± 10% of nominal POWER CONSUMPTION: 10 VA maximum TRANSIENT PROTECTION: Isolation transformer

DUTPUT

TYPE: Electromechanical relay

RATING: 10A - 1/6 HP at 120VAC, 1/3 HP at 240VAC

TYPE: Motion detector

REPEAT ACCURACY: ± 1% of setting

INDICATION: LED indicates unit timing and output

energized

TIMING RAMP: 0.02 sec minimum time - $1M\Omega/sec$

0.06 sec minimum time - $100 \text{K}\Omega/\text{sec}$ 0.5 sec minimum time - $10 \text{K}\Omega/\text{sec}$

TIME RANGE: 0.02 to 1000 secs in 13 ranges

RESPONSE TIME: Set time interval

HYSTEROSIS: ~5% between pick-up and drop-out speeds

RANGE TOLERANCE: ≤ 10% at max. ≤ 0% at min

CONTROL TERMINALS: A-B-C-D-E-F

VOLTAGE PRESENT AT CONTROL TERMINALS:

A - C : Same as input voltage

B - C : 120VAC pulse D - E - F : 12VDC D - E : 12VDC pulse

CYCLE TIME:

Time Range		AC Control	DC Control
	Minimum time control circuit closed	8 msec	0.1 msec
A-C	Minimum time control circuit open	16 msec	0.45 msec
	Maximum control circuit pulses/sec	40	1800
	Minimum time control circuit closed	8 msec	0.1 msec
D-H	Minimum time control circuit open	16 msec	5 msec
	Maximum control circuit pulses/sec	40	200
	Minimum time control circuit closed	8 msec	8 msec
J-N	Minimum time control circuit open	42 msec	42 msec
	Maximum control circuit pulses/sec	20	20

OPERATING TEMP: 0° to 50° C (32° to 122°F)
TIMING VARIATION VS. TEMP: ± 5% maximum
MOUNTING: Base mount
TERMINATION: Terminal block on face of timer

TERMINATION: Ferminal block on face of time

HOUSING: Metal



Underspeed or Overspeed Detection

Output Energizes only when running speed is reached.

AC Control Circuit is compatible with standard mechanical switches, solid state proximity sensors, and 120VAC pulse.

DC Control Circuit is compatible with solid state source or sink proximity sensors.

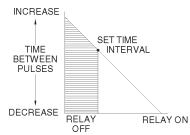
MSHA Investigation No. IA-137. The 1262 used in conjunction with the ISSC 1221 proximity sensor (see page 50) is approved by the Mine Safety and Health Administration.



CSA File No. LR92815

OPERATION

The output is de-energized when the monitored motion provides less than two pulses per set time interval. The output energizes when the monitored motion reaches or exceeds two pulses per set time interval. Once energized, the output will not de-energize until the monitored motion drops to less than two pulses per set time interval. The output automatically resets and the output energizes, when the monitored speed again matches two pulses per set time interval.



Initial Start Time Delay

The 1262 can be supplied with an initial start time delay which energizes the output for the time specified when the power is applied to the unit. This feature provides time at start up for the monitored equipment to reach a speed that will maintain an energized output. The output will deenergize, if the speed of the monitored equipment fails to reach the set point by the end of this delay. Removing and reapplying power resets the initial time delay.

1262 data continued on page 37



ORDERING DATA **ORDERING CODE** 1262 - 1 - L - D - B - OP3(10) BASIC MODEL NUMBER 1262 INPUT VOLTAGE -1 120VAC **DETECTION MODE -**L Underspeed TIME RANGE (Secs) -A 0.02-0.10 F 0.06-5.0 L 0.5-250 0.02-0.25 G 0.06-10.0 M 0.5-500 0.02-0.50 H 0.06-25.0 N 0.5-1000 0.06-1.0 J 0.5-50.0 W Fixed time 0.06-2.5 K 0.5-100 (see note) **NOTE:** Specify W and desired fixed time. Factory will set time within 5% OUTPUT B Relay 1 N.O., 1 N.C. B1 Relay 2 N.O. B2 Relay 2 N.C

OP3(t) Initial start time delay. Specify in parentheses time selected from below.

1 sec 10 secs 5 secs 25 secs

OPTION (If desired)

SPECIAL MODEL for PLC WATCHDOG applications

ORDER NUMBER 1262-PC

0.06-2.5 second timeout 2 second start-up delay Relay output 1 N.O., 1 N.C.

APPLICABLE ACCESSORIES

See accessory section for details Locking attachment RP-217

5.0 (127)

DIMENSIONS Inches (millimeters)

WIRING

A-B Voltage input (constant)
A-C AC Control — mechanical contact or prox sensor
B-C AC Control — 120VAC Pulse

D-E-F DC Control — source or sink* prox sensor D- (DC-) common for prox sensor

E- (A) input for prox sensor F- (+ 12VDC) supplied to prox sensor

D-E 12VDC Pulse

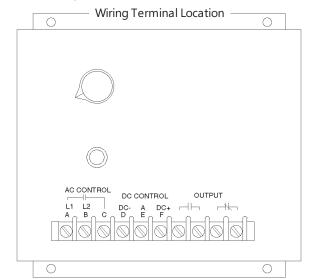
D- (DC-) Common E- (+12VDC) Supplied by sourcing output

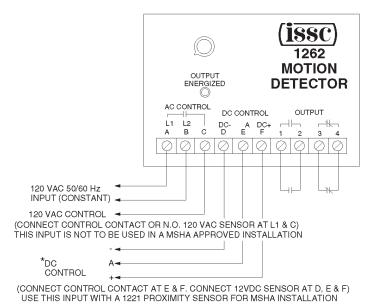
E-F DC Control — mechanical contact

*When using sink prox sensor, install 1200 ohm pull-up resistor (supplied with unit) at E-F.

1-2 N.O. (except B2, N.C.)

3-4 N.C. (except B1, N.O.)





*NOTE: TO USE ISSC DC PROXIMITY SWITCH 1221 (N.O.), A 1200 Ω PULL-UP RESISTOR (SUPPLIED WITH UNIT) MUST BE INSTALLED AT TERMINALS E & F. (SFE DWG, G2693).

2.91 (74)

(124.5)

SPECIFICATIONS

VOLTAGE: 120VAC FREQUENCY: 50/60 Hz

INPUT **TOLERANCE (VOLTAGE):** ± 15% of nominal **POWER CONSUMPTION: 10 VA maximum TRANSIENT PROTECTION:** Isolation transformer

OUTPUT

TYPE: Electromechanical relay RATING: 10 A @ 240VAC maximum

	Type A Resistive Sensitive 3.0kΩ	Type A Resistive Sensitive 30kΩ	Type B Resistive Sensitive 110Ω	Type C Voltage Sensitive
Control Terminals	E&F (C&D jumpered)	C&F (C&D without jumper)	E&F (C&D not used)	E(+)&F(-) (C&D not used)
Max. open circuit voltage	8VDC	40VDC	2VDC	N/A
Max. short circuit current	10mA	10mA	2.0mA	N/A
Max. control resistance to energize unit	3.0kΩ	30kΩ	110Ω	N/A
Min. control resistance to de-energize unit	6.0kΩ	45kΩ	160Ω	N/A
Max. control voltage	N/A	N/A	N/A	20VDC
Min. control voltage	N/A	N/A	N/A	1.5VDC±10%
Control point which may be grounded	E or F	E or F	F	F

Note: N/A indicates not applicable

OPERATING TEMP: 0° to 50°C (32° to 120°F)

MOUNTING: Base mount

TERMINATION: Terminal block on face of timer

HOUSING: Metal

WIRING

TYPE A

A-B Voltage input (constant)

Control 30K (energizes output, remove jumper)

Control 3K (energizes output, jumper C&D)

N.O. (except B2, N.C.)

3-4 (except B1, N.O.)

Caution: Never apply voltage to C-D-E-F

TYPE C

Voltage input A-B (constant)

C-D Not used

Control E(+) F(-) (energizes output)

N.O. timed (except B2, N.C.)

(except B1, N.O.)

TYPE B

A-B Voltage input (constant) C-D

Not used

Control (energizes output)

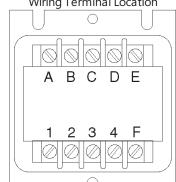
N.O.

(except B2, N.C.)

N.C. (except B1, N.O.)

Caution: Never apply voltage to C-D-E-F

Wiring Terminal Location



DIMENSIONS Inches (millimeters)

Exterior dimensions same as 1214 page 30



RESISTANCE OR **VOLTAGE DETECTOR**

The function of a resistive sensitive relay is based on the detection of various resistance values. Output pick-up occurs when both of the unit's sensing probes come in contact with a material or liquid which provides a resistance value lower than the unit's maximum sensitivity level.

Type A resistive sensitive relay can be wired for output pick-up at a maximum resistance level of either 3,000 or 30,000 ohms.

