
a division of Kanson Electronics, Inc.

## Solid State Timer and Control Component Catalog



## "TIMING IS EVERYTHING"



1017-SP7
Utility Industry on delay timer with high voltage DC output. Time proven circuitry in a rugged metal can housing, functions reliably in the toughest environments.
See page 8.


1248A our popular combination proximity sensor and motion detector in a compact limit switch housing. See page 33.


1232 Resistance detector with built-in time delays, eliminate problems caused by part bounce or poor initial contact. See page 40.

## Proudly Made in America

We build the best timers and sensors on the market right here in the USA, and we stand behind them. Powder coated steel enclosures, Zinc plated base plates, Stainless steel screws, are a few of the items that help set us apart from everyone else. We will outlast and outperform anyone on the market, and help to improve your products.

## Your success is our business.

PLC watchdog applications.
Many designers are now specifying external watchdog timers in PLC systems. The 1217 motion detector is an ideal selection for this application. It is available with a 24 V AC/DC power supply for use in low voltage systems. See page 31.


DIN style timers in both analog and digital versions.

Pushbutton setting controls pages 18 thru 29


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## Type 1 - On Delay



Adjustable time delay on energizing

- Closing the control circuit starts the time delay
- Opening the control circuit during timing resets time delay to zero - no accumulation of time delay or false output


## Type 2 - Off Delay



Adjustable time delay on de-energizing

- Closing the control circuit energizes output
- Opening the control circuit starts the time delay Reclosing the control circuit during timing resets time delay to zero no accumulation of time delay or false output


## Type 3 - Programmable

User programmable to either On Delay, Off Delay, Pulsed Interval, Maintained Interval or other function

## Type 4 - Pulsed Interval



Type 6 - Pulsed Off-On One Cycle


Adjustable dual time delay

- Closing the control circuit initiates timing sequence
- Opening and closing the control circuit during timing will not effect timing or output


## Type 7 - Maintained Off-On One Cycle



Adjustable dual time delay

- Closing the control circuit starts timing sequence
- Opening the control circuit during timing resets both time delays to zero and de-energizes output
Type 8 - On Delay/Off Delay


Adjustable dual time delay

- Closing the control circuit starts timing sequence
- Combines functions of On Delay and Off Delay into a single timer


## Type 9 - Repeat Cycle



Adjustable dual time delay

- Closing the control circuit starts timing sequence
- Opening the control circuit during either timing period resets both time delays to zero and de-energizes output

Adjustable timed output interval

- Closing the control circuit starts timed output interval
- Opening the control circuit during timing resets time delay to zero and de-energizes output

Type E - Pulsed On Delay Latched


Adjustable dual time delay

- Closing the control circuit initiates timing sequence
- Opening and closing the control circuit during timing will not effect timing or output


Fixed time ( 0.8 sec .) output pulse

- Closing the control circuit starts the timing sequence. The output contacts change state for 0.8 sec . after time delay is completed
- Opening the control circuit during timing resets the time delay to zero
Type G-On Delay, Time Totalizing


Adjustable time delay on energizing

- Closing the control circuit starts the timing sequence
- Opening control circuit during timing stops the timing sequence but does not reset the time accumulated
- Upon time-out, the output will remain latched until reset.


## Type Total A - Maintained On Delay/Off Delay One Cycle, Time Totalizing



Programmable dual time delay

- Closing control circuit starts timing sequence
- Opening the control circuit during either timing period
stops the timing sequence but does not reset the time
- Opening the control circuit during either timing period
stops the timing sequence but does not reset the time accumulated
- Reset is achieved via external reset control


## Type Total B - Repeat Cycle, Start Off Time Totalizing



Programmable dual time repeat cycle

- Closing control circuit starts timing sequence
- Opening the control circuit during either timing period stops the timing sequence but does not reset the time accumulated
- Reset is achieved via external reset control


## Type Total C - Repeat Cycle, Start On Time Totalizing



Programmable dual time repeat cycle

- Closing control circuit starts timing sequence
- Opening the control circuit during either timing period stops the timing sequence but does not reset the time accumulated
- Reset is achieved via external reset control

TIMERS


Notes:
(1) $R=$ relay $S S=$ solid state $R / S S=$ relay standard, solid state optional.
(2) Programmable time ranges.
(3) Timed and instant contacts.

## MOTION DETECTORS

| Sensor <br> Application | Adjustment <br> Range | Operating <br> Speed | Mechanical <br> Input | Prox <br> Input | Model |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Zero Speed | $0.06-100$ secs | $1,080 \mathrm{ppm}$ | X |  | 1214 |
|  | $5-5000 \mathrm{ppm}(1)$ | $12,000 \mathrm{ppm}$ | Self contained |  | 1248 A |
|  | $0.06-500 \mathrm{secs}$ | $2,400 \mathrm{ppm}$ | X | X | 1260 |
|  | $0.02-1000 \mathrm{secs}$ | $108,000 \mathrm{ppm}$ | X | X | 1262 |
| Underspeed | $5-5000 \mathrm{ppm}$ | $12,000 \mathrm{ppm}$ | Self contained | X | 1248 A |
|  | $0.02-1000 \mathrm{secs}$ | $108,000 \mathrm{ppm}$ | X | X | 1262 |
|  | $0.06-100 \mathrm{spcs}$ | 1080 ppm | X |  | 1248 A |
| Overspeed | $5-5000 \mathrm{ppm}$ | $12,000 \mathrm{ppm}$ | Self contained | X | 1262 |
|  | $0.02-1000 \mathrm{secs}$ | $108,000 \mathrm{ppm}$ | X | X |  |

Notes:
(1) $\mathrm{ppm}=$ pulses per minute

## PLC WATCHDOG TIMERS

| Adjustment Range | Power Supply | Output | Model |
| :---: | :---: | :---: | :---: |
| $0.06-500$ secs | 120 VAC | Relay | 1260 |
| $0.06-100 \mathrm{secs}$ | $24 \mathrm{VAC} / \mathrm{DC}$ | Relay | 1217 C |
| $0.06-100$ secs | 120 VAC | Relay | 1217 C |
| $0.02-1000$ secs | 120 VAC | Relay | 1262 |

## RESISTANCE/VOLTAGE DETECTORS

| Special <br> Features | Base Mount | Pluq-in | Input | Output | Model |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Voltage detection | X |  | AC | R | 1213 |
| Compact size |  | X | AC | SS | 1230 |
| Time delays | X |  | $\mathrm{AC} / \mathrm{DC}$ | R | 1232 |
| High/low detection | X |  | $\mathrm{AC} / \mathrm{DC}$ | R | 1234 |
| Liquid level detection | X |  | AC | SS | $\mathrm{LLD}-100$ |

## PROXIMITY SWITCHES

| Type | Style | Supply | Output | Model |
| :---: | :---: | :---: | :---: | :---: |
| Inductive | Limit switch | $10-40 \mathrm{VDC}$ | 100 mA | 1217 P |
| Inductive | Limit switch | $10-26 \mathrm{VDC}$ | 100 mA | 1221 |
| Inductive | Limit switch | $20-250 \mathrm{VAC} / \mathrm{DC}$ | 500 mA | $1248 \mathrm{~A}(1)$ |
| Inductive | Limit switch | $20-250 \mathrm{VAC} / \mathrm{DC}$ | 500 mA | 1250 |
| Magnetic | Cylindrical | $9-26 \mathrm{VDC}$ | 100 mA | TMS-D |

Notes:
(1) with built in motion detector timer circuitry

## STEPPER BOARD

| Mounting | Style | Supply | Output | Model |
| :---: | :---: | :---: | :---: | :---: |
| Edge Mount | Programmable Stepper | AC/DC | SS | 1050 |

CSA (Canadian Standards Association) The agency for testing and approving products sold in Canada.
INSTANT CONTACTS Relay contacts which energize or de-energize in conjunction with the input power switch or control device. These contacts operate independently of the timed contacts and can be used to control a separate function.

MAINTAINED INTERVAL A delay which energizes an output for a preset period of time. The control switch or input power must be maintained during the timing interval to complete the delay. This timing function is also known as interval delay, or interval ON.

MOTION DETECTOR A device to detect zero, underspeed or overspeed conditions of pumps, conveyors, blower fans and other similar equipment which requires proper machine speed.

MOV (metal oxide varistor) A component which provides transient protection.
OFF DELAY A delayed de-energization of an output. The delay begins when the control switch is opened. This timing function is also known as delay on break, delay on release, delay on de-energization or slow release.

ON DELAY A delayed energization of an output. The delay begins when the control switch is closed or power applied to the input. This timing function is also known as a time delay, delay on make, delay on operate, delay on energization, or slow operate.

ON DELAY/OFF DELAY This timing function is a combination of on delay and off delay.
POWER ACTUATION The control of a timing function through the application or removal of input power.
PULSED INTERVAL A delay which energizes an output for a preset period of time. The control switch must close only momentarily to initiate this delay. This timing function is also known as a single shot,one shot, pulse stretcher, or latching interval.

RANGE TOLERANCE Factory calibration of time range at room temperature and nominal input voltage.
REPEAT ACCURACY The maximum deviation in the time setting of a timer when operated under constant conditions (constant ON/OFF times, input voltage and temperature). The average of five consecutive operations, starting with the second operation, will serve as the reference for determining the maximum deviation.

REPEAT CYCLE A timing function in which the output is turned ON and OFF repeatedly as long as the control switch is closed or power remains applied to the input. This timing function is also known as a recycle timer or flasher.

RESET TIME The minimum period of time the timer requires to prepare for a new cycle.
TIMING VARIATION VS TEMPERATURE The timing change relative to a reference time delay at any temperature within specified limits. The reference time delay is based on five consecutive operations starting with the second operation and is measured at approximately $23^{\circ} \mathrm{C}$, with constant ON/OFF times and input voltage.

TOLERANCE The variation in a quantity from specified values or times.
TRANSIENT PROTECTION Internal protection which prevents damage to the circuit from sudden changes in voltage.

UL (Underwriter's Laboratories, Inc.) The agency for testing and approving products sold in the United States.

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An external timing potentiometer (pot) wired to remote adjust terminals can be used to adjust the time setting from a remote location; to extend the time range of the unit; or to act as a vernier control. Determining the resistance value of the unit's internal pot is necessary for selecting the proper external pot. Calculate resistance value as follows:

1) Determine time range of unit.
example : 0.06-5 secs
2) Determine from specifications the timing ramp ( $\Omega / \mathrm{sec}$ ratio) for that time range. The timing ramp is specified with the minimum time of the time range.
example : $0.06-100 \mathrm{k} \Omega / \mathrm{sec}$
3) Multiply timing ramp by maximum time of time range.
example : $100 \mathrm{k} \Omega / \mathrm{sec} \times 5 \mathrm{sec}=500 \mathrm{k} \Omega$
4) The product is the resistance value of the unit's internal pot.

Remote adjustment is useful in applications requiring frequent time setting changes due to machine variations or changes in machine function. The external pot can be run from the control cabinet to the work station where time variations occur. Install external pot for remote adjustment as follows:

1) Wire a remote pot of the same resistance value as the unit's internal pot to the remote adjust terminals (remove jumper between terminals).
2) Set unit's internal pot at minimum setting. The remote pot will then provide the same time range as the unit.