Type B has a low maximum resistance level for output pick-up at 110 ohms. The unit can be purchased with an optional sensitivity adjustment which allows the resistance level to be set anywhere between 10 and 110 ohms. The type B is ideal in tool or work detection applications requiring coolant solutions which have low

Type C voltage sensitive relay, amplifies a low DC voltage signal by energizing a mechanical output which is capable of switching heavier voltage loads. The type C can be applied directly to the solid state output of instrumentation or logic control equipment to function as a power relay.

ORDERING DATA

ORDERING CODE 1213 - 1 - A -В OP1 **BASIC MODEL NUMBER**

1213

1213 UL **INPUT VOLTAGE**

1 120VAC

TYPE

A Resistive sensitive relay with dual control points, 3K ohm or 30K ohm maximum.

*B Low resistive sensitive relay with single control point, 110 ohm maximum.

Voltage sensitive control point, 20V maximum, 3V minimum.

OUTPUT

- Relay 1 N.O., 1 N.C., contacts electrically isolated
- Relay 2 N.O., contacts electrically isolated
- Relay 2 N.C., contacts electrically isolated

OPTIONS (if desired)

OP1 Output indication light

* OP2 Sensitivity adjustment which allows resistance level to be set anywhere between 10 and 110 ohms (type B only).

*Not available on UL units





RESISTIVE SENSITIVE SWITCH

The Resistive Sensitive Switch is a completely solid state industrial control device whose output changes state when the resistance impressed on it's input terminals matches a predetermined value. This is programmed by installing a reference resistance across input programming pins. The unit is also programmable to cause the output to turn on when input resistance is greater than the reference resistance, or to turn on when the input resistance is less than the reference resistance. Designed for service in rugged industrial control environments, it is a plug-in device which can be applied in any control scheme where a control action is required, based upon a change in electrical resistance; such as RTD, photo cells, liquid level contact, tool to work piece contact, etc. Input terminal open circuit voltage and short circuit current are limited to low levels for safety reasons.

ORDERING DATA **ORDERING CODE** 1230 - 1 - D - C **BASIC MODEL NUMBER** 1230 **INPUT VOLTAGE** 1 120VAC TYPE -D Resistive Sensitive Switch (input sensitivity $1.0k\Omega$ to $1.0M\Omega$) OUTPUT -C Solid State(AC) 1 Amp, 120VAC

ACCESSORIES See accessory section for details

RP-302

RP-320

SPECIFICATIONS

VOLTAGE: 90 to 140VAC FREQUENCY: 50/60 Hz

POWER CONSUMPTION: 20 mA TRANSIENT PROTECTION: Transformer

TYPE: N.O. Triac (optically isolated, 1500 Vrms

OUTPUT **RATING:** 1.0A rms max continuous

15A inrush (16 msec @ 60Hz) MAX SWITCHING RATE: 30/second

RESISTANCE

PHYSICAL

SENSITIVITY: $1.0k\Omega$ to $1.0M\Omega$ user programmable **OPEN CIRCUIT VOLTAGE:** < 7 volts maximum **SHORT CIRCUIT CURRENT:** < 5 mA maximum

HYSTERESIS: Approximately 30%

OPERATING TEMP: -25° to +70°C (-13° to 160°F)

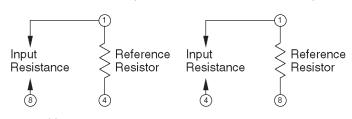
MOUNTING: Plug-in **TERMINATION:** 8 pin socket

HOUSING: Plastic

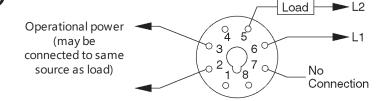
WIRING

Programming Connections

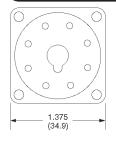
Output energizes when input resistance is lower than reference resistance set point Output energizes when input resistance is higher than reference resistance set point

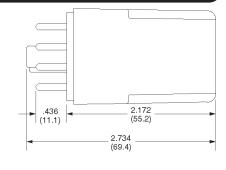


Power Wiring



DIMENSIONS Inches (millimeters)





8 pin socket

8 pin socket(DIN rail mount)

SPECIFICATIONS

VOLTAGE: 120VAC, 24VAC/DC

FREQUENCY: 50/60 Hz

INPUT **TOLERANCE (VOLTAGE):** ± 10% of nominal **POWER CONSUMPTION:** 10 VA maximum

TRANSIENT PROTECTION: MOV

OUTPUT

TYPE: Electromechanical relay RATING: 10A @ 240VAC maximum

SENSITIVITY: 1.0k to 1.0M in 5 ranges

OPEN CIRCUIT VOLTAGE: 13 volts maximum **SHORT CIRCUIT CURRENT:** 5 mA maximum

HYSTERESIS: Approximately 20%

DNIMIL

TYPE: On delay - Off delay (independently adjustable)

REPEAT ACCURACY: ≤ 0.5% TIME RANGE: 0.05 to 1.0 seconds

CONTROL: Resistance applied to terminals C & D

PHYSICAL

OPERATING TEMP: 0° to 70° C (32° to 120°F) TIMING VARIATION VS. TEMP: ± 5% maximum

MOUNTING: Base mount

TERMINATION: Terminal block on face of timer

HOUSING: Metal

WIRING

A-B Voltage input (constant) Control (energizes output) C-D

1-2 N.O.

2-3 N.C.

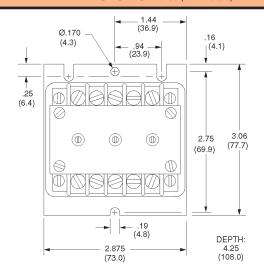
4-5 N.O.

5-6 N.C.

> Caution: Never apply voltage to terminals C & D

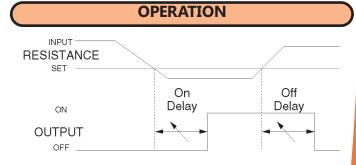


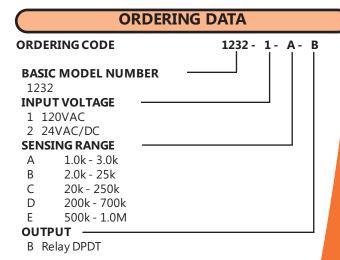
DIMENSIONS Inches (millimeters)





The 1232 is useful where initial contact may be poor or the item to be detected may bounce against the sensing probes. Output operates when sensing probes come in contact with a material which provides a resistance value lower than the set resistance and after set on-delay. Output releases when the resistance between the sensing probes is greater than the set resistance and after set offdelay.









The 1234 is a 'window' type detector and can be used where fail-safe operation is required. Output is operated when sensing probes come in contact with a material which provides a resistance value between the upper and lower set resistances. Output is released when the resistance between the sensing probes is less than the lower set resistance or greater than the upper set resistance. LED indicators show low/good/high conditions. In a typical application the unit could detect a probe shorted to ground(low) or a broken wire to the probe(high).

OPERATION UPPER SET RESISTANCE INPUT LOWER SET-ON OUTPUT OFF **ORDERING DATA ORDERING CODE** 1234 -1 -Α -BASIC MODEL NUMBER **INPUT VOLTAGE -**1 120VAC 2 24VAC/DC SENSING RANGE A 0Ω - 50k OUTPUT **B** Relay SPDT **OPTIONS** (If desired) OP1 Factory installed 47kΩ upper trip resistor

SPECIFICATIONS

VOLTAGE: 120VAC, 24VAC/DC

FREQUENCY: 50/60 Hz

TOLERANCE (VOLTAGE): ± 10% of nominal **POWER CONSUMPTION:** 10 VA maximum

TRANSIENT PROTECTION: MOV

OUTPUT **TYPE:** Electromechanical relay RATING: 10A @ 240VAC maximum

SENSE RANGE: 0Ω to >50k RESISTANCE **UPPER SET POINT:** 100Ω to 50k**LOWER SET POINT:** 85Ω to 42k

must be <85% of upper point

OPEN CIRCUIT VOLTAGE: 13 VDC maximum **SHORT CIRCUIT CURRENT:** 2.0 mA maximum

HYSTERESIS: Approximately 5%

OPERATING TEMP: 0° to 70° C (32° to 120°F)

MOUNTING: Base mount

TERMINATION: Terminal blocks on face of timer

HOUSING: Metal

WIRING

A-B Voltage input (constant)

C-D Sensing Input (energizes output)

E-F Lower trip set resistance

G-F Upper trip set resistance

1-2 N.O.

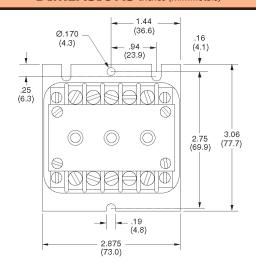
PHYSICAL

2-3 N.C.

> Caution: Never apply voltage to terminals C-D-E-F-G

Wiring Terminal Location

DIMENSIONS Inches (millimeters)



and $3.0k\Omega$ lower trip resistor.

INDUSTRIAL SOLID STATE LIQUID LEVEL DETECTOR

SPECIFICATIONS

CIRCUIT TYPE: Normally Open Solid State Output OPERATING VOLTAGE: 105-130 VAC 50/60 Hz MAX. LOAD CURRENT: 12 Amps (continuous) MAX. INRUSH CURRENT: 50 Amps (one cycle)

MIN. LOAD CURRENT: 100 mA

PROBE INPUT: Open Circuit Voltage 12VDC
Peak Current <1mA max.

TEMPERATURE RANGE: -25° to 70°C (-10° to 155°F)

TERMINATION: 3-Pin Terminal strip

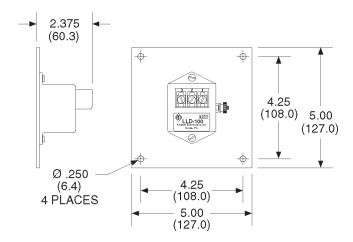
WIRING

TERMINAL 1: L1 (120 VAC) TERMINAL 2: LOAD TERMINAL 3: L2 (COMMON)

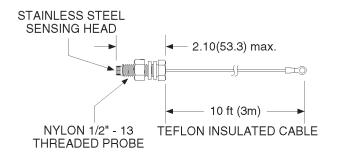
> ALUMINUM MOUNTING PLATE AND LIQUID TO BE DETECTED SHOULD BE AT SAME ELECTRICAL POTENTIAL (TYPICALLY EARTH GROUND)

DIMENSIONS Inches (millimeters)

LLD-100 DETECTOR



LLP-100 PROBE





OPERATION

The LLD-100 is a resistance detector optimized to detect any conductive fluid. A typical application is to signal a high water level and activate a pump to lower the water to a safe level. Output is "off" with no conducting path from probe to aluminum mounting plate. Output is "on" when resistance between probe and aluminum mounting plate is $\leq 1 M \Omega$.

ORDERING DATA

ORDERING CODES:

LLD - 100 Detector module

LLP - **100** Probe assembly

INDUSTRIAL SOLID STATE PROXIMITY SWITCH



FEATURES

The 1221 is a low cost limit style DC, three wire, proximity switch. When used with the 1262 provides a MSHA approved motion sensing system.

ORDERING DATA

ORDERING CODE

1221 - 1 - A - 1 - A

The 1221 is currently only available as an end sensing, NPN sinking, normally open output, 10- 26 VDC unit.

SPECIFICATIONS

VOLTAGE: 10 to 26 VDC, 10% ripple allowed INPUT

SUPPLY CURRENT: ≤ 20 mA TRANSIENT PROTECTION: MOV

OUTPUT

SENSING

PHYSICAL

MAX. LOAD CURRENT: 100 mA (continuous)

SENSING DISTANCE: 14.29 mm (0.56 in) REPEATABILITY: ±5 mm (0.02 in)

HYSTERESIS: 3.18 mm (0.12 in)

TARGET SIZE: 40mm x 40mm x 1mm mild steel SWITCHING FREQUENCY: 1.0 kHz maximum

RANGE DERATING:

Chrome-nickel 0.9 0.5 Brass Aluminum 0.45 Copper 0.4

OPERATING TEMP: -20° C to $+65^{\circ}$ C(-4° F to $+149^{\circ}$ F)

HOUSING MATERIAL: Fire-retardant

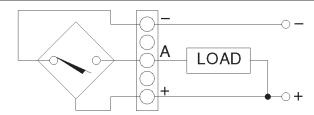
ABS/polycarbonate blend

ENVIRONMENTAL RATING: NEMA

1,3,4,6,12,13,IP67

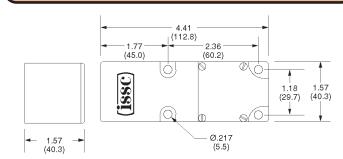
TERMINATION: Internal terminal block

WIRING



WIRING TO INTERNAL TERMINAL STRIP

DIMENSIONS inches(millimeters)



INDUSTRIAL SOLID STATE PROXIMITY SWITCH

SPECIFICATIONS

VOLTAGE: 20 to 250 VAC/DC FREQUENCY: 50/60 Hz or DC

LEAKAGE: ≤ 2mA

TRANSIENT PROTECTION: MOV

MAX. LOAD CURRENT: 500 mA (continuous)

VOLTAGE: ≤ 9 Volts

HYSICAL

(with resistive load max. load current)

MAX. INRUSH CURRENT: 7 A
MIN. LOAD CURRENT: 5 mA

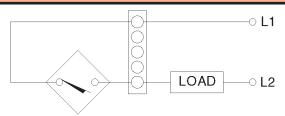
SENSING DISTANCE: 12.7mm (0.5 in)
TARGET SIZE: 40mm x 40mm mild steel
SWITCHING FREQUENCY: 166 Hz maximum

TEMPERATURE RANGE: -25°C to +70°C **HOUSING MATERIAL:** Fire-retardant

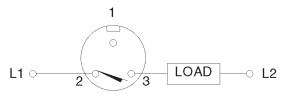
ABS/polycarbonate blend **ENVIRONMENTAL RATING:**NEMA 1,3,4,6,12,13,IP67 **TERMINATION:** Internal terminal block or external 3-Pin

mini-style connector

WIRING

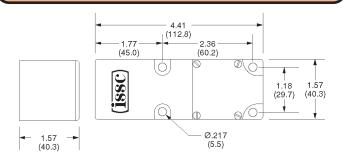


WIRING FOR INTERNAL TERMINAL STRIP



WIRING WITH EXTERNAL CONNECTOR

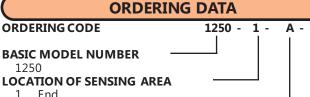
DIMENSIONS inches(millimeters)





FEATURES

The 1250 is a low cost limit style proximity switch using the same proven detection circuitry as our 1248A. Featuring a 20-250 VAC/DC universal input voltage and a simple two-wire connection. It is available with end, left or right sensing. Other options are a normally open or normally closed output and either an internal terminal block or a factory installed connector.



- 1 End2 Right
- 3 Left

OUTPUT CONFIGURATION

- A Normally open
- B Normally closed

TERMINATION

- 1 Terminal block inside cover
- 2 Connector on end of housing



INDUSTRIAL SOLID STATE CASCADABLE STEPPER





Cascadable Stepper

FEATURES

The 1050 is a totally solid state cascadable stepper. Each unit consists of an input/output (I/O) board which houses twelve output terminals and a plug-in function board which controls output function. As many as five I/O boards can be cascaded to increase the number of outputs.

ORDERING DATA

ORDERING CODE 1050 -Α-**BASIC MODEL NUMBER** 1050 **INPUT VOLTAGE** -1 115VAC/115VAC 115VAC/12-24VDC (user supplied) **FUNCTION** 1 Time base with cycle stop External pulse (time ranges not applicable; omit next to characters) TIME RANGE (Secs) ON Time **OFF Time**

A .022-11 D .22-110 .022-27 E .22-270 .022-55 F .22-550

NOTE: On and OFF time ranges must have same minimum

Parts List

1050RP1
1050RP2
1050RP3
1050RP5

* Select ON and OFF time ranges when ordering 1050RP3 (Example: 1050RP3-A-C)

SPECIFICATIONS

VOLTAGE: 115VAC FREQUENCY: 50/60 Hz

TOLERANCE (VOLTAGE): ± 10% of nominal **POWER CONSUMPTION:** 1.5 VA maximum

TRANSIENT PROTECTION: Isolation transformer, MOV on

input and all outputs.

TYPE: AC-triac DC-transistor **PROTECTION:** AC-2A replaceable fuse RATING: 10A @ 240VAC maximum

DC - 12-24VDC (supplied externally) **AC - 115VAC**

Inrush 3.5A Inrush 2.0A Carry .5A Carry 1.0A

FUNCTION: Stepper with time base or external pulse TYPE: 1 to 12 selectable step, with cascading capability **REPEAT ACCURACY:** ± 1% of setting (time base only) **RESET TIME:** Resets to first step when input power removed for 1 second.

TIMING VARIATION VS. VOLTAGE: < .1% (time base only) **INDICATION:** 12 LED's indicate output status (ON or OFF); 1 LED indicates current flow through outputs

and load.

TIME RANGES: .022 to 550 seconds in six ranges TOLERANCE: < 30% at maximum, < 0% at minimum **CONTROL:** Isolated contact closure or AC proximity sensor TIMING VARIATION VS. TEMPERATURE: 5% maximum (time base only)

OPERATING TEMP: -20° to 70° C (-4° to 158°F) MOUNTING: Mounting hole in each corner of board; compatiable with standard 8 x 10 inch

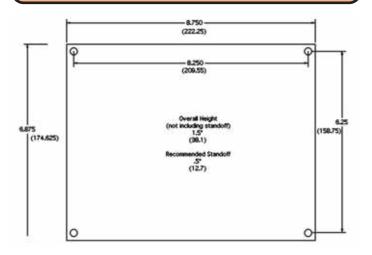
enclosure mounting studs.