The time range of a unit can be extended if an application occasionally requires a slightly longer time than the unit is capable of providing. This capability should be used for minimal time range extensions only. Install external pot for extending time range as follows:

1) Wire a remote pot of the same resistance value as the unit's internal pot to the remote adjust terminals.
2) The internal and external pots are wired in series, so their resistance value is additive and provides an extended time range. Add time ranges of both pots to determine new time range.
example : Time range of pots is $0.06-5$ secs.
Set internal pot at 2 secs
Set external pot at $\quad \underline{\text { secs }}$
Total 7 secs
Extended time range is $2-7$ seconds.
Using an external pot as a vernier control provides fine adjustment of the time setting. Use in applications which require precise adjustment of slight changes in time setting. Install external pot for vernier control as follows:
3) Determine time range of unit.
example : 0.06-5 secs
4) Determine range of variation in time setting.
example : If time setting will vary between 3 and 4 seconds, range of variation in time setting is 1 second: therefore, an external pot is used to make time adjustments within a 1 second time period.
5) Determine timing ramp for unit. (see specifications)
example: $100 \mathrm{k} \Omega / \mathrm{sec}$
6) Multiply timing ramp by range of variation in time setting.

$$
\text { example : } 100 \mathrm{k} \Omega / \mathrm{sec} \times 1 \mathrm{sec}=100 \mathrm{k} \Omega / \mathrm{sec})
$$

5) The product is the resistance value of the external pot which will provide vernier control for a 1 second time period.
6) Set unit's internal pot for 3 seconds.
7) Use external pot for adjusting time between 3 and 4 seconds.

SPECIFICATIONS

VOLTAGE: $24 \mathrm{~V}, 48 \mathrm{~V}, 120 \mathrm{~V} \mathrm{AC/DC}$ or 140 V to 345 VDC
140 V to 260 VAC

FREQUENCY: 50/60 Hz
TOLERANCE (VOLTAGE): + 15\% - 45\% of rated (for type 1,2,\& 3)
POWER CONSUMPTION: 10 VA maximum

TYPE: Electromechanical relay
RATING: 10A @ 240VAC maximum
10A @ 120VDC maximum
HI-POT: 1500 V terminal to case
1200V between open contacts
CONTACT MATERIAL: AgCdO
SERVICE LIFE: AC = 50 million, $\mathrm{DC}=100$ million operations minimum; at maximum operating frequency
OPERATING TEMP: $-40^{\circ}$ to $70^{\circ} \mathrm{C}\left(-40^{\circ}\right.$ to $\left.158^{\circ} \mathrm{F}\right)$
MOUNTING: Base mount, zinc plated steel
TERMINATION: Terminal blocks on face of relay
HOUSING: Powder coated steel cover
OPERATE/RELEASE TIME: 25 ms max.
OPERATING FREQUENCY: 18,000 operations/hour (mech.)
VIBRATION: 10 to $55 \mathrm{~Hz}, 1 \mathrm{~mm}$ double amplitude
SHOCK: $200 \mathrm{~m} / \mathrm{s}^{2}$ (approx. 20G)
MAX. SWITCHING CAPACITY: 1,100 VA, 240W resistive load

$$
\text { (p.f. }=1 \text { ) }
$$

$830 \mathrm{VA}, 120 \mathrm{~W}$ Inductive load (p.f. $=0.4)(\mathrm{L} / \mathrm{R}=7 \mathrm{~ms})$

## WIRING

## OUTPUT C

A-B Voltage input (constant)
1-2 Normally Open
2-3 Normally Closed
5-4 Normally Closed
5-6 Normally Open
7-8 Normally Open
9-8 Normally Closed
11-10 Normally Closed
11-12 Normally Open
Wiring Terminal Location


DIMENSIONS Inches (millimeters)



All Purpose relay is constructed of solid state components and is ideal for locations where a durable, reliable relay component is required. Built to be used in either limited duty or continous duty. Made of powder coated steel casing and a Zinc coated base plate this rugged industrial relay will last for many years maintenance free.


1 All Purpose Relay

## Note: <br> Rated up to 345VDC continuous. <br> Rock Solid "American Made" construction Virtually indestructible.

## SPECIFICATIONS

VOLTAGE: 120VAC, 230VAC
$\stackrel{F}{5}$ FREQUENCY: $50 / 60 \mathrm{~Hz}$
TOLERANCE (VOLTAGE): $\pm 15 \%$ of nominal
POWER CONSUMPTION: 10 VA maximum
TRANSIENT PROTECTION: Isolation transformer
$\stackrel{\text { TYPE: Electromechanical relay (solid state available as }}{ }$ accessory)
RATING:10A @ 240VAC maximum
AVAILABLE TYPES: On delay, Off delay,
Pulsed interval, Maintained interval
REPEAT ACCURACY: $\pm 1 \%$ of setting
RESET TIME: 50 msec minimum
INDICATION: Optional LED - ON when timing
(off delay - LED ON when output energized)
0.5 sec minimum time $-10 \mathrm{k} \Omega / \mathrm{sec}$

TIME RANGE: 0.06 to 500 secs in 12 ranges RANGE TOLERANCE: $\leq 10 \%$
CONTROL: Isolated contact closure
CONTROL TERMINALS: E-F
VOLTAGE PRESENT AT CONTROL TERMINALS:
24VDC min., 40VDC max.

|  | OPERATING TEMP: $0^{\circ}$ to $50^{\circ} \mathrm{C}\left(32^{\circ}\right.$ to $\left.120^{\circ} \mathrm{F}\right)$ |
| :---: | :---: |
|  | TIMING VARIATION VS. TEMP: $\pm 5 \%$ maximum |
|  | MOUNTING: Base mount |
|  | TERMINATION: Terminal blocks on face of timer |
|  | HOUSING: Metal |



## Pulsed Interval Maintained Interval



Plug-in DPDT relay output can be quickly replaced or interchanged with optional solid state output. The 1010 is especially useful in applications which require fast timing cycle rate and numerous operations in a short period of time.

## ORDERING DATA

ORDERING CODE

## BASIC MODEL NUMBER 1010 <br> INPUT VOLTAGE

1 120VAC
2 230VAC
TIME RANGE (Secs)
A 0.06-0.10 F 0.06-5.0 L 0.5-250
B 0.06-0.25 G 0.06-10.0 M 0.5-500
C 0.06-0.50 H 0.06-25.0 W Fixed time
D 0.06-1.0 J 0.5-50.0 (see note)
E 0.06-2.5 K 0.5-100
NOTE: Specify W and desired fixed time.
Factory will set time within 5\%
TIMING FUNCTION
1 On delay 4 Pulsed interval
2 Off delay 5 Maintained interval
OUTPUT
B Relay DPDT
(solid state outputs available as accessories)
OPTION (If desired)
OP6 Timing indication light.

## APPLICABLE ACCESSORIES

See accessory section for details

Output modules
Potentiometers
Reference dial
Locking attachment

RP-101,RP-104 thru RP-106
RP-201 thru RP-210
RP-216
RP-217

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## SPECIFICATIONS

VOLTAGE: 120VAC, 24VAC
5 FREQUENCY: $50 / 60 \mathrm{~Hz}$
5 TOLERANCE (VOLTAGE): $\pm 15 \%$ of nominal
POWER CONSUMPTION: 10VA maximum
TRANSIENT PROTECTION: Isolation transformer (120VAC only)
$\vdash \quad$ TYPE: Electromechanical relay
MECHANICAL LIFE: 10,000,000 operations
ELECTRICAL LIFE: 300,000 operations
RATING: $10 \mathrm{~A}-1 / 6 \mathrm{HP}$ at $120 \mathrm{VAC}, 1 / 3 \mathrm{HP}$ at 240 VAC
AVAILABLE TYPE: On delay, Off Delay, Pulsed Interval, Maintained Interval
บ REPEAT ACCURACY: $\pm 1 \%$ of setting
RESET TIME: 50msec maximum
INDICATION: Optional LED - ON when timing
TIMING RAMP: . 06 sec minimum time $-100 \mathrm{~K} \mathrm{ohm} / \mathrm{sec}$ .5 sec minimum time $-10 \mathrm{~K} \mathrm{ohm} / \mathrm{sec}$
TIME RANGE: 0.06 to 500 secs in 12 ranges
RANGE TOLERANCE: $\leq 10 \%$ at maximum, $\leq 0 \%$ at minimum CONTROL: isolated contact closure
CONTROL TERMINALS: 5-6
VOLTAGE PRESENT AT CONTROL TERMINALS: 24VDC
minimum, 40VDC maximum

|  | OPERATING TEMP: $0^{\circ}$ to $50^{\circ} \mathrm{C}\left(32^{\circ}\right.$ to $\left.120^{\circ} \mathrm{F}\right)$ |
| :--- | :--- |
| ¿ | TIMING VARIATION VS. TEMP: $\pm 5 \%$ maximum |
| U | MOUNTING: Plug-in |
| I | TERMINATION: 12 pin socket |
| HOUSING: Metal |  |

## WIRING

OUTPUT B
Wiring Terminal Location
1-2 Voltage input (constant)
3-4 Remote adjust (jumper if not used)
5-6 Control (starts timing function)
7-8 N.O. timed
8-9 N.C. timed
10-11 N.O. timed
11-12 N.C. timed
Caution: never apply voltage to 3-4-5-6


## DIMENSIONS Inches (millimeters)




## On Delay Off Delay

## Pulsed Interval Maintained Interval

The $\mathbf{1 0 1 2}$ is easy to install or replace, keeping downtime to a minimum. The 12 pin base allows both DPDT output and remote adjust connections.

| ORDERING DATA |  |  |  |
| :---: | :---: | :---: | :---: |
| ORDERING CODE 1012-1-G-1-B OP6 |  |  |  |
| BASIC MODEL NUMBER 1012 |  |  |  |
| INPUT VOLTAGE 1120 VAC 224 VAC | E |  |  |
| TIME RANGE |  |  |  |
| A .06-. 10 F .06-5.0 L.5-250 |  |  |  |
| C . 06-.50 H.06-25.0 W (fixed time) |  |  |  |
| D.06-1.0 J.5-50.0 (see note) |  |  |  |
| E.06-2.5 K.5-100 |  |  |  |
| Note: Specify W; desired fixed time set by factory |  |  |  |
| TIMING FUNCTION |  |  |  |
| 1 On delay | 4 Pulsed Interval |  |  |
| 2 Off Delay | 5 Maintained Interval |  |  |
| OUTPUT |  |  |  |
| B Relay DPDT |  |  |  |
| OPTION (if desired) |  |  |  |
| OP6 Timing indication light |  |  |  |
| ACCESSORIES |  |  |  |
| See accessory section for details |  |  |  |
| Potentiometers | RP201-RP210 |  |  |
| Locking attachment | RP217 |  |  |
| Reference dial | RP216 |  |  |
| 12 pin socketone included with unit) |  |  |  |
|  |  |  |  |



All-Purpose Design is economical and useful in a variety of industrial applications.
닌
UL File No. E50957
CSA File No. LR92815

## ORDERING DATA



## OUTPUT

B Relay 1 N.O. 1 N.C.
OPTION (1013UL/CSA only, now included on 1013 units)

## APPLICABLE ACCESSORIES

See accessory section for details

| Potentiometers | RP-201 thru RP-210 |
| :--- | :--- |
| Reference dial | RP-216 |

## SPECIFICATIONS

## VOLTAGE: 120VAC

ち FREQUENCY: 50/60 Hz
TOLERANCE (VOLTAGE): $\pm 15 \%$ of nominal POWER CONSUMPTION: 10 VA maximum TRANSIENT PROTECTION: Isolation transformer

## $\stackrel{\text { TYPE: Electromechanical relay }}{\square}$

RATING: 10A @ 240VAC maximum
AVAILABLE TYPES: On delay, Off delay,
Pulsed interval, Maintained interval
REPEAT ACCURACY: $\pm 1 \%$ of setting
RESET TIME: 50 msec minimum
INDICATION: 1013 - LED,ON when timing 1013UL/1013CSA - Optional incandescent light, ON when
บ timing (off delay - light ON when output energized)
TIMING RAMP: 0.06 sec minimum time $-100 \mathrm{k} \Omega / \mathrm{sec}$
0.5 sec minimum time - $10 \mathrm{k} \Omega / \mathrm{sec}$

TIME RANGE: 0.06 to 500 secs in 12 ranges
RANGE TOLERANCE: $\leq 10 \%$
CONTROL: Isolated contact closure
CONTROL TERMINALS: E-F
VOLTAGE PRESENT AT CONTROL TERMINALS:
24VDC minimum, 40VDC maximum

|  | OPERATING TEMP: $0^{\circ}$ to $50^{\circ} \mathrm{C}\left(32^{\circ}\right.$ to $\left.120^{\circ} \mathrm{F}\right)$ |
| :--- | :--- |
| TIMING VARIATION VS. TEMP: $\pm 5 \%$ maximum |  |
| T. | MOUNTING: Base mount |
| I | TERMINATION: Terminal block on face of timer |
| HOUSING: Metal |  |

## WIRING

## OUTPUT B, B1, B2

A-B Voltage input (constant)
C-D Remote adjust
(jumper if not used)
E-F Control (starts timing function)
1-2 N.O. timed (except B2, N.C.)
3-4 N.C. timed (except B1, N.O.)