HOUSING: Metal

PHYSICAL

Fax: 931-796-3956

DIMENSIONS inches(millimeters)

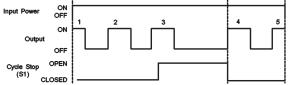


INDUSTRIAL SOLID STATE CASCADABLE STEPPER

FUNCTION DIAGRAMS

#1

Time Base Function Board

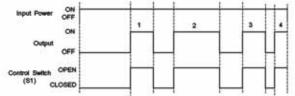


ON/OFF timing function controls output cycle. Two timing potentiometers located on function board control ON and OFF time settings. ON time setting determines length of time each output is energized. OFF time setting determines length of time each output is de-energized.

- Closing the cycle stop switch interrupts the output cycle.
- Closing the cycle stop switch while out cycle is de-energized immediately disables out cycle. When the cycle stop switch is opened, any remaining OFF time is deleted and next output energizes immediately.
- Closing the cycle stop switch while output cycle is energized allows ON time for that output to complete, then output cycle is disabled. Opening cycle stop immediately energizes next output.
- Removing and reapplying input power resets the stepper to the first step of the output cycle.

#3

External Pulse Function Board

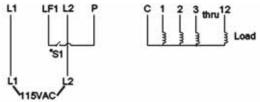


External control switch regulates output cycle.

- Closing control switch energizes output.
- Opening control switch de-energizes output.

WIRING

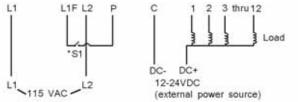
INPUT & OUTPUT WIRING FOR STEPPER WITH AC OUTPUT (REVISION LEVEL D OR HIGHER)



Stepper is wired to supply 120VAC to the output. No additional wiring is necessary.

*S1 operates cycle stop

INPUT & OUTPUT WIRING FOR STEPPER WITH DC OUTPUT



2-24VDC must be supplied from external source to C and load.

*S1 provides external control signal

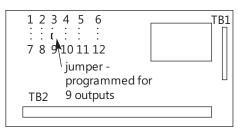
SINGLE BOARD CYCLING

TB1 8 7 6 5 4 3 2 1

Continuous Cycling

- Connect terminals one (1) and six (6) on terminal block one (TB1) to program the stepper for continuous cycling.
- Omit connection if output cycle is to stop after completing one cycle. Input power must then be removed and reapplied to initiate another output cycle.

Programming for Number of Outputs

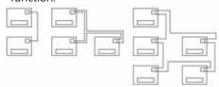


 Output cycle can be limited to fewer than twelve outputs if stepper is programmed for continuous cycling. Install a jumper between socket of desired number of outputs and middle socket as shown in diagram.

CASCADED BOARD CYCLING

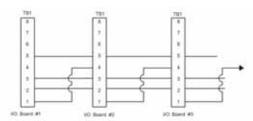
Wiring Configuration

 Arrange boards as shown to minimize the length of the wire runs. It is recommended that input, output and control wiring (TB2) be routed away from logic wiring (TB1) to avoid possibility of noise in the output function.



 Only the first I/O board in a cascaded system requires a function board. Program each I/O board in the cascaded system for 12 outputs except the last board, which may be programmed for any number of outputs.

Logic Wiring



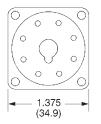
- Return wire from last board in the cascaded system to terminal one (1) of #1 board for continuous cycling.
- Terminate wiring at the last board to stop cascaded cycle after on cycle. Input power must then be removed and reapplied

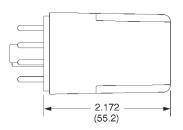


OUTPUT DEVICES









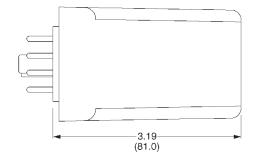
RP-101

RP-101 24 VDC, DPDT Relay, 8-Pin, Plug-in





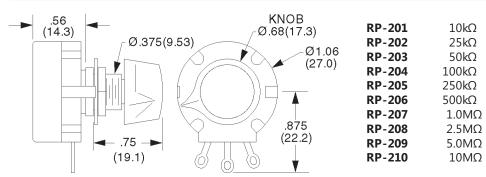
1.94 (49.3)



RP-103, RP-104, RP-105 and RP-106

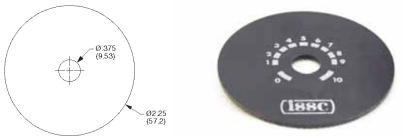
RP-103 1.0A N.O. Solid State, 8-Pin, Plug-in RP-104 1.5A N.O. Solid State, 8-Pin, Plug-in RP-105 1.5A N.C. Solid State, 8-Pin, Plug-in RP-106 1.5A 1 N.O., 1 N.C. Solid State, 8-Pin, Plug-in

POTENTIOMETERS AND RELATED HARDWARE





RP-201 to RP-210



RP-216 Reference dial for remote pots



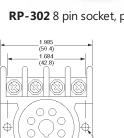
RP-217 Locking attachment for RP-201 to RP-210

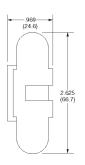


SOCKETS



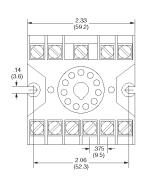
RP-302 8 pin socket, panel mount only

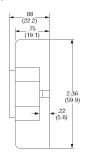






RP-303 11 pin socket, panel mount only





-.925→ (23.5)

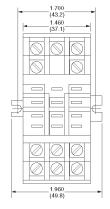
1

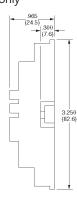
1.575 (40)

.217(5.5)



RP-304 11 pin flat terminal socket, panel mount only



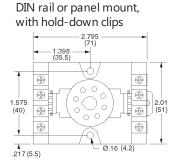




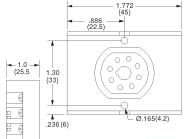
RP-321 8 pin reversed socket, permits wiring from rear of unit when panel mounting



RP-322 11 pin socket, DIN rail or panel mount, with hold-down clips



RP-320 8 pin socket,





Fax: 931-796-3956

1.362 (34.6)1.244 (31.6) 1.18 (30)

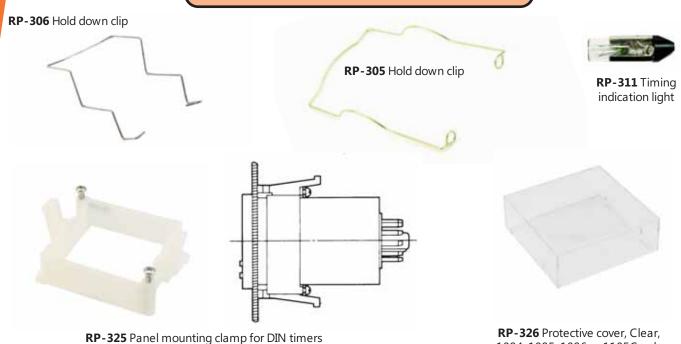
Ø.165(4.2)

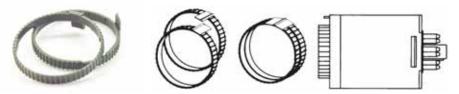
RP-323 8 pin cable socket (not shown)

RP-324 11 pin cable socket

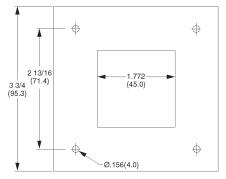


MISCELLANEOUS HARDWARE





RP-327 Stop/locking rings, fits over dial on DIN timers. For units with numbers that end in -1 or -2 only.



Side view with timer installed

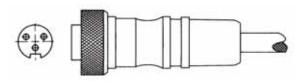
Material: 16 ga steel, gray primer RP-330 Adapter plate permits replacement of ATC 305, 310, 325 & 335 and Eagle Signal CA, CE, CD, CT, CX, HG, HQ, HP & HZ products with the ISSC Model 1068, 1073, 1081, 1090, 1094, 1095, 1096, & 1105C.

No modification of the existing panel cut-out is required. Simply remove the existing timer or counter and install the ISSC RP-330 in its place using 6-32 hardware. The appropriate ISSC timer or counter may now be installed into the "new" panel opening by utilizing an ISSC model RP-325 panel mount clamp.(one RP-325 is included with digital models but must be ordered separately for analog models)



1094, 1095, 1096 or 1105C only

RP-503 2m cable with connector for 1248A or 1250 RP-503-5 same as above 5m long







Modor Technical Products

a division of Kanson Electronics Inc.

In addition to our timers and sensors we offer **other services** to the industries we serve:

Modor Technical Products offers a full line of plastic injection molded enclosures, header assemblies, and other products that you may find useful in your design needs.

Whether you need 100 or 1,000,000 plastic parts we can help. Our **plastic**injection molding specialists can help you get from concept to finished part, from UL listing to CSA listing, to anything in between, and as always, your products will be "Made in the USA".

Call Modor at 931-796-0039

We specialize in making that small plastic piece you just can't find anywhere else.

Let us earn your business, one piece at a time.

Don't See what You are Looking for?

Let **Kanson Electronics Inc.** customize a timer, sensor, or any type of electronic PC board or assembly for you. **Most customized timing solutions have**little or no additional costs.

We specialize in custom solutions and "out of the box" thinking. Almost all of the timers and sensors in this catalog can be customized to fit your needs; from longer delays, to additional features. We also have many "off the shelf" products that are not in this catalog.