Caution: Never apply voltage to terminals C-D-E-F

Wiring Terminal Location


DIMENSIONS Inches (millimeters)

1013 and 1013UL mounting dimensions are identical, Model 1013 shown


## SPECIFICATIONS

|  | VOLTAGE: 120VAC |
| :--- | :--- |
| $\vdash$ | FREQUENCY: 50/60 Hz |
| $\vdots$ | TOLERANCE (VOLTAGE): $\pm 15 \%$ of nominal |
| $\sum_{i=1}^{0}$ | POWER CONSUMPTION: 10 VA maximum |
|  | TRANSIENT PROTECTION: Isolation transformer |

TYPE: Electromechanical relay
RATING: 10A @ 240VAC maximum
AVAILABLE TYPES: On delay, Off delay,
Normally Open, Normally Closed (Selectable)
REPEAT ACCURACY: $\pm 1 \%$ of setting
RESET TIME: 50 msec minimum
INDICATION: 1013 - LED,ON when timing
TIMING RAMP: 0.02 sec minimum time $-100 \mathrm{k} \Omega / \mathrm{sec}$
〇 0.5 sec minimum time - $10 \mathrm{k} \Omega / \mathrm{sec}$
TIME RANGE: 0.02 to 250 secs in 12 ranges
$\sum_{\equiv}$ RANGE TOLERANCE: $\leq 10 \%$
CONTROL: Isolated contact closure
VOLTAGE PRESENT AT CONTROL TERMINALS:
24VDC minimum, 40VDC maximum

| OPERATING TEMP: $-32^{\circ}$ to $71^{\circ} \mathrm{C}\left(-25^{\circ}\right.$ to $\left.160^{\circ} \mathrm{F}\right)$ |  |
| :--- | :--- |
| TIMING VARIATION VS. TEMP: $\pm 5 \%$ maximum |  |
| MOUNTING: Base mount |  |
| TERMINATION: Terminal block on face of timer |  |
| T | TERM, |
| HOUSING: Metal |  |

## ORDERING DATA

## ORDERING CODE

BASIC MODEL NUMBER
 1013U
INPUT VOLTAGE
1 120VAC
TIME RANGE (Secs)
E 0.02-2.5
H 0.3-30
L 0.5-250
TIMING FUNCTION
3 Selectable

## OUTPUT

C Relay 1 N.O. or 1 N.C., 1.5 amp AC
Instant contacts (SPDT)

## APPLICABLE ACCESSORIES

See accessory section for details
Potentiometers
RP-201 thru RP-210


Ease of Use Design and selectable output makes this unit extremely flexible. This unit optically isolated control circuit operates at 120 VAC and has transient protection to 1500 volts.

## WIRING

## OUTPUTC

L1-L2 Voltage input (constant)
P1-P2 Control (starts timing function)
1-2 N.O. instant
2-3 N.C. instant
S (selectable) timed

## DIMENSIONS Inches (millimeters)



## SPECIFICATIONS



## SPECIFICATIONS

VOLTAGE: 120VAC
5 FREQUENCY: 50/60 Hz
TOLERANCE (VOLTAGE): $\pm 15 \%$ of nominal
POWER CONSUMPTION: 10 VA maximum
TRANSIENT PROTECTION: Isolation transformer
TYPE: Two electromechanical relays
RATING: 10A @ 240VAC maximum
AVAILABLE TYPES: On delay, Off delay
REPEAT ACCURACY: $\pm 1 \%$ of setting
RESET TIME: 50 msec minimum
INDICATION: LED, ON when timing
TIMING RAMP: 0.06 sec minimum time $-100 \mathrm{k} \Omega / \mathrm{sec}$
פNIWL
0.5 sec minimum time $-10 \mathrm{k} \Omega / \mathrm{sec}$

TIME RANGE: 0.06 to 500 secs in 12 ranges
RANGE TOLERANCE: $\leq 10 \%$
CONTROL: Isolated contact closure or
AC proximity sensor
CONTROL TERMINALS: A-C
VOLTAGE PRESENT AT CONTROL TERMINALS:
Same as input voltage

## $\underset{<}{4}$ OPERATING TEMP: $0^{\circ}$ to $50^{\circ} \mathrm{C}\left(32^{\circ}\right.$ to $\left.120^{\circ} \mathrm{F}\right)$ <br> ل TIMING VARIATION VS. TEMP: $\pm 5 \%$ maximum <br> MOUNTING: Base mount <br> TERMINATION: Terminal blocks on face of timer HOUSING: Metal



## 1-2 N.O. instant



Instant Contacts simplify the timing control circuit. A separate relay, which operates in conjunction with the input power switch or control device, can be used to operate a separate control function. Timing function controls timing relay.

AC Control Circuit is compatible with both standard mechanical switches and solid state proximity sensors.

UL File No. E50957


## APPLICABLE ACCESSORIES

See accessory section for details

Potentiometers
Reference dial
Locking attachment

RP-201 thru RP-210
RP-216
RP-217


Small, Plug-in Unit saves space and installation time. Input Power Actuates timing sequence, eliminating the need for a separate control circuit. Removing power automatically resets timing sequence.

UL File No. E50957

CSA File No. LR92815


OP1 Omit potentiometer from unit (applies to output 2 only)
Timing indication light (previously OP10) is now standard on model 1017

## APPLICABLE ACCESSORIES

See accessory section for details

| Potentiometers | RP-204, RP-207 thru RP-210 |
| :--- | :--- |
| Reference dial | RP-216 |
| Locking attachment | RP-217 |
| 8 pin socket | RP-302 |
| Hold down clip | RP-305 |

## SPECIFICATIONS

| SPECIFICATIONS |  |
| :---: | :---: |
| $\begin{aligned} & \stackrel{5}{2} \\ & \underset{y}{0} \end{aligned}$ | VOLTAGE:120VAC/DC |
|  | FREQUENCY: $50 / 60 \mathrm{~Hz}$ or DC |
|  | TOLERANCE (VOLTAGE): $\pm 10 \%$ of nominal |
|  | POWER CONSUMPTION: 5 VA maximum |
|  | TRANSIENT PROTECTION: MOV |
| $\begin{aligned} & \hline 5 \\ & \stackrel{2}{2} \\ & 0 \\ & \hline \end{aligned}$ | TYPE: Electromechanical relay |
|  | RATING: 5 A @ 240VAC maximum |
|  |  |
| $\sum_{i}^{0}$ | AVAILABLE TYPES: On delay |
|  | REPEAT ACCURACY: $\pm 1 \%$ of setting or 8 msec , |
|  | whichever is greater. |
|  | RESET TIME: 40 msec minimum |
|  | INDICATION: LED - ON when timing |
|  | TIMING RAMP: 0.025 sec minimum time $-1 \mathrm{M} \Omega / \mathrm{sec}$ 0.1 sec minimum time $-100 \mathrm{k} \Omega / \mathrm{sec}$ |
|  | TIME RANGE: 0.025 to 10 secs in 4 ranges |
|  | RANGE TOLERANCE: $\leq 30 \%$ at maximum |
|  | $\leq 0 \%$ at minimum |
|  | CONTROL: Power applied to input initiates timing cycle |
|  | CONTROL TERMINALS: 2-7 |
|  | VOLTAGE PRESENT AT CONTROL TERMINALS: |
|  | Same as input voltage |



DIMENSIONS Inches (millimeters)


## SPECIFICATIONS

VOLTAGE: 24V AC/DC, 48V AC/DC, 120VAC/125VDC, - 240VAC/250VDC

TOLERANCE (VOLTAGE): $\pm 15 \%$ of nominal, $\pm 10 \%$ for 24 V
POWER CONSUMPTION: 16 W maximum TRANSIENT PROTECTION:TVS
$\stackrel{\vdash}{5}$ TYPE: Electromechanical relay
RATING: 3A @ 150 VDC maximum
10A @ 240 VAC $80 \%$ PF maximum

|  | AVAILABLE TYPE: On delay |
| :--- | :--- |
| REPEAT ACCURACY: $\pm 1 \%$ of setting |  |
| $\sum_{i=1} \quad$ RESET TIME: 50 msec minimum |  |
| $\sum_{i=1}$ TIME RANGE: 1.5 to 120 cycles in 4 ranges or |  |
| 0.5 to 300 sec in 4 ranges |  |
|  | RANGE TOLERANCE: $\leq 10 \%$ |

OPERATING TEMP: $-40^{\circ}$ to $65^{\circ} \mathrm{C}\left(-40^{\circ}\right.$ to $\left.150^{\circ} \mathrm{F}\right)$ TIMING VARIATION VS. TEMP: $\pm 5 \%$ maximum
ㄹ MOUNTING: Base mount
TERMINATION: Terminal blocks on face of timer HOUSING: Metal
HI-POT: 1500 V terminals to case, 1200 V between open contacts
NOTE: Never apply HI-POT voltage across terminals A\&B, 1\&2, or D\&4.

## WIRING

## OUTPUT A

A-B Voltage input
1-2 N.C. timed(1 positive)
3-4 N.O. timed(4 positive)

## OUTPUT B

A-B Voltage input
2-1 N.C. timed(2 positive)
2-3 N.O. timed(2 positive)
D-4 N.C. timed(D positive)
D-C N.O. timed(D positive)
In DC applications indicated polarity provides optimum arc suppression

Wiring Terminal Location



## On Delay

The 1017-SP7 is a special purpose, limited duty, on delay timer for electric utility applications capable of high voltage DC switching. It is equipped with transient protection and housed in a metal enclosure for maximum noise immunity. The timing dial is calibrated in AC cycles at 60 Hz . or seconds.



The Reliable 1018 is a general purpose off delay timer. The standard unit can be converted to operate in pulsed interval timing function, or it can be ordered with option 13 to operate in the maintained interval timing function.
Small, Plug-in Unit saves space and installation time. operate in the maintained interval timing function.
Small, Plug-in Unit saves space and installation time.

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UL File No. E50957

## APPLICABLE ACCESSORIES

See accessory section for details

| Potentiometers | RP-204, RP-207 thru RP-210 |
| :--- | :--- |
| Reference dial | RP-216 |
| Locking attachment | RP-217 |
| 8 pin socket | RP-302 |
| 11 pin socket | RP-303 |
| Hold down clip | RP-305 |



## SPECIFICATIONS

| SPECIFICATIONS |  |
| :---: | :---: |
| $\begin{aligned} & 5 \\ & 2 \\ & 2 \end{aligned}$ | VOLTAGE: 120VAC/DC, 24VAC/DC FREQUENCY: $50 / 60 \mathrm{~Hz}$ or DC TOLERANCE (VOLTAGE): $\pm 10 \%$ of nominal POWER CONSUMPTION: 3 VA maximum TRANSIENT PROTECTION: MOV |
| $\begin{aligned} & \hline 5 \\ & 20 \\ & 5 \\ & 0 \\ & \hline \end{aligned}$ | TYPE: Electromechanical relay RATING:10 A @ 240VAC maximum |
| $\sum_{i=1}^{0}$ | TYPES: Off delay, Pulsed interval*, Maintained interval REPEAT ACCURACY: $\pm 1 \%$ of setting or 8 msecs, whichever is greater. <br> RESET TIME: 50 msec minimum - Types $2 \& 4$, 100 msec minimum - Type 5 <br> INITIATE TIME: 5 ms minimum - Types $2 \& 4$ only INDICATION: LED - ON when timing <br> TIMING RAMP: 0.06 sec minimum time $-1 \mathrm{M} \Omega / \mathrm{sec}$ 0.5 sec minimum time $-100 \mathrm{k} \Omega / \mathrm{sec}$ 5 sec minimum time - $10 \mathrm{k} \Omega / \mathrm{sec}$ <br> TIME RANGE: 0.06 to 1000 secs in 10 ranges RANGE TOLERANCE: $\leq 30 \%$ at maximum, $\leq 0 \%$ at minimum <br> CONTROL: Isolated contact closure <br> CONTROL TERMINALS: 5-6 (Types 2 and 4) <br> 2-7(for option 13 - Type 5) <br> VOLTAGE PRESENT AT CONTROL TERMINALS: <br> 70VDC (120VAC/DC - Types 2 and 4) <br> 30VDC (24VAC - Types 2 and 4) <br> 24VDC (24VDC - Types 2 and 4) <br> Same as input voltage (Type 5) <br> *Shipped as an off delay. Remove jumper clip (see dimensions) to convert to pulsed interval |
|  | OPERATING TEMP: $0^{\circ}$ to $50^{\circ} \mathrm{C}\left(32^{\circ}\right.$ to $\left.120^{\circ} \mathrm{F}\right)$ TIMING VARIATION VS. TEMP: $\pm 5 \%$ maximum or 8 msec , whichever is greater (up to 500 secs ) MOUNTING: Plug-in TERMINATION: 8 or 11 pin socket HOUSING: Plastic |

## WIRING

OUTPUT 1
2-10 Voltage input (constant)
1-3 N.O. timed
1-4 N.C. timed
11-9 N.O. timed
11-8 N.C. timed
5-6 Control
7 Not used
Caution: Never apply voltage to 5-6

## OPTION 13 (output 1 only)

Maintained interval 1-4 N.C. timed
2-7 Voltage input 8-5 N.C. timed (control) 8-6 N.O. timed
1-3 N.O. timed
DIMENSIONS Inches (millimeters)

## SPECIFICATIONS

|  | VOLTAGE: 120VAC/DC |
| :--- | :--- |
| 5 | FREQUENCY: 50/60 Hz or DC |
| 2 | TOLERANCE (VOLTAGE): $\pm 10 \%$ of nominal |
| $\sum_{i=1}$ | POWER CONSUMPTION: 3 VA maximum |
|  | TRANSIENT PROTECTION: MOV |

TYPE: Electromechanical relay
RATING:10 A @ 240VAC maximum

## TYPE: On delay

REPEAT ACCURACY: $\pm 1 \%$ of setting
RESET TIME: 40 msec minimum
TIMING RAMP: 0.02 sec min time $-1 \mathrm{M} \Omega / \mathrm{sec}$
0.06 sec min time $-100 \mathrm{k} \Omega / \mathrm{sec}$

O $\quad 0.5 \mathrm{sec}$ min time $-10 \mathrm{k} \Omega / \mathrm{sec}$
$\sum_{i=1} \quad$ TIME RANGE: 0.02 to 500 secs in 6 ranges
RANGE TOLERANCE: $\leq 30 \%$ at maximum
RANGE TOLERANCE: $\leq 30 \%$ at maximum $\leq 0 \%$ at minimum CONTROL: Application of power initiates timing cycle CONTROL TERMINALS: A-B
VOLTAGE PRESENT AT CONTROL TERMINALS:
Same as input voltage

| OPERATING TEMP: $0^{\circ}$ to $50^{\circ} \mathrm{C}\left(32^{\circ}\right.$ to $\left.120^{\circ} \mathrm{F}\right)$ TIMING VARIATION VS. TEMP: $\pm 5 \%$ maximum MOUNTING: Plug-in <br> TERMINATION: 11 pin blade socket HOUSING: Plastic |  |  |
| :---: | :---: | :---: |
| WIRING |  |  |
| OUTPUT 1 | OUTPUT 3 | Wiring Terminal Location 11 Pin Blade Socket |
| A-B Voltage input | A-B Voltage input |  |
| 4-7 N.O.timed | 4-7 N.O. timed |  |
| 1-7 N.C.timed | 1-7 N.C.timed |  |
| 6-9 N.O. timed | 6-9 N.O. timed |  |
| 3-9 N.C. timed | 3-9 N.C. timed |  |
| 2-5-8 Not used | 2-5 Remote adjust (jumper if not used) |  |
|  | 8 Not used |  |
|  | Caution: Never apply voltage to 2-5 |  |
| OUTPUT 4 |  |  |
| A-B Voltage input | 6-9 N.O. timed |  |
| 1-7 N.C. timed | 2-8 N.C. timed |  |
| 4-7 N.O. timed | 5-8 N.O. timed |  |

2-8 N.C. timed
5-8 N.O. timed

## OUTPUT $3 \quad$ Wiring Terminal Location

age input
1-7 N.C. timed
6-9 N.O. timed
3-9 N.C. timed
2-5 Remote adjust (jumper if not used)

Caution: Never apply voltage to 2-5
OUTPUT 4
A-B Voltage input
1-7 N.C. timed
3-9 N.C. timed




## On Delay

Small, Economical plug-in unit saves space and installation time.

Input Power Actuates timing sequence, eliminating the need for a separate control circuit. Removing power automatically resets timing sequence.


UL File No. E50957


2 120VAC/DC

## APPLICABLE ACCESSORIES

See accessory section for details

| Potentiometers | RP-207, RP-209 |
| :--- | :--- |
| Reference dial | RP-216 |
| Locking attachment | RP-217 |
| 11 pin socket | RP-304 |
| Hold down clip | RP-306 |



## Motor ExcessRun Protection

The $\mathbf{1 0 2 0}$ is a special purpose on delay timer for electric motor over-run protection. It is equipped with transient protection and housed in a metal enclosure for maximum noise immunity. LED show's timed out condition, and has a reset button.


## SPECIFICATIONS

VOLTAGE: 24V AC/DC, 48V AC/DC, 120VAC/125VDC $\vdash$ 240VAC/250VDC

TOLERANCE (VOLTAGE): $\pm 15 \%$ of nominal, $\pm 10 \%$ for 24 V
POWER CONSUMPTION: 16 W maximum TRANSIENT PROTECTION: MOV
$\stackrel{5}{5}$ TYPE: Electromechanical relay
RATING: 3A @ 150 VDC maximum
10A @ 240 VAC $80 \%$ PF maximum
AVAILABLE TYPE: On delay
REPEAT ACCURACY: $\pm 1 \%$ of setting
U RESET TIME: 50 msec minimum
TIME RANGE: Factory Fixed to customer specifications. Available from 0.5 to 20 min .
RANGE TOLERANCE: $\leq 10 \%$ at maximum,$\leq 0 \%$ at minimum

| $\begin{aligned} & \frac{1}{\mathbb{~}} \\ & \text { Un } \\ & \frac{1}{2} \end{aligned}$ | OPERATING TEMP: $-40^{\circ}$ to $65^{\circ} \mathrm{C}\left(-40^{\circ}\right.$ to $\left.150^{\circ} \mathrm{F}\right)$ |
| :---: | :---: |
|  | TIMING VARIATION VS. TEMP: $\pm 5 \%$ maximum |
|  | MOUNTING: Base mount |
|  | TERMINATION: Terminal blocks on face of timer |
|  | HOUSING: Metal |
|  | HI-POT: 1500V terminals to case, 1200V between open contacts |

## WIRING

## OUTPUT A

A-B Voltage input
1-2 N.C. timed(1 positive)
3-4 N.O. timed(4 positive)
OUTPUTB
A-B Voltage input
2-1 N.C. timed(2 positive)
2-3 N.O. timed(2 positive)
D-4 N.C. timed(D positive)
D-C N.O. timed(D positive)
In DC applications indicated polarity provides optimum arc suppression

Wiring Terminal Location

DIMENSIONS Inches (millimeters)


## SPECIFICATIONS

VOLTAGE: 48V AC/DC, 120VAC/125VDC,

$$
240 \mathrm{VAC} / 250 \mathrm{VDC}
$$

TOLERANCE (VOLTAGE): $\pm 15 \%$ of nominal POWER CONSUMPTION: 16 W maximum TRANSIENT PROTECTION: MOV

| 5 |  |
| :--- | :--- |
| $\stackrel{1}{2}$ | TYPE: Electromechanical relay |
| $\stackrel{5}{5}$ | RATING: 7.5 A maximum |

AVAILABLE TYPE: On delay
REPEAT ACCURACY: $\pm 1 \%$ of setting

บ RESET TIME: 50 msec minimum
TIME RANGE: Factory Fixed to customer specifications.
Available from 0.5 to 20 min .
RANGE TOLERANCE: $\leq 10 \%$ at maximum, $\leq 0 \%$ at minimum

OPERATING TEMP: $-40^{\circ}$ to $65^{\circ} \mathrm{C}\left(-40^{\circ}\right.$ to $\left.150^{\circ} \mathrm{F}\right)$ TIMING VARIATION VS. TEMP: $\pm 5 \%$ maximum
U MOUNTING: Base mount
TERMINATION: Terminal blocks on face of timer HOUSING: Metal
HI-POT: 1500 V terminals to case, 1000 V between open contacts

## WIRING

## OUTPUTC

A-B Voltage input
2-1 N.C. timed(2 positive) 11-10 N.C. timed(11 positive)
2-3 N.O. timed(2 positive) 11-12 N.O. timed(11 positive)
5-4 N.C. timed(5 positive) 14-13 N.C. timed(14 positive)
5-6 N.O. timed(5 positive) 14-15 N.O. timed(14 positive)
8-7 N.C. timed(8 positive) 17-16 N.C. timed(17 positive)
8-9 N.O. timed(8 positive) 17-18 N.O. timed(17 positive)
In DC applications indicated polarity provides optimum arc suppression



Motor ExcessRun Protection - 6PDT
The $\mathbf{1 0 2 5}$ is a special purpose on delay timer for electric motor over-run protection featuring 6 normally open and 6 normally closed sets of contacts. It is equipped with transient protection and housed in a metal enclosure for maximum noise immunity. LED show's timed out condition, and has a reset button.

## ORDERING DATA

ORDERING CODE
BASIC MODEL NUMBER 1025
INPUT VOLTAGE
A 48V AC/DC
B 120VAC/125VDC
C 240VAC/250VDC
TIME RANGE
3 Factory Fixed 3 min
Available from 0.5 to 20 min .
Customer specified
TIMING FUNCTION
On delay
OUTPUT
C Relay 6PDT


Plug-in DPDT relay output can be quickly replaced. The 1030 is especially useful in applications which require fast timing cycle rate and numerous operations in a short period of time.