Give one of our technical engineers a call. Let us help you find, or build, what you are looking for.

1-800-233-9354



Kanson Electronics, Inc. 245 Forrest Avenue Hohenwald, TN 38462

931-796-3050

Fax 931-796-3956

web http://www.issc-kanson.com/

For other control products refer to our Proximity Sensors Catalog or our Modor Technical Products Catalog

Call an ISSC Engineer for answers to your application questions.

Toll free 800-233-9354

Kanson Electronics, Inc.

also offers a broad range of contract manufacturing services. Please visit our web site or call for details.

Bulletin 1000 1/12 Supersedes 7/11 Subject to change without notice. **Printed in U.S.A**



Made in the USA

Here at **ISSC/Kanson Electronics Inc.** this still means something to all of us:

We manufacture our timers and sensors in middle Tennessee. We drill the metal, we inject the plastic, we powder coat the steel, and we design/build the printed circuit boards; then we assemble them right here in the USA.

We build our products as if we were the customer.
Powder coated steel enclosures, Zinc plated base plates, Stainless Steel screws are just a few of the items that make our products outlast and outperform the competition. We do not cut corners or make excuses; our products will outperform any on the market today and we stand behind that pledge.

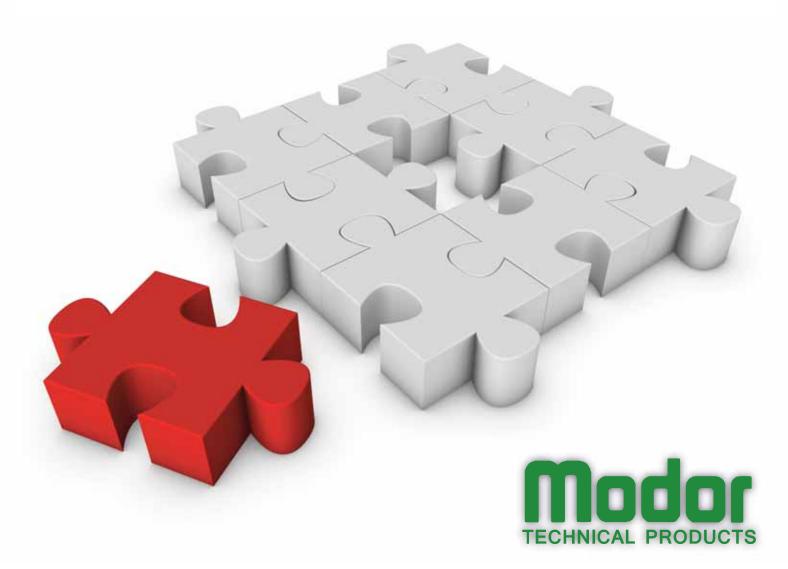
Beyond using the best materials available we go the extra mile by **testing**, **cycling**, **and QC'ing 100% of everything we manufacture**. We know our products work before you ever receive them; making your life easier is why we do it.

If you're in the market for timers or sensors, you might as well **buy the best**. Our quality and attention to detail in the manufacturing process will help make your end product outlast and outperform your competition. This is one of the reasons we believe that "Timing is Everything".

Your success is our business.

If you didn't find what you were looking for in this catalog, give us a call. We build many specialized timers and sensors, and can customize most of the products in this catalog to fit your needs.

Isn't it nice when things just fit together?



Welcome to Modor Technical Products



www.modorplastics.com

MODOL PRODUCTS

1-931-796-0039

Contents

Welcome Message	2
Contents	3
CA Housing Line	4
CA Header Line	5-6
CB Housing Line	7
CB Header Line	8
CC Housing Line	9
CC Header Line	10-11
CD Header Line	12
CF Housing Line	13
CH Housing Line	14
JP Housing and Header Line	15
JR Housing and Header Line	16
Potting Shell Housing and Cover Line	17-18
Headers Misc	19
CNC Perforations	20
Silk Screening / Pad Printing	21
Polycarbonate Specifications	22
Phenolic Specifications	23



Our CA Line of enclosures...

Made from Lexan 141R polycarbonate (PC)

(see page 22)

Extremely durable.

Very high impact resistance.

Housing Material: Polycarbonate

Flammability: V0-V2

Melting temperature (Tm) 267 °C

Surface resistivity: 10¹⁵ Ω/sq

Volume resistivity (ρ): 10^{12} – $10^{14} \Omega \cdot m$

CA Specifications:

Width (mm) Length (mm) Height (mm) 48.7 35.0 35.0

Width (in) Length (in)

Height (in) 1.375 1.920 1.375

CAS Specifications:

Width (mm) Length (mm) Height (mm)

35.0 35.0 39.6 Width (in) Length (in) Height (in)

1.375 1.375 1.56



Customized Printing Available

Ordering:

CA (followed by color) CAS (followed by color)

example: CA red CAS red

CA blue CAS blue CA clear CAS clear CA green CAS green CAS yellow CA yellow CA orange CAS orange CA beige CAS beige CA black CAS black

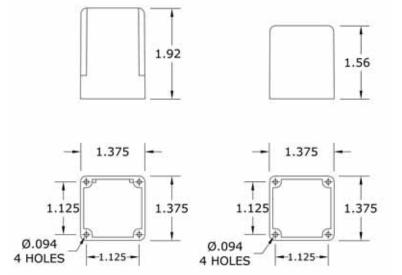
CA white CAS white

(custom colors available)



CA HOUSING

CAS HOUSING





CA Line Header Assemblies

Our CA Line of header assemblies include: CA-8, CA-8DTL, CA-8DTS, CA-8P, CA-9, CA-11, CA-11DTL, CA-11DTS, CA-20 CAMF-8, CAMF-11

Material "Phenolic" (see page 23)
Extremely Hard
Good Thermal Stability
Chemical Imperviousness



"Octal style" headers In-Line style headers Blade Type headers

Double thru pin connectors Metal flanged headers also available Machining and printing available

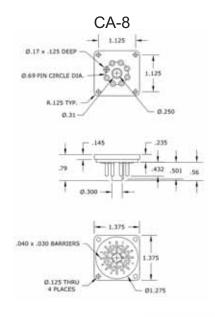
Ordering:

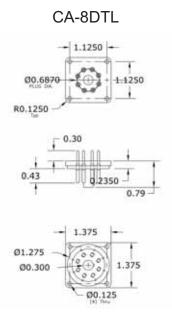
Use part number listed above

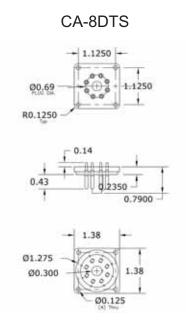


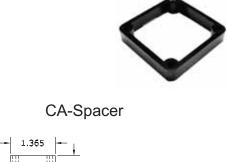


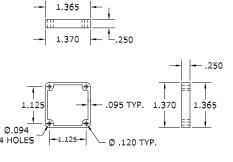














Our CA Line of header assemblies include: CA-8, CA-8DTL, CA-8DTS, CA-8P, CA-9, CA-11, CA-11DTL, CA-11DTS, CA-20 CAMF-8, CAMF-11

Header Material: Phenolic (PF), (see page 23)

Extremely Hard Good Thermal Stability Chemical Imperviousness

8,9,11,20 PIN Bases

"Octal style" headers In-Line style headers Blade Type headers

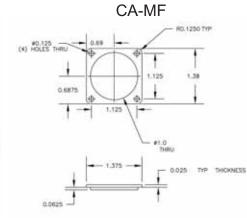
Double thru pin connectors Metal flanged headers also available Machining and printing available

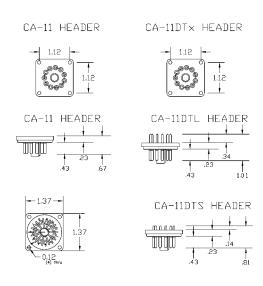
Ordering:

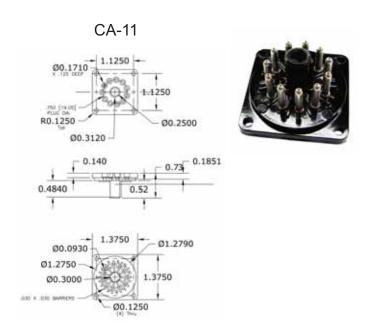
Use part number listed above













CB Line

Our CB Line of enclosures...

Made from Lexan 141R polycarbonate (PC)

(see page 22)

Extremely durable.

Very high impact resistance.