B Relay DPDT
APPLICABLE ACCESSORIES
See accessory section for details
APPLICABLE ACCESSORIES
See accessory section for details

Output modules Potentiometers Reference dial Locking attachment

RP-101, RP-103
RP-201 thru RP-210
RP-216
RP-217

## SPECIFICATIONS

| SPECIFICATIONS |  |
| :---: | :---: |
| $\begin{aligned} & \text { F } \\ & \underset{y}{0} \end{aligned}$ | VOLTAGE:120VAC, 24VAC, 240VAC |
|  | FREQUENCY: $50 / 60 \mathrm{~Hz}$ |
|  | TOLERANCE (VOLTAGE): $\pm 15 \%$ of nominal |
|  | POWER CONSUMPTION: 10 VA maximum |
|  | (120VAC and 240 VAC only) |

## ち TYPE: Electromechanical relay

(solid state available as accessory)
RATING: 10A @ 240VAC maximum
AVAILABLE TYPES: Pulsed off-on one cycle,
Maintained off-on one cycle, On delay/Off delay
REPEAT ACCURACY: $\pm 1 \%$ of setting
RESET TIME: 50 msec minimum
INDICATION: LED - ON when output energized
U TIMING RAMP: 0.06 sec min time $-100 \mathrm{k} \Omega / \mathrm{sec}$
0.5 sec min time $-10 \mathrm{k} \Omega / \mathrm{sec}$


RANE RANGE. 0.06 to
RANGE TOLERANCE: $\leq 10 \%$ at max,
CONTROL: Isolated contact closure
CONTROL TERMINALS: E-F
VOLTAGE PRESENT AT CONTROL TERMINALS:
24VDC minimum, 40VDC maximum

|  | OPERATING TEMP: $0^{\circ}$ to $50^{\circ} \mathrm{C}\left(32^{\circ}\right.$ to $\left.120^{\circ} \mathrm{F}\right)$ |
| :---: | :---: |
|  | TIMING VARIATION VS. TEMP: $\pm 5 \%$ maximu |
|  | MOUNTING: Base mount |
|  | TERMINATION: Terminal blocks on face of timer |
|  | HOUSING: |

## WIRING

## OUTPUTB

A-B Voltage input (constant)
C-D Remote adjust for OFF time, (jumper if not used)
E-F Control (starts timing function)
G-H Remote adjust for ON time, (jumper if not used)
1-3 N.O. timed
1-4 N.C. timed
5-8 N.C. timed
6-8 N.O. timed
Caution: Never apply voltage to C-D-E-F-G-H

Wiring Terminal Location


## SPECIFICATIONS

## $\vdash \quad$ FREQUENCY: $50 / 60 \mathrm{~Hz}$ <br> 5 TOLERANCE (VOLTAGE): $\pm 15 \%$ of nominal <br> POWER CONSUMPTION: 10VA maximum <br> TRANSIENT PROTECTION: Isolation transformer (120VAC only)

| 5 |
| :--- |
| 극 |
| 0 |

TYPE: Electromechanical relay
MECHANICAL LIFE: $10,000,000$ operations
ELECTRICAL LIFE: 300,000 operations
RATING: $10 \mathrm{~A}-1 / 6 \mathrm{HP}$ at $120 \mathrm{VAC}, 1 / 3 \mathrm{HP}$ at 240 VAC
AVAILABLE TYPE: Maintained off-on one cycle, pulsed off-on one cycle, on-off
บ REPEAT ACCURACY: $\pm 1 \%$ of setting
$\sum_{\Sigma} \quad$ RESET TIME: 50 msec maximum
INDICATION: LED on when output is energized
TIMING RAMP: .06 sec minimum time $-100 \mathrm{~K} \mathrm{ohm} / \mathrm{sec}$ .5 sec minimum time $-10 \mathrm{~K} \mathrm{ohm} / \mathrm{sec}$
TIME RANGE: 0.06 to 500 secs in 11 ranges
RANGE TOLERANCE: $\leq 10 \%$ at maximum, $\leq 0 \%$ at minimum
CONTROL: isolated contact closure
CONTROL TERMINALS: 5-6
VOLTAGE PRESENT AT CONTROL TERMINALS: 24VDC
minimum, 40VDC maximum



## Pulsed Off-On One Cycle Maintained Off-On One Cycle On-Off

The $\mathbf{1 0 3 2}$ is easy to install or replace, keeping downtime to a minimum. The 12 pin base allows both DPDT output and remote adjust connections.



Plug-in DPDT relay output can be quickly replaced or interchanged with optional solid state output. The 1060 is especially useful in applications which require a fast timing cycle rate and numerous operations in a short period of time.


## SPECIFICATIONS

## $\begin{array}{ll} & \text { VOLTAGE: } 120 V A C \\ 5 & \text { FREQUENCY: } 50 / 60 \mathrm{~Hz}\end{array}$ <br> TOLERANCE (VOLTAGE): $\pm 15 \%$ of nominal <br> POWER CONSUMPTION: 10 VA maximum <br> TRANSIENT PROTECTION: Isolation transformer

$\overline{5}$ TYPE: Electromechanical relay (solid state available a an accessory)
RATING:10A @ 240VAC maximum
TYPE: Repeat cycle (start ON or start OFF)
REPEAT ACCURACY: $\pm 1 \%$ of setting
RESET TIME: 50 msec minimum
INDICATION: Optional LED - ON when output energized
© TIMING RAMP: 0.06 sec min time $-100 \mathrm{k} \Omega / \mathrm{sec}$

$$
0.5 \mathrm{sec} \text { min time }-10 \mathrm{k} \Omega / \mathrm{sec}
$$

TIME RANGE: 0.06 to 500 secs in 9 ranges
RANGE TOLERANCE: $\leq 10 \%$ at max $\leq 0 \%$ at min
CONTROL: Isolated contact closure
CONTROL TERMINALS: E-F
VOLTAGE PRESENT AT CONTROL TERMINALS:
24VDC minimum, 40VDC maximum



A-B Voltage input (constant)
C-D Remote adjust for first time period (jumper if not used)
E-F Control (starts timing function)
G-H Remote adjust for second time period (jumper if not used)
1-3 N.O. timed
1-4 N.C. timed
5-8 N.C. timed
6-8 N.O. timed
Caution: Never apply voltage to C-D-E-F-G-H


DIMENSIONS Inches (millimeters)


## SPECIFICATIONS

VOLTAGE:120VAC
5 FREQUENCY: $50 / 60 \mathrm{~Hz}$
TOLERANCE (VOLTAGE): $\pm 15 \%$ of nominal
¿
P POWER CONSUMPTION: 10 VA maximum TRANSIENT PROTECTION: Isolation transformer

## $\stackrel{5}{2}$ $\frac{1}{5}$ 0 0

TYPE: Solid state
RATING: C output 35VA continuous,
150VA in-rush @ 120VAC
C2A output 5A continuous,
12.5A in-rush @ 120VAC

TYPE: Repeat cycle (start ON or start OFF)
INDICATION: Optional incandescent light - ON when output energized
TIMING RAMP: 0.06 sec min time $-100 \mathrm{k} \Omega / \mathrm{sec}$ 0.5 sec min time $-10 \mathrm{k} \Omega / \mathrm{sec}$

U TIME RANGE: 0.06 to 500 secs in 9 ranges
RANGE TOLERANCE: $\leq 10 \%$
CONTROL: Isolated contact closure
CONTROL TERMINALS: E-F
VOLTAGE PRESENT AT CONTROL TERMINALS:
Same as input voltage
24VDC minimum, 40VDC maximum (OP7)

## $\begin{array}{ll} & \text { OPERATING TEMP: } 0^{\circ} \text { to } 50^{\circ} \mathrm{C}(32 \\ \text { U. } & \text { TIMING VARIATION VS. TEMP: } \\ \text { MOUNTING: Base mount } \\ \text { TERMINATION: Terminal block o } \\ \text { HOUSING: Metal }\end{array}$

A-B Voltage input (constant)
E-F Control (starts timing function)
B-2 N.O. timed output

## OPTION 3

A-B Voltage input (constant)
C-D Remote adjust for ON time, (jumper if not used)
E-F Control (starts timing function)
3-4 Remote adjust for OFF time, (jumper if not used)
B-2 N.O. timed
Caution: Never apply voltage to terminals $\mathrm{E}-\mathrm{F}$

Wiring Terminal Location

$\frac{19 Q \theta}{\text { ABCDE }}$
1234 F


DIMENSIONS Inches (millimeters)



## Repeat Cycle

Totally Solid State design eliminates moving parts and provides reliable, long-lasting performance.
Internal Wiring supplies input power directly to timed output terminals, eliminating the need for an external jumper.

9
UL File No. E50957
ORDERING DATA
ORDERING CODE 1061-1-E-E-2-C OP6
BASIC MODEL NUMBER 1061
INPUT VOLTAGE
1 120VAC
time range (Secs)


D 0.06-1.0 J 0.5-50
E 0.06-2.5 K 0.5-100
F 0.06-5.0 L 0.5-250
G 0.06-10 M 0.5-500
H 0.06-25
NOTE: $\dagger$ On and Off times must have same minimum time.

## TIMING FUNCTION

1 Repeat cycle start Off
2 Repeat cycle start On
OUTPUT
C Solid State (AC) 1 N.O. 35VA
C2A* Solid State (AC) 1 N.O. 5A (start off only)
OPTION (if desired)
OP3* Omit both potentiometers and add remote adjust terminals
OP6 Timing indication light
OP7 DC control for rapid recycle - 0.05 sec
*Not available on UL units

## APPLICABLE ACCESSORIES

See accessory section for details

| Potentiometers | RP-201 thru RP-210 |
| :--- | :--- |
| Reference dial | RP-216 |
| Locking attachment | RP-217 |



Multi-Range unit is programmable for 8 different time ranges. The 1071 reduces inventory requirements by offering the time range capacity of eight separate timers in one unit.
Input Power Actuates timing sequence, eliminating the need for a separate control circuit. Removing power automatically resets timing sequence.
Input Is Compatible with both standard mechanical switches and solid state proximity sensors.


UL File No. E50957

CSA File No. LR92815


A* Relay SPDT w/ remote adjust (8 pin plug)
B Relay DPDT (8 pin plug)
C* Relay SPDT w/remote adjust (11 pin plug)
*Units with remote adjust do not include a potentiometer in the timer. A separate $100 \mathrm{k} \Omega$ potentiometer must be used with a maximum length of 12 feet of shielded twisted pair wire.

## APPLICABLE ACCESSORIES

| See accessory section for details |  |
| :--- | ---: |
| Potentiometer | RP-204 |
| Reference dial | RP-216 |
| Locking attachment | RP-217 |
| 8 pin socket | RP-302 |
| 11 pin socket | RP-303 |
| Hold down clip | RP-305 |

## SPECIFICATIONS

## - VOLTAGE: 120VAC/DC, 24VAC/DC $\begin{array}{ll}5 & \text { FREQUENCY: } 50 / 60 \mathrm{~Hz} \text { or DC } \\ 2 & \text { TOLERANCE (VOLTAGE): } \pm 15 \% \text { of nominal } \\ \sum_{i=1} & \text { POWER CONSUMPTION: } 4 \text { VA maximum } \\ & \text { TRANSIENT PROTECTION: MOV }\end{array}$

## $\stackrel{5}{2}$ TYPE: Electromechanical relay

RATING: 5A @ 240VAC maximum

## TYPES: On delay

REPEAT ACCURACY: $\pm 0.5 \%$ of setting or 0.004 secs, whichever is greater.
RESET TIME: 40 msec minimum บ INDICATION: LED - ON when timing
$Z_{L}$ TIMING RATIO: 10 to 1 potentiometer
$\sum_{i=1} \quad$ TIME RANGE: 8 per unit
CONTROL: Power actuated or AC proximity sensor
CONTROL TERMINALS: 2-7 (8 pin unit) 2-10 (11 pin unit)
VOLTAGE PRESENT AT CONTROL TERMINALS:
Same as input voltage

## - OPERATING TEMP: $-20^{\circ}$ to $70^{\circ} \mathrm{C}\left(-4^{\circ}\right.$ to $\left.158^{\circ} \mathrm{F}\right)$ <br> MOUNTING: Plug-in <br> TERMINATION: 8 or 11 pin socket <br> HOUSING: Plastic

## WIRING

## OUTPUT A

2-7 Voltage input (control)
1-3 N.O. timed
1-4 N.C. timed
5-6 Remote adjust
8 Not used
Caution: Never apply voltage to 5-6

## OUTPUT C

2-10 Voltage input 11-8 N.C. timed (control)
1-3 N.O. timed
1-4 N.C. timed
11-9 N.O. timed
Caution: Never apply voltage to 5-6


## SPECIFICATIONS

VOLTAGE: 24 to 140 VAC/DC or 100 to 240 VAC/DC
FREQUENCY: $50 / 60 \mathrm{~Hz}$ or DC
TOLERANCE (VOLTAGE): $\pm 10 \%$ of nominal POWER CONSUMPTION: 1VA maximum TRANSIENT PROTECTED

TYPE: Solid State N.O.
RATING: 1A @ 240VAC/DC max. (10A 1 cycle surge)
VOLTAGE DROP: 2.5 volts typical at 1A
TYPE: On delay
REPEAT ACCURACY: $\leq 0.5 \%$
© RESET TIME: $\leq 50 \mathrm{msec}$
TIME RANGE: 0.1 to 10230 seconds in 3 ranges
TOLERANCE: $\pm 5 \%$
CONTROL: Power applied to input initiates timing cycle
$\Rightarrow$ OPERATING TEMP: $-40^{\circ}$ to $+80^{\circ} \mathrm{C}\left(-40^{\circ}\right.$ to $\left.+175^{\circ} \mathrm{F}\right)$
U TIMING VARIATION VS. TEMP: $\pm 5 \%$ maximum
MOUNTING: Surface with \#8 or \#10 screw
TERMINATION: 0.250 inch male quick connect terminals
a HOUSING: Plastic

## WIRING


*Load may be connected to either side of line.
WARNING: Connection of power without a series load will cause permanent damage.