Housing Material: Polycarbonate

Flammability: V0-V2

Melting temperature (Tm) 267 °C

Surface resistivity: 10¹⁵ Ω/sq

Volume resistivity (ρ): 10^{12} – $10^{14} \Omega \cdot m$

CB Specifications:

Width (mm) Length (mm) Height (mm)

49.8 49.8 75.7

<u>Width (in)</u> <u>Length (in)</u> <u>Height (in)</u> 1.955 2.975

CBLP Specifications:

Width (mm) Length (mm) Height (mm)

47.0 47.0 40.1

Width (in) Length (in) Height (in)

1.975 1.975 1.575

Customized Machining Available Customized Printing Available

Ordering:

CB (followed by color)
CBLP (followed by color)

example: CB red CBLP red

CB blue **CBLP** blue CB clear CBLP clear CB green CBLP green **CBLP** yellow CB yellow CB orange **CBLP** orange CB beige **CBLP** beige CB black **CBLP** black **CB** white **CBLP** white

(custom colors available)



1.955

CB-Spacer

1.656

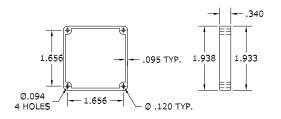


1.656

Ø.094

4 HOLES

1.975





1.656

Ø.094

4 HOLES

CB Line Header Assemblies

Our CB Line of header assemblies include: CB-8, CB-8DTL, CB-8DTS, CBMF-8, CB-11, CB-11DTL, CB-11DTS, CBMF-11, CB-12, CB-20

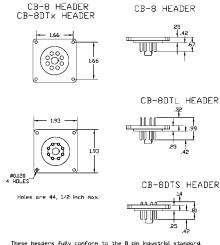
Header Material: Phenolic (PF), (see page 23) Extremely Hard Good Thermal Stability Chemical Imperviousness

8,11,12,20 PIN Bases

"Octal style" headers In-Line style headers Blade Type headers

Double thru pin connectors Metal flanged headers also available Machining and printing available





Ordering:

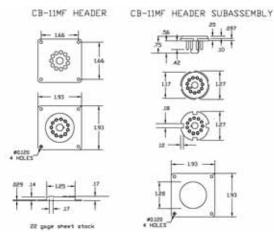
CB-(followed by pin count)

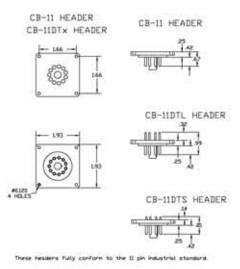
CB-(followed by pin count) DTS

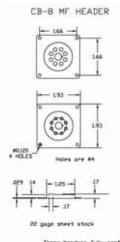
CB-(followed by pin count) DTL

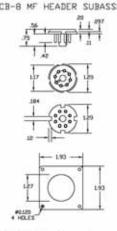
CBMF-8

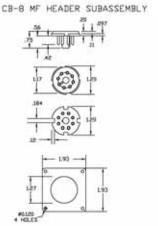
CBMF-11

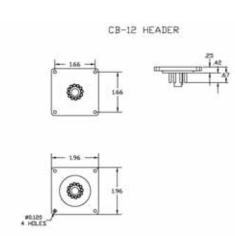












CC Line

Our CC Line of enclosures include: CC, CCPC, CCL, CCLPC

Made from Lexan 141R polycarbonate (PC)

(see page 22)

Extremely durable.

Very high impact resistance.

Housing Material: Polycarbonate

Flammability: V0-V2

Melting temperature (Tm) 267 °C

Surface resistivity: 10¹⁵ Ω/sq

Volume resistivity (ρ): 10^{12} – $10^{14} \Omega \cdot m$



.111

CC - PC ENCLUSURE

CC (PC) ENCLUSURE

CC/CCPC Specifications:

Length (mm)	Height (mm)
62.5	66.3
Length (in)	Height (in)
2.36	2.61
	62.5 Length (in)

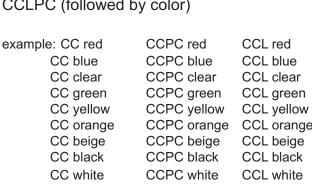
CCL/CCLPC Specifications:

Width (mm)	Length (mm)	Height (mm)
44.9	62.5	83.0
Width (in)	Length (in)	Height (in)
1.75	2.32	3.27

Customized Machining Available
Customized Printing Available

Ordering:

CC (followed by color)
CCPC (followed by color)
CCL (followed by color)
CCLPC (followed by color)



CCL- PC ENCLOSURE CCL ENCLUSURE 2.32 2.32 Ш II (Close-up of PC versions) 11 Ш 3.22 3.22 3.27 H Ш H 0.50 CCL (PC) ENCLOSURE R, 125 .090-CCL orange Ø.123

CC ENCLOSURE

2.36

(custom colors available)

CC Line Header Assemblies

Our CC Line of header assemblies include: CC-8, CC-8DTL, CC-8DTS, CC-8MF, CC-9, CC-11, CC-11DTL, CC-11DTS, CC-11MF, CCD-12, CCD-12 w/clip, CCD-12 DTL, CCD-12 DTL w/clip, CCD-12DTS, CCD-12 DTS w/clip, CC-20, CCQ-8, CCQ-11

Header Material: Phenolic (PF), (see page 23) Extremely Hard Good Thermal Stability Chemical Imperviousness

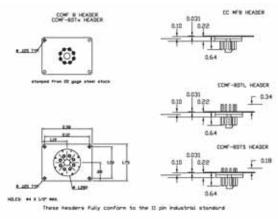
8,9,11,12,20 PIN Bases

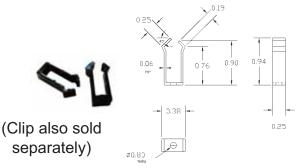
"Octal style" headers In-Line style headers Blade Type headers

Double thru pin connectors Metal flanged headers also available Machining and printing available

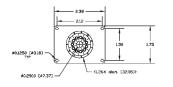
Ordering:

Use part number listed above



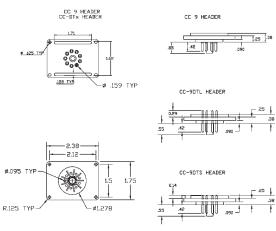




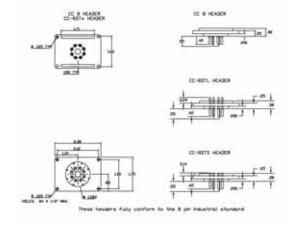




These headers fully conform to the 11 pin industrial standard



These headers fully conform to the 9 pin industrial standard





CC Line Header Assemblies (con't)

Our **CC** Line of header assemblies include: CC-8, CC-8DTL, CC-8DTS, CC-8MF, CC-9, CC-11, CC-11DTL, CC-11DTS, CC-11MF, CCD-12, CCD-12 w/clip, CCD-12 DTL, CCD-12 DTL w/clip, CCD-12DTS, CCD-12 DTS w/clip,CC-20, CCQ-8, CCQ-11 Header Material: Phenolic (PF), (see page 23) **Extremely Hard**

Good Thermal Stability Chemical Imperviousness

CC-Clip is made of Lexan 141R polycarbonate (PC)

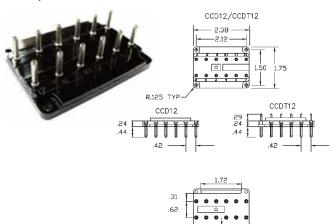
8,9,11,12,20 PIN Bases

"Octal style" headers In-Line style headers Blade Type headers

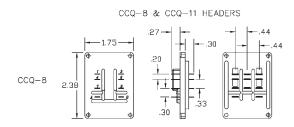
Double thru pin connectors Metal flanged headers also available Machining and printing available

Ordering:

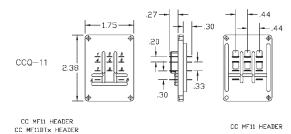
Use part number listed above



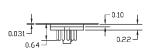
.128 typ



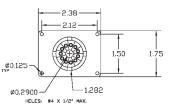
CCQ-8 and CCQ-11 are same plastic part. Difference being center column of blades.

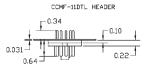


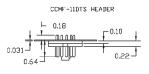




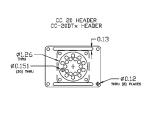
CC MF11 HEADER

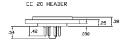


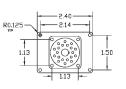




These headers fully conform to the 11 pin industrial standard











These headers fully conform to the 20 pin industrial standard



CD Header Assemblies

Our CD Line of header assemblies include: CD-8, CD-8DTL, CD-8DTS, CD-11, CD-11DTL, CD-11DTS

Header Material: Phenolic (PF), (see page 23)

Extremely Hard Good Thermal Stability Chemical Imperviousness

8,9,11,12,20 PIN Bases

"Octal style" headers In-Line style headers Blade Type headers

Double thru pin connectors Metal flanged headers also available Machining and printing available

Ordering:

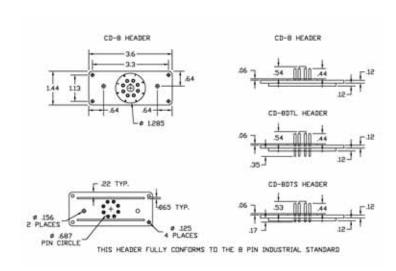
CD-(followed by pin count)

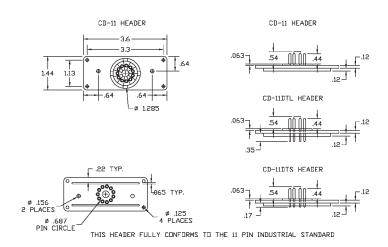
CD-(followed by pin count) DTS

CD-(followed by pin count) DTL

(also see the JT line of headers)









CF Line

Our CF Line of enclosures:

Made from Lexan 141R polycarbonate (PC)

(see page 22)

Extremely durable.

Very high impact resistance.

Housing Material: Polycarbonate

Flammability: V0-V2

Melting temperature (Tm) 267 °C

Surface resistivity: 10¹⁵ Ω/sq

Volume resistivity (p): 10^{12} – $10^{14} \Omega \cdot m$



Width (mm) Length (mm) Height (mm)

69.8 88.9 66.5

Width (in) Length (in) Height (in)

2.75 3.5 2.62



Ordering:

CF (followed by color)

example: CF red

CF blue CF clear

CF green

CF yellow

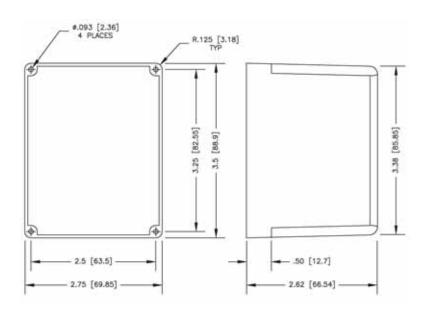
CF orange CF beige

CF black

CF white

(custom colors available)







CH Line

Our CH Line of enclosures:

Made from Lexan 141R polycarbonate (PC)

(see page 22)

Extremely durable.

Very high impact resistance.

Housing Material: Polycarbonate

Flammability: V0-V2

Melting temperature (Tm) 267 °C

Surface resistivity: 10¹⁵ Ω/sq

Volume resistivity (p): 10^{12} – $10^{14} \Omega \cdot m$

Header Material: Phenolic (PF), (see page 23)

CH Specifications:

 Width (mm)
 Length (mm)
 Height (mm)

 36.3
 62.5
 57.4

 Width (in)
 Length (in)
 Height (in)

 1.43
 2.46
 2.26

Customized Machining Available Customized Printing Available

Ordering:

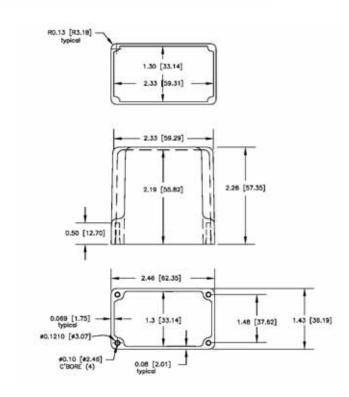
CH (followed by color)

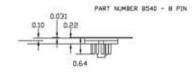
example: CH red

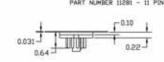
CH blue CH clear CH green CH yellow CH orange CH beige CH black CH white

(custom colors available)









PARTS FULLY CONFORM TO THE B OR 11 PIN INDUSTRIAL STANDARD



.430 [10.92]

JP Line

Our JP Line of header assemblies include: JP-90, JP-11, JP-11DTL, JP-11DTS

Housing Material: Lexan 141R polycarbonate (PC) (see page 22)

Header Material: Phenolic (PF), (see page 23)

Header Material is: **Extremely Hard** Good Thermal Stability **Chemical Imperviousness**

11 PIN Bases

"Octal style" headers In-Line style headers

Double thru pin connectors Machining and printing available

Ordering:

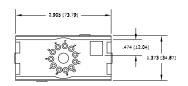
JP-90

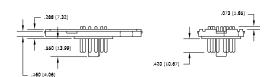
JP- 11

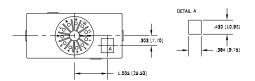
JP-11DTL

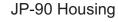
JP-11DTS

JP-11DTS



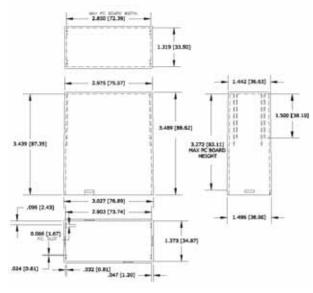






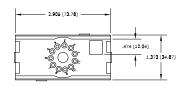


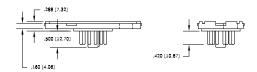




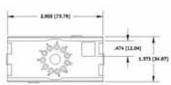
JP-11

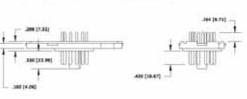




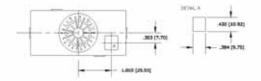








JP-11DTL





Our JR Line of header assemblies include: JR-105PCC, JR-11, JR-11DTL, JR-11DTS

Housing Material: Lexan 141R polycarbonate (PC) (see page 22)

Header Material: Phenolic (PF), (see page 23)

Header Material is: Extremely Hard Good Thermal Stability Chemical Imperviousness



"Octal style" headers In-Line style headers

Double thru pin connectors Metal flanged headers also available Machining and printing available

Ordering:

JR-105PCC

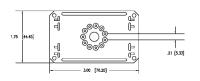
JR-11

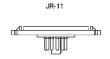
JR-11DTL

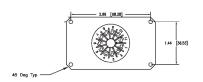
JR-11DTS

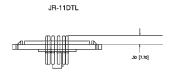
JRMF

JR-11

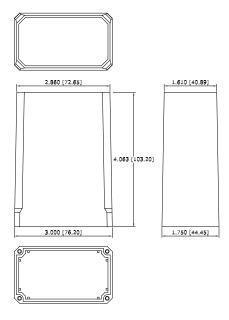




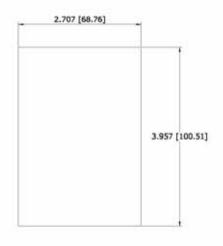




JR-105PCC Housing



JR (PC board Size)



Potting Shell Line

22536

TYP WALL THICKNESS

2.0000

0.7500

Our **Potting Shell Line** of enclosures include: 22750-0, 22750-1A, 22750-5, 22750-10, 22526, 22536

22526 and 22536 made with Lexan 141R polycarbonate (PC) (see page 22)

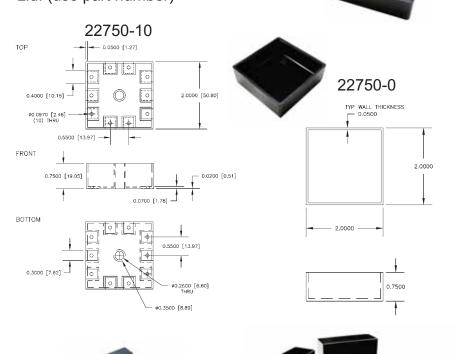
All others Material: Phenolic (PF), (see page 23)

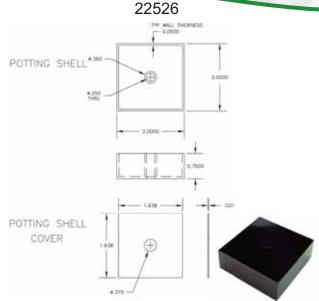
Extremely Hard Good Thermal Stability Chemical Imperviousness

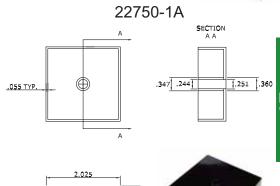
Customized Machining Available Customized Printing Available

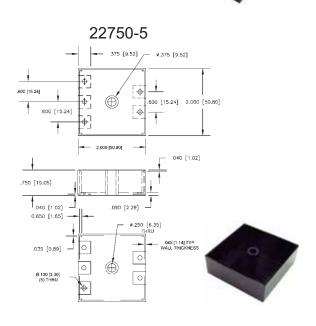
Ordering:

Case: part number (followed by color)
Lid: (use part number)











Potting Shell Lids

Our Potting Shell Line of lids include: 22537, 22538, 22509, 22600, 22601, 22602, 22603, 22604, 22605, RSOB-Holes, RSOB-Posts

Extremely durable. Very high impact resistance.

Housing Material: Lexan 141R polycarbonate (PC) (see page 22)

Flammability: V0-V2

Melting temperature (Tm) 267 °C Surface resistivity: $10^{15} \Omega/\text{sq}$

Volume resistivity (ρ): 10^{12} – $10^{14} \Omega \cdot m$

Customized Machining Available Customized Printing Available

Ordering:

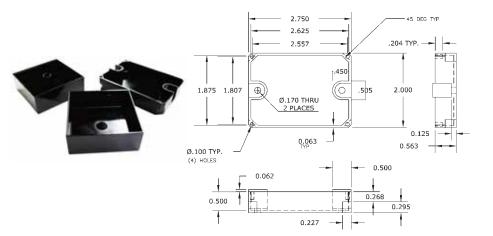
Case: 22750 (followed by color)

Lid: (use part number)

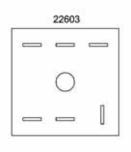
(custom colors available)



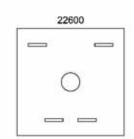
RSOB-Holes

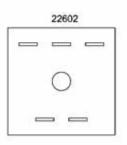


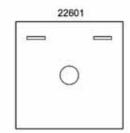
Available Covers (by part number)

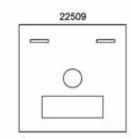


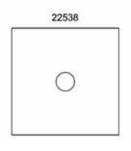


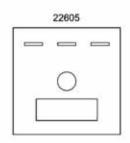


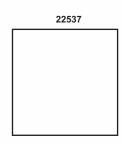




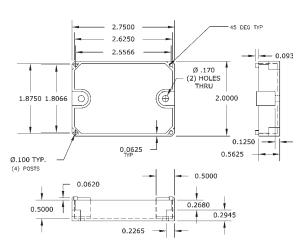








RSOB-Posts





Many More Headers Available that are not listed...Call US

1-931-796-0039







11281-11P

RMF-8P



ATC-422-8



AGA-11



CC Flange (no hole)



R60

ATC-8



ATC-11



In House CNC Drilling/Milling and Perforation Department will custom drill any type of perforation needed for your final assembly.