DIMENSIONS Inches(millimeters)



The $\mathbf{2 1 1 0}$ features simple two-wire installation. The compact encapsulated timer is switch programmable from 0.1 to 10230 seconds in three time ranges. Two power supply ranges cover operating voltages from 24 to 240 VAC/DC with a reliable 1 Amp solid state output.


## SPECIFICATIONS

VOLTAGE: 18 V to 64 V AC/DC 100VDC to 345VDC 90VAC to 260VAC
POWER CONSUMPTION: 16 W maximum
TRANSIENT PROTECTION:TVS

| 5 3 $\frac{2}{2}$ 0 | TYPE: Electromechanical relay RATING: 3A @ 150 VDC maximum 10A @ 240 VAC $80 \%$ PF maximum |
| :---: | :---: |
| $\sum_{i j}^{\text {O }}$ | AVAILABLE TYPE: On delay REPEAT ACCURACY: $\pm 1 \%$ of setting RESET TIME: 50 msec minimum TIME RANGE: 1.5 to 120 cycles in 4 ranges or RANGE TOLERANCE: $\leq 10 \%$ 0.5 to 300 sec in 4 ranges |

OPERATING TEMP: $-40^{\circ}$ to $65^{\circ} \mathrm{C}\left(-40^{\circ}\right.$ to $\left.150^{\circ} \mathrm{F}\right)$
TIMING VARIATION VS. TEMP: $\pm 5 \%$ maximum
MOUNTING: Base mount, Zinc Plated Steel
TERMINATION: Terminal blocks on face of timer HOUSING: Powder Coated Steel
HI-POT:1500V terminals to case, 1200V between open contacts
NOTE: Never apply HI-POT voltage across terminals A\&B, 1\&2, or D\&4.

## WIRING

## OUTPUT A

A-B Voltage input
1-2 N.C. timed(1 positive)
3-4 N.O. timed(4 positive)

## OUTPUTB

A-B Voltage input
2-1 N.C. timed(2 positive)
2-3 N.O. timed(2 positive)
D-4 N.C. timed(D positive)
D-C N.O. timed(D positive)
In DC applications indicated polarity pro-
Wiring Terminal Location

vides optimum arc suppression
DIMENSIONS Inches (millimeters)



The 1505 is an on delay timer, built specifically for continuos duty, for electric utility applications capable of high voltage DC switching. It is equipped with transient protection and housed in a metal enclosure for maximum noise immunity. The timing dial is calibrated in AC cycles at 60 Hz . or seconds.



The 2115 features a simple three-wire installation. The compact encapsulated timer is switch programmable from 0.1 to 10230 seconds in three time ranges. Two power supply ranges with a reliable 1 Amp solid state output.


UL File No. E50957
CSA File No.LR 92815-3

## OPERATION



BASIC MODEL NUMBER
2115
input voltage
1 120VAC
2 240VAC
TIME RANGE in seconds
A 0.1 to 102.3
B 1.0 to 1023
C 10 to 10230
TIMING FUNCTION
5 Maintained Interval OUTPUT-
C Solid state N.O. 1 Amp max.

## SPECIFICATIONS

## 

VOLTAGE: 120 VAC or 240 VAC
FREQUENCY: $50 / 60 \mathrm{~Hz}$
TOLERANCE (VOLTAGE): $\pm 15 \%$ of nominal
POWER CONSUMPTION: 1VA maximum TRANSIENT PROTECTED

## TYPE: Solid State N.O.

RATING: 1A @ 240VAC/DC max. (10A 1 cycle surge)
VOLTAGE DROP: 2.5 volts typical at 1A
MAINTAINED TYPE: Interval
REPEAT ACCURACY: $\leq 0.5 \%$
Z RESET TIME: $\leq 150 \mathrm{msec}$
TIME RANGE: 0.1 to 10230 seconds in 3 ranges TOLERANCE: $\pm 5 \%$
CONTROL: Power applied to input initiates timing cycle
OPERATING TEMP: $-40^{\circ}$ to $+60^{\circ} \mathrm{C}\left(-40^{\circ}\right.$ to $\left.+140^{\circ} \mathrm{F}\right)$ TIMING VARIATION VS. TEMP: $\pm 5 \%$ maximum MOUNTING: Surface with \#8 or \#10 screw TERMINATION: 0.250 inch male quick connect terminals HOUSING: Plastic

## WIRING



DIMENSIONS Inches(millimeters)



The 1068 features repeat cycle operation in a compact, plug-in unit, ON and OFF times are independently adjustable in 16 programmable time ranges from 0.1 seconds to 500 hours. An auto-calibrating dial provides direct reading of time setting in every range. Operating voltage options are available from 12VDC to 240VAC. LED indicators for output on and output off complete the package. Now available with plug-in or screw terminal base.




The $\mathbf{1 0 7 3}$ is available with a choice of on delay only or 5 programmable functions. Auto-calibrating dial provides direct reading of time in each of 16 programmable time ranges from 0.1 seconds to 500 hours. The on delay only version has a DPDT timed output while the programmable unit has an SPDT timed plus SPDT instantaneous contacts. Operating voltage options are available from 12 VDC to 240VAC. LED indicators for Power and Operate complete the package. Now available with plug-in or screw terminal base.

## ORDERING DATA

ORDERING CODE
1073-1-P - 2-A -1-1
BASIC MODEL NUMBER
1073

## INPUT VOLTAGE

1 120-240 VAC
$324 \mathrm{VAC} / D C$
512 VDC
TIME RANGE
$P$ (Includes the following ranges)

| seconds | minutes | hours | 10 hours |
| :---: | :---: | :---: | :--- |
| 0.1 to 1.0 | 0.1 to 1.0 | 0.1 to 1.0 | 1.0 to 10 |
| 0.5 to 5.0 | 0.5 to 5.0 | 0.5 to 5.0 | 5.0 to 50 |
| 1.0 to 10 | 1.0 to 10 | 1.0 to 10 | 10 to 100 |
| 5.0 to 50 | 5.0 to 50 | 5.0 to 50 | 50 to 500 |

TIMING FUNCTION and OUTPUT
1-B On delay with Relay DPDT
2-A Programmable, 5 functions with 1 SPDT Instant relay and 1 SPDT Timed relay. Includes On Delay, Repeat Cycle Off Start, Repeat Cycle On Start, One Shot Maintained Interval and One Cycle Maintained Interval

## TERMINATION

18 pin plug-in base
2 Screw terminals

## DEGREE OF PROTECTION

1 IP50 Standard
2 IP65 Sealed unit(special order only)

## APPLICABLE ACCESSORIES

See accessory section for details
8 pin socket RP-320

8 pin reversible socket RP-321
8 pin cable socket RP-323
Panel mount clip RP-325
Stop rings RP-327


Same dimensions as 1068 on previous page

## SPECIFICATIONS

VOLTAGE: 100-120VAC, 200-240VAC, 24VAC, 24VDC, 12VDC
FREQUENCY: $50 / 60 \mathrm{~Hz}$ (AC models)
TOLERANCE (VOLTAGE): $-15 \%$ to $+10 \%$ of nominal
POWER CONSUMPTION: 5VA (AC models)
2W (DC models)
TRANSIENT PROTECTION: MOV
TYPE: Electromechanical relay
MECHANICAL LIFE: 10,000,000 operations
ELECTRICAL LIFE: 100,000 operations minimum
(at full rated load)
RATING:3A @ 240VAC (resistive)
, TYPE:True Off Delay
U REPEAT ACCURACY: $\pm 0.3 \%$ of setting
TIMING RANGE: 0.04 secs to 10 secs or 0.04 min to 10 min

RESET TIME: 100 msec at maximum time setting
OPERATING TEMP: $-10^{\circ}$ to $50^{\circ} \mathrm{C}\left(14^{\circ}\right.$ to $\left.122^{\circ} \mathrm{F}\right)$
$\underset{\zeta}{\zeta}$ TIMING VARIATION VS. TEMP: $\pm 2 \%$ maximum
MOUNTING: Plug-In or Panel mount
TERMINATION: 8 pin socket
HOUSING: Polycarbonate
DEGREE OF PROTECTION:IP50(std), IP65(special)
WIRING


DIMENSIONS Inches (millimeters)


NOTE: 1081 is not available with screw terminals, dimensions shown for 1090 only


## (1) $)^{\circ}$



The $\mathbf{1 0 8 1}$ is a true off delay. Removal of input power actuates timing sequence eliminating the need for a separate control circuit. Two timing range options provide operation from 0.04 seconds to 10 minutes. Autocalibrating dial provides direct reading of time setting in every range. A wide range of operating voltage options support operation from 12 VDC to 240 VAC , an LED indicates power is applied.

 $0.04 \mathrm{sec}-1 \mathrm{sec}$ $0.2 \mathrm{sec}-5 \mathrm{sec}$ $0.4 \mathrm{sec}-10 \mathrm{sec}$
$B$ (Includes the following ranges) $0.04 \mathrm{~min}-1 \mathrm{~min}$ $0.2 \mathrm{~min}-5 \mathrm{~min}$ 0.4 min - 10 min

TIMING FUNCTION
2 Off delay
OUTPUT
B Relay DPDT
DEGREE OF PROTECTION
1 IP50 Standard
2 IP65 Sealed unit(special order only)

## APPLICABLE ACCESSORIES

See accessory section for details
$\begin{array}{ll}8 \text { pin socket } & \text { RP-320 } \\ 8 \text { pin reversible socket } & \text { RP-321 }\end{array}$
8 pin cable socket RP-323
Panel mount clip RP-325
Stop rings RP-327

# MODEL 1090 DIN PANEL MOUNT 

Kanson Electronics, Inc.


The $\mathbf{1 0 9 0}$ features 8 programmable timing functions. An auto-calibrating dial provides direct reading of time setting in each of 16 programmable time ranges from 0.1 seconds to 500 hours. Operating voltage options cover 12VDC to 240VAC. LED indicators for Power and Contact status.


## DEGREE OF PROTECTION

1 IP50 Standard
2 IP65 Sealed unit(special order only)
APPLICABLE ACCESSORIES
See accessory section for details

| 11 pin socket | RP-322 |
| :--- | :--- |
| 11 pin cable socket | RP-324 |
| Panel mount clip | RP-325 |
| Stop rings | RP-327 |



Same dimensions as 1081 on previous page

## SPECIFICATIONS

VOLTAGE: 100 to 240 VAC/DC or 12 to 24 VDC or 24 VAC 5 FREQUENCY: $50 / 60 \mathrm{~Hz}$ (AC models)

POWER CONSUMPTION: 2.5VA (AC models), 2.5W (DC models)

TRANSIENT PROTECTION: MOV
TYPE: Electromechanical relay or transistor
MECHANICAL LIFE: 10,000,000 operations

## $\stackrel{\vdash}{2}$ 른 ELECTRICAL LIFE:

Relay...100,000 operations minimum (at full rated load)
Transistor...10,000,000 operations minimum
RATING: Relay...5A @ 250VAC (resistive) Transistor... $100 \mathrm{~mA}, 30 \mathrm{VDC}$ maximum
TYPE: Multifunction
REPEAT ACCURACY: $\pm 0.005 \%$ of setting
TIMING RANGE: 0.001 secs to 9,999 hours
RESET TIME: 20 ms
OPERATING TEMP: $-10^{\circ}$ to $50^{\circ} \mathrm{C}\left(14^{\circ}\right.$ to $\left.122^{\circ} \mathrm{F}\right)$
TIMING VARIATION VS. TEMPERATURE: $\pm .005 \%$
MOUNTING: Plug-In or Panel mount
TERMINATION: 11 pin socket
HOUSING: Polycarbonate

## WIRING

Output A
Output C

*Polarity indicated for DC models only

## DIMENSIONS Inches (millimeters)



## PROGRAMMING

See page 36 for complete programming instructions


The 1094 features a large, easy to read LCD display with programmable time ranges from 0.001 seconds to 9999 hours in 8 programmable timing functions. Three power supply options are available, a wide range of 100 to 240 VAC/DC, a 12 to 24 VDC and a 24 VAC only version. A battery back-up maintains memory up to 7 years. Output is an SPDT relay or open collector transistor.