Extremely Accurate repeatability.













Let us earn your business, one piece at a time.

We take pride in "Made in the USA"



Custom Silk Screening and Pad Printing Available

In House Pad Printing and Silk Screening Department for all you industrial needs.

Small font and point sizes available.

100% Made in the USA.











Polycarbonate Specifications

LEXAN 141R is a medium viscosity multi purpose grade and contains a release agent to ensure easy processing. LEXAN 141R is available in transparent, translucent and opaque colours.

		Standard	Unit	Value					
1.	Physical Properties								
	Density	ISO 1183	g/cm ^a	1.20					
	Melt Volume-Flow Rate (MVR) (300°C/1.2 kg)	ISO 1133	cm%10min.	12.0					
	Water Absorption 23C/50RH	ISO 62	%	0.15					
	Water Absorption Sat/23C	ISO 62	%	0.35					

2. Mechanical Properties

Tensile Modulus (1mm/min)	ISO 527-1, -2	MPa	2350
Tensile Stress at Yield (50mm/min)	ISO 527-1, -2	MPa	63
Tensile Stress at Break (50mm/min)	ISO 527-1, -2	MPa	70
Tensile Strain at Yield (50mm/min)	ISO 527-1, -2	%	6.0
Tensile Strain at Break (50mm/min)	ISO 527-1, -2	%	110
Flexural Modulus (2mm/min)	ISO 178	MPa	2300
Charpy Unnotched Impact Strength (23°C edgewise)	ISO 179	kJ/m²	No Break
Charpy Unnotched Impact Strength (-30°C edgewise)	ISO 179	kJ/m²	No Break
Charpy Notched Impact Strength (23°C, Type 2, Notch C)	ISO 179	kJ/m²	35
Unnotched Izod Impact Strength (23°C, Type 1)	ISO 180	kJ/m²	No Break
Unnotched Izod Impact Strength (-30°C, Type 1)	ISO 180	kJ/m²	No Break
Notched Izod Impact Strength (23°C, Type 1, Notch A)	ISO 180	kJ/m²	12
Notched Izod Impact Strength (-30°C, Type 1, Notch A)	ISO 180	kJ/m²	10
Ball Indentation Hardness (H 358/30)	ISO 2039-1	MPa	95

3. Thermal Properties

Coefficient of Linear Thermal Expansion, Flow (23 to 80 °C)	ISO 11359-1,-2	cm/cm/°C	7.0E-005
HDT B (0.45 MPa) Unannealed	ISO 75B-1,-2	€	136
HDT A (1.80 MPa) Unannealed	ISO 75A-1,-2	,C	125
Vicat Softening Temperature A50 (50 °C/h, 10N)	ISO 306	°C	153
Vicat Softening Temperature B50 (50 ℃/h, 50N)	ISO 306	*C	141
Vicat Softening Temperature B120 (120 ℃/h, 50N)	ISO 306	°C	142
Thermal Conductivity	ISO 8302	W/m/K	0.20

4. Electrical Properties

Relative Permittivity (60 Hz)	IEC 60250	-	2.7
Relative Permittivity (50 Hz)	IEC 60250	-	2.7
Relative Permittivity (1 MHz)	IEC 60250	14	2.7
Dissipation Factor (60 Hz)	IEC 60250	344	0.001
Dissipation Factor (50 Hz)	IEC 60250	-	0.001
Dissipation Factor (1 MHz)	IEC 60250		0.01
Volume Resistivity	IEC 60093	Ohm•cm	1 E+015
Surface Resistivity	IEC 60093	Ohm	1 E+015
Electric Strength (1mm thickness)	IEC 60243-1	kV/mm	15
Electric Strength (in Oil, 1.60mm)	IEC 60243-1	kV/mm	27
Electric Strength (in Oil, 3.20mm)	IEC 60243-1	kV/mm	17
Comp Track Index	IEC 60112	V	250

5. Flame Characteristics

Flame Rating - UL (0.7mm)	(E121562)	UL 94	class	HB
Flame Rating - UL (3.0mm)	(E121562)	UL 94	class	HB.
Limiting Oxygen Index (LOI)		ISO 4589-1,-2	%	25
Rel. Temp. Index Mech. w/olmp		UL 746	°C	125
Rel. Temp. Index Mech. w/imp		UL 746	*C	125
Rel. Temp. Index Elect.		UL 748	*C	130

6. Additional Properties

Ball Pressure Test (125 °C ± 2 °C)	IEC 60335-1	-	PASSES	
Glow Wire Flammability Index (850 ℃)	IEC 60695-2-12	at 1mm	PASSES	



Phenolic Specifications

Products listed in this catalog that refer to material type "Phenolic" are made from "Durez 152" This is a high quality phenolic material. The specifications for this material are below:

	Min Thk	Flame			RTI	RTI	RTI
Color	(mm)	Class	HWI	HAI	Elec	Imp	Str
BK, BN	1.5	V-1	1	1	150	150	150
	3.0	V-0	0	1	160	160	160
	6.0	V-0	0	2	160	160	160
	12.7	V-0	0	2	160	160	160
Comparative Tr	acking Index (CTI): 3	3		Dime	ensional Sta	bility (%): (0.02
High-Voltage	Arc Tracking Rate (HVTR):)	High Volt,	Low Curre	ent Arc Resi	s (D495): {	5

Dielectric Strength (kV/mm): 20

Volume Resistivity (10x ohm-cm): 10

Typical Properties		Compression International English Units Units		Injection International Units		n Grade English Units			
									1000
e e	Specific Gravity (D792)	1.50		1.50		1.50		1.50	
Physical	Apparent Density (D1895)	0.68	g/cc	0.68	g/cc	0.68	g/cc	0.68	g/cc
	Molding Shrinkage* (D6289)	0.006	m/m	0.006	in/in	0.0100	m/m	0.0100	in/in
_	Water Absorption (D570)	0.30	%	0.30	%	0.30	%	0.30	%
	Tensile Strength (D638)	48	Мра	7,000	psi	62	Mpa	9,000	psi
Mechanical	Flexural Strength (D790)	76	Mpa	11,000	psi	83	Mpa	12,000	psi
ani	Compressive Strength (D695)	207	Mpa	30,000	psi	207	Mpa	30,000	psi
ch	Tensile Modulus (D638)	9.6	Gpa	1.4	x10 ⁶ psi	9.0	Gpa	1.3	x10°ps
ž	Izod Impact (D256)	16.0	J/m	0.30	ft lb/in	14.9	J/m	0.28	ft lb/in
	Deflection Temperature (D648)	191	°C	375	°F	191	°C	375	°F
<u>=</u>	UL Flammability (UL-94) @	1.5	mm	V - 1		1.5	mm	V - 1	
Thermal	For complete UL Listing for this material	3.0	mm	V - 0		3.0	mm	V - 0	
he	refer to the UL web Site www.ul.com	6.0	mm	V - 0		6.0	mm	V - 0	
_	UL Temperature Index (Elect) @	3.0	mm	160	°C			160	°C
	Dielectric Strength (D149)								
=	Short Time	14.7	MV/m	375	V/mil	13.8	MV/m	350	V/mil
ric .	Step by Step	12.8	MV/m	325	V/mil	10.8	MV/m	275	V/mil
Electrical	Dissipation Factor (D150)1 MHZ	.05		.05		.05		.05	
ū	Dielectric Constant (D150)1 MHZ	5.0		5.0		5.2		5.2	
	Volume Resistivity(ohms)(D257)	1.0	x10 [∞] m	1.0	x1012 cm	1.0	x1010m	1.0	x1012c

Properties determined with test specimens molded at 340-350°F *Typical transfer-molded shrinkage is

0.008 in/in or m/m

Other Properties

IEC Tracking index (CTI): 190 V.

Durez 152 is Fungus resistant per Mil-I-631D and Mil-E-5272C.







TECHNICAL PRODUCTS A division of Kanson Electronics Inc.

245 Forrest Avenue Hohenwald, TN 38462 www.modorplastics.com

Custom Plastic Injection Molding For all Industries

At

Modor Technical Products, we will create that piece you just cannot find anywhere else; with some of the most competitive rates in the industry, and as always

100%
Made in the USA



931-796-0039