## ORDERING DATA

ORDERING CODE
BASIC MODEL NUMBER 1094
INPUT VOLTAGE
1100 thru $240 \mathrm{VAC} / D C$
2 12-24VDC 3 24VAC

## TIME RANGE

P (user selectable ranges)
0.001 seconds to 9,999 hours

## TIMING FUNCTION

3 Programmable
A On Delay (power control)
A2 On Delay (power control)
B On Delay (isolated control)
C Off Delay
D One shot,Interval
E Pulsed On Delay, Latched output
F Repeat Cycle
G On Delay,time totalizing
OUTPUT
A RelaySPDT
C Open Collector Transistor ( $100 \mathrm{~mA}, 30 \mathrm{VDC}$ )

* timing function A2 retains elapsed during power off periods


## APPLICABLE ACCESSORIES

| See accessory section for details |  |  |
| :--- | :--- | :---: |
| 11 pin socket panel mount | $\mathrm{RP}-303$ |  |
| 11 pin socket DIN rail mount | $\mathrm{RP}-322$ |  |
| 11 pin cable socket | $\mathrm{RP}-324$ |  |
| Panel mount clip | RP-325 (one included with |  |
|  | Model1094) |  |
| Protective cover | RP-326 |  |

Kanson Electronics, Inc.


The 1096 features a large, easy to read LCD display with programmable time ranges from 0.001 seconds to 9999 hours in 6 on/off delay or repeat cycle timing functions. On time and off time are set independently. Three power supply options are available, a wide range of 100 to $240 \mathrm{VAC} / \mathrm{DC}$, a 12 to 24 VDC and a 24 VAC only version. A battery back-up maintains memory up to 7 years. Output is an SPDT relay or open collector transistor.

## ORDERING DATA

## ORDERING CODE

## BASIC MODEL NUMBER

 1096INPUT VOLTAGE
1100 thru 240VAC/DC
2 12-24VDC 3 24VAC
TIME RANGE
P (user selectable ranges)
0.01 seconds to 9,999 hours

T1 \& T2 are independently programmable
TIMING FUNCTION
3 Programmable
Pulse A Pulsed On Delay/Off Delay One Cycle
Pulse B Repeat Cycle, Start Off
Pulse C Repeat Cycle, Start On
Total A Maintained On Delay/Off Delay One Cycle, time totalizing
Total B Repeat Cycle Start Off, time totalizing
Total C Repeat Cycle Start On, time totalizing
OUTPUT
A Relay SPDT
C Open Collector Transistor (100mA,30VDC)

## APPLICABLE ACCESSORIES

See accessory section for details
8 pin socket RP-320
8 pin reversible socket RP-321
8 pin cable socket RP-323
Panel mount clip RP-325(one included)
Protective cover RP-326

## SPECIFICATIONS

|  | VOLTAGE: 100 to 240 VAC or 12 to 24 VDC or 24 VAC |
| :--- | :--- |
| 5 | FREQUENCY: $50 / 60 \mathrm{~Hz}$ (AC models) |
| $\sum_{i=1}$ | POWER CONSUMPTION: 2.5 VA (AC models), |
|  | 2.5 W (DC models) |
|  | TRANSIENT PROTECTION: MOV |

TRANSIENT PROTECTION:MOV
TYPE: Electromechanical relay or transistor
MECHANICAL LIFE: 10,000,000 operations

## (Relay only)

## ELECTRICAL LIFE:

Relay...100,000 operations minimum (at full rated load)
Transistor...10,000,000 operations minimum RATING: Relay...5A @ 250VAC (resistive)

Transistor... $100 \mathrm{~mA}, 30 \mathrm{VDC}$ maximum

| $\sum_{i=1}^{0}$ | TYPE: Multifunction |
| :---: | :---: |
|  | REPEAT ACCURACY: $\pm 0.005 \%$ of setting |
|  | TIMING RANGE: 0.01 secs to 9,999 hours |
|  | RESET TIME: 20 ms |
|  | OPERATING TEMP: $-10^{\circ}$ to $50^{\circ} \mathrm{C}\left(14^{\circ}\right.$ to $\left.122^{\circ} \mathrm{F}\right)$ |
|  | TIMING VARIATION VS. TEMPERATURE: $\pm .005 \%$ |
|  | MOUNTING: Plug-In or Panel mount |
|  | TERMINATION: 8 pin socket |
|  | HOUSING: Polycarbonate |



Do not apply voltage to pins 3 and 4, Control and Reset accomplished by isolated contact closure.

## DIMENSIONS Inches (millimeters)



## PROGRAMMING

See page 36 for complete programming instructions

## SPECIFICATIONS

VOLTAGE: 100 to 240 VAC or 12-24VDC
FREQUENCY: $50 / 60 \mathrm{~Hz}$ (AC models)
POWER CONSUMPTION: 2.5VA (AC models), 2.5W (DC models)
TRANSIENT PROTECTION: MOV
TYPE: Multifunction
SPEED: 30/sec or 5000/sec NUMBER OF INPUTS: Two
INPUT METHOD: Isolated contact or transistor
TYPE: Electromechanical relay or transistor
MECHANICAL LIFE: 10,000,000 operations
(Relay only)

## ELECTRICAL LIFE:

Relay...100,000 operations minimum (at full rated load)
Transistor...10,000,000 operations minimum
RATING: Relay...5A @ 250VAC (resistive
Transistor... 100 mA , 30VDC maximum

| O <br>  <br>  <br> 0 | MODES: 7 (programmable) DISPLAY: 6 digit LCD |
| :---: | :---: |
|  | OPERATING TEMP: $-10^{\circ}$ to $50^{\circ} \mathrm{C}\left(14^{\circ}\right.$ to $\left.122^{\circ} \mathrm{F}\right)$ MOUNTING: Plug-In or Panel mount TERMINATION: Relay output - 11 pin socket <br> Transistor output - 8 pin socket HOUSING: Polycarbonate |

## WIRING

Output A

## Output C


*Polarity indicated for DC models only Do not apply voltage to pins 5,6,7
Reset and Count inputs accomplished by isolated contact closure.

> DIMENSIONS Inches (millimeters)


## PROGRAMMING

See page 35 for complete programming instructions


The 1105C features two 2 input and 5 input functions and a large, 6 digit LCD display. Two input count speeds ( $30 / \mathrm{sec}$ or $5000 / \mathrm{sec}$ ) can be used to eliminate noise. There are 7 output functions with SPDT relay or optional transistor output. Two power supply options are available, a wide range of 100 to 240 VAC and a 12 to 24VDC only version. A battery back-up maintains memory up to 7 years.


## OUTPUT

A Relay SPDT
C Open Collector Transistor (100mA,30VDC)

## APPLICABLE ACCESSORIES

See accessory section for details

| 11 pin socket | RP- 322 |
| :--- | :--- |
| 11 pin cable plug | RP- 324 |
| Panel mount clip | RP- 325 (one included) |
| Protective cover | RP-326 |


| INPUT OPERATION |  |
| :---: | :---: |
| INPUT FUNCTION | OPERATION DESCRIPTION |
| UP Count up to set value | - Input 1 is count input <br> - Input 2 inhibits count input |
| DOWN Count down from set value | - Input 1 is count input <br> - Input 2 inhibits count input |
| DIR Directional Count. Count Up or Count Down | - Input 1 is count input <br> - Input 2 controls direction of count. With no input on 2 count is Up. With an input on 2 count is Down. |
| ${ }^{\text {IND }}$ Independent inputs | - Input 1 is Count Up <br> - Input 2 is Count Down |
| PHASE <br> Phasing of inputs determines count direction | - If Input 1 is phased ahead of Input 2 count is $U$ p <br> - If Input 2 is phased ahead of Input 1 count is Down |

OUTPUT OPERATION


- Upon counting to set value, output latches On and count input is inhibited.
- Output remains on until reset.

| Hold B | Set |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Count | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |

- Upon counting to set value, output latches On but the count continues to increment.
- Output remains on until reset.
- Upon counting to set value, output turns On.
- Output turns Off at next count following set value
- Count continues to increment.
- Upon counting to set value, output turns On for a pproximately 1 second.
- Count continues to increment.
- Upon counting to set value, output turns On for approximately 1 second and the count is automatically reset.
- Count may be continued from this point with no requirement for external reset.
- Upon counting to set value, output turns On for approximately 1 second.
- Count automatically resets at the same time the output turns Off.
- Upon counting to set value, output turns On for approximately 1 second.
- Count input is inhibited while output is On.
- Count automatically resets at the same time the output turns Off.


# (issc) 

## 1094/1096 PROGRAMMING



1) Setting or changing the operational mode
1. When the UP or DOWN key at the first digit is pressed with the setllock switch 1. When the UP or DOWN key at the first digit is pressed
pressed, the mode is changed over to the setting mode.

Ex: Setting mode display
$F \because-R$
2. The operational mode in the setting mode is changed over sequentially in the left or right direction by pressing the up or down key at the first digit, respectively.

3. The operational mode displayed at present is set by pressing the RESET key, and the display returns to the normal condition.
2) Checking the operational mode

When the UP or DOWN key at the second digit is pressed with the setlock switch pressed, the operational mode can be checked.
he display returns to the normal condition after indicating the operational mode for about two seconds. (While the display indicates the operational mode for about two seconds, the other indicators continue to operate normally.)
3) Setting the lock

When the UP or DOWN key at the fourth digit is pressed with the setlock switch pressed, all keys on the unit are locked.
The timer does not accept any of UP, DOWN and RESET keys.
To release the lock setting, press the UP or DOWN key at the fourth digit again with the setlock switch pressed.

* Operational mode, adding and subtracting and minimum input signal range cannot be set at $T_{1}$ and $T_{2}$, respectively

4) Changing over the $T_{1} T_{2}$ setting display

The T1/T2 setting display is changed over by pressing the SET/LOCK switch. (This operation gives no effect on the other operations. The set time and elapsed time (residual time) at $T_{1}$ are linked with those at $T_{2}$.)

- Changing the set time

It is possible to change the set time with the up and down keys even during time delay with the timer. However, be aware of the following points

1) If the set time is changed to less than the elapsed time with the time delay set to the addition direction, time delay will continue until the elapsed time reaches full scale, returns to zero, and then reaches the new set time. If the set time is changed to a time above the elapsed time, the time delay will continue until the elapsed ime reaches the new set time.
2) If the time delay is set to the subtraction direction, time delay will continue unti| " 0 " regardless of the new set time.
. When the set times at $T_{1}$ and $T_{2}$ are set to 0 , the output becomes ON only while the signal input is carried out. However, while the reset input is carried out, the out put becomes OFF.

DIP switches

|  | Hem | DPP switch |  |
| :---: | :---: | :---: | :---: |
|  |  | OfF | ON |
| 1 | Operation mode | Refer to taple 1 |  |
| 2 |  |  |  |
| 3 |  |  |  |
| 4 | Minimum incult reset, signal, and stop signal width | 20 ms | 1 ms |
| 5 | Time delay direction | Adstion | Sutraction |
| 6 | Timer range | Ruter to tuble 2 |  |
| 7 |  |  |  |
| 8 |  |  |  |

The 8 -pin type does not have the stop irput, so that the dip switch can be changed over between reset and signal inputs. The signal range of tie lock ingut is fixed (minimum 20 ms).


Table 1: Setting the timer range (Timer $T_{1}$ )

| DIP twich No. |  |  | Timer range |
| :---: | :---: | :---: | :---: |
| 1 | 2 | 3 |  |
| ON | ON | ON | 0.01 s 5099.99 s |
| OFF | OFF | OFF | 0.1 s to 999.9 s |
| ON | OFF | OFF | 1 : 509899 s |
| OFF | ON | OFF | 0 min 01 s to 99 min 59 : |
| ON | ON | OFF | Q. 1 min to 999.9 min |
| OFF | OFF | ON | 0 h 01 min to 99 力 59 min |
| ON | OFF | ON | Qi.th to 999.9 h |
| OFF | ON | ON | 17toge99 |

Table 2: Setting the timer range (Timer $\mathrm{T}_{2}$ )

| DIP switch No. |  |  | Timer range |
| :---: | :---: | :---: | :---: |
| 6 | 7 | 3 |  |
| ON | ON | ON | 0.01 = to 99.99 s |
| OFF | OFF | OFF | 0.15 to 999.9 s |
| ON | OFF | OFF | 1 5 to 90998 |
| OFF | ON | OFF | 0 min 01 s to 99 min 59 s |
| ON | ON | OFF | 0.1 min to 999.9 min |
| OFF | OFF | ON | Oh 01 min to 99 力 59 min |
| ON | OFF | ON | 0.1 h to 999.9 h |
| OFF | ON | ON | in to 9899 h |

## 1105C PROGRAMMING

Dip switches:

1, 2 and 3
4

5
6, 7 and 8

Control the counter's 7 function options. Sets minimum input signal length (reset, signal and stop). Sets maximum count speed ( 30 Hz or 5 kHz ). Control the 5 input options

* Set dip switches before installation!

Set value is set using the toggle keys on the front of the timer.
(1) Counter display
(2) Set value display
(3) Controlled output indicator
(4) Reset indicator
(5) Lock indicator
(1) UP keys
Changes the corresponding
digit of the set value in the
addition direction (upwards).


(7) DOWN keys

Changes the corresponding digit of the set value in the subtraction direction (downwards).
(8) RESET switch

Resets the counting value and the output.

- LOCK switch

Locks the operation of all keys on the counter.

Each key is for the corresponding digit in the display.

## 1094 PROGRAMMING

## Timing Function and Timing Ranges:



Dip switches:

| 1,2 and 3 | Control the timers 8 function options. |
| :--- | :--- |
| 4 | Sets minimum input signal length (reset, signal and stop). |
| 5 | Sets direction of time delay (addition or subtraction). |
| 6,7 and 8 | Control the time ranges |

* Set dip switches before installation!


## Setting the Time:


( 0.001 s to 9.999 s thru 0.1 h to 999.9 h ).
Control the timers 8 function options.
Sets minimum input signal length (reset, signal and stop).
Sets direction of time delay (addition or subtraction).
Control the time ranges


Each key is for the corresponding digit in the display.
(3) UP keys

Changes the corresponding digt of the set time in the addition direction (upwards)
9) DOWN keys

Changes the corresponding digt of the set time in the subtraction direction. (downwards)
30 RESET switch
Resets the elapsed time and the output
31 LOCK switch
Locks the operation of all keys on the unit

Time is set using the toggle keys on the front of the timer.

## 1096 PROGRAMMING

Timing Ranges:


Dip switches:
1, 2 and 3 Control the time ranges for T1 ( 0.001 s to 9.999 s thru 0.1 h to 999.9 h ).
Sets minimum input signal length (reset, signal and stop).
Sets direction of time delay (addition or subtraction).
Control the time ranges for T2
( 0.001 s to 9.999 s thru 0.1 h to 999.9 h ).

* Set dip switches before installation!
 (7) Set time display (1) $T_{1} / T_{2}$ operation indicator (4) $T_{1} / T_{2}^{2}$ setting valuo (4) $\mathrm{T}_{1} / \mathrm{T}_{2}$ seting valuo (5) Controlled output indicator indicator
(5) Lock indicator
(7) Time units display

(1) UP keys

Changes the corresponding digit of the set time in the addtion direction (upwards) ©) DOWN keys

Changes the corresponding digit of the set time in the subtraction direction (dowtwards)
(5) RESET switch

Resets the olapsed time and the output
(i) Seflock switch

Changes over the display between $T_{1} / T_{2}$ settings, sets the opera-
tional mode, checks the operational mode and locks the operation of each key (such as up, down or reset key).

Timing function representations:


Kanson Electronics, Inc.

## SPECIFICATIONS

VOLTAGE: 120VAC, 24VAC/DC FREQUENCY: 50/60 Hz
TOLERANCE (VOLTAGE): $\pm 10 \%$ of nominal
POWER CONSUMPTION: 10 VA maximum
TRANSIENT PROTECTION: Isolation transformer
(120VAC only)
TYPE: Electromechanical relay
RATING: 10A - 240VAC maximum
TYPE: Motion detector
TIMING RAMP: $100 \mathrm{k} \Omega / \mathrm{sec}$
TIME RANGE: 0.06 to 100 secs in 10 ranges
RANGE TOLERANCE: $\leq 10 \%$ at max $\leq 0 \%$ at min
CONTROL: Isolated contact closure (maximum resistance - 100 2 )
CONTROL TERMINALS: E-F
VOLTAGE PRESENT AT CONTROL TERMINALS:
24VDC minimum, 40VDC maximum
CYCLE TIME: Min. time control circuit closed 2 msec
Min. time control circuit open 50 msec
Max. control circuit pulses/sec 18
OPERATING TEMP: $0^{\circ}$ to $50^{\circ} \mathrm{C}\left(32^{\circ}\right.$ to $\left.120^{\circ} \mathrm{F}\right)$
PHYSICAL
TIMING VARIATION VS. TEMP: $\pm 5 \%$ maximum
MOUNTING: Base mount
TERMINATION: Terminal blocks on face of timer HOUSING: Metal

## WIRING

## OUTPUT B,B1,B2

A-B Voltage input (constant)
C-D Remote adjust (jumper if not used)
E-F Control (resets timing function)
1-2 N.O. timed (except B2, N.C.)
3-4 N.C. timed (except B1, N.O.)
Caution: Never apply voltage to C-D-E-F

Wiring Terminal Location


DIMENSIONS Inches (millimeters)



## Underspeed Detector

Compact unit is designed for use in standard mechanical switch applications.


Closing the control circuit energizes the output. Opening and reclosing the control circuit before the set time interval completes keeps the output energized, and it remains energized as long as the monitored motion continues to provide at least two pulses per set time interval. If the monitored motion stops, the output de-energizes after the set time interval completes, even if motion stops in such a way that the control circuit remains closed.


OUTPUT
B Relay 1 N.O., 1 N.C.
B1 Relay 2 N.O.
B2 Relay 2 N.C.

## APPLICABLE ACCESSORIES

See accessory section for details

| Potentiometers | RP-201 thru RP-210 |
| :--- | :--- |
| Reference dial | RP-216 |
| Locking attachment | RP-217 |

The 1217 combines the control features of an underspeed motion detector and a noncontact solid state proximity sensor. It can also be used without the proximity sensor as a PLC watchdog timer.

## OPERATION

The model 1217 consists of an underspeed control unit and a DC proximity sensor. The unit output relay energizes for a set time interval when it receives one control circuit pulse from the proximity sensor. A pulse consists of one opening and closing of the control circuit. Each pulse resets the time interval to zero, and the output remains energized as long as the monitored motion provides at least two pulses per set time interval. The DC proximity sensor actuates the control circuit.

The time interval is set on the unit's internal timing potentiometer. The unit output relay immediately energizes and remains energized for the set time interval when a metal object leaves the sensing field.

1) The output relay de-energizes after the set time interval completes if a metal object remains out of the sensing field.
2) The output relay de-energizes after the set time interval completes if the metal object enters and remains in the sensing field.
3) The output relay remains energized and the time interval resets to zero and begins timing again if a metal object enters and leaves the sensing field before the set time interval completes.
4) The control unit automatically completes one time interval if a metal object is not present in the sensing field when power is initially applied.

When used as a PLC watchdog the PLC provides the input pulses, application information is included on page 32.

## SPECIFICATIONS 1217C

VOLTAGE:120VAC or 24VAC/DC
5 FREQUENCY: $50 / 60 \mathrm{~Hz}$
TOLERANCE (VOLTAGE): $\pm 10 \%$ of nominal
POWER CONSUMPTION: 10VA maximum
TRANSIENT PROTECTION: Transformer(120V), MOV(24V)

| 5 | TYPE: Electromechanical relay |
| :--- | :--- |
| MECHANICAL LIFE: $10,000,000$ operations |  |
| 5 | ELECTRICAL LIFE: 500,000 operations |
| 0 | RATING: $10 \mathrm{~A}-1 / 6 \mathrm{HP}$ at $120 \mathrm{VAC}, 1 / 3 \mathrm{HP}$ at 240 VAC |

TYPE: Underspeed motion detector/PLC watchdog
TIMING RAMP: 0.06 sec to minimum $-10 \mathrm{~K} \mathrm{ohm} / \mathrm{sec}$
0.5 sec minimum $-100 \mathrm{~K} \mathrm{ohm} / \mathrm{sec}$

TIME RANGES: 0.06 to 100 secs in 7 ranges
$\geq$ RANGE TOLERANCE: $\leq 10 \%$ at max,$\leq 0 \%$ at min
CONTROL: Isolated contact closure (max. resist. $100 \Omega$ )
or DC proximity switch (ISSC 1217P)
CONTROL TERMINALS: D-E-F
VOLTAGE PRESENT AT CONTROL TERMINALS:
24VDC minimum, 40VDC maximum
CYCLE TIME: Minimum time control circuit closed 2 ms
Minimum time control circuit open 50 ms
Maximum control circuit pulses/sec 18
SENSING DISTANCE: 0.5 inch
$\begin{array}{ll} & \text { OPERATING TEMP: } 0^{\circ} \text { to } 50^{\circ} \mathrm{C}\left(32^{\circ}-120^{\circ} \mathrm{F}\right) \\ \text { TIMER VARIATION VS. TEMPERATURE: } \pm 5 \% \text { max. } \\ \text { MOUNTING: Base mount } \\ \text { TERMINATION: Terminal block on face of timer } \\ \text { I } & \text { TERMSIN: Metal }\end{array}$

## SPECIFICATIONS 1217P

VOLTAGE RANGE: 10-40VDC
MAXIMUM SWITCHING FREQUENCY: 150 pulses/sec
OUTPUT RATING: 100 mA
ひ SENSING DISTANCE: 0.5 inch ( 12.7 mm )
$\underset{\sim}{\sim}$ RESIDUAL VOLTAGE: $\leq 0.7 \mathrm{~V}$
SWITCHING MODE: Source/PNP
OUTPUT STATE: N.C.
INDICATOR: LED
OPERATING TEMP: $-25^{\circ}$ to $75^{\circ} \mathrm{C}\left(-13^{\circ}\right.$ to $\left.167^{\circ} \mathrm{F}\right)$

ORDERING DATA - COMPLETE UNIT INCLUDES CONTROL AND PROX SWITCH


1 End
2 Right


INSTALLATION RECOMMENDATION: The standard unit is insensitive to most induced voltage transients on the control leads ( $\mathrm{E}-\mathrm{F}$ ). Although not mandatory, shielding the leads is recommended. Reasonable care should be taken to eliminate control lead runs in conduit or trays with high voltage lines(1000V or greater).


## ORDERING DATA - PROX SWITCH ONLY

## ORDERING CODE <br> BASIC MODEL NUMBER <br> 1217P <br> LOCATION OF SENSING AREA <br> 

| 1 | End |
| :--- | :--- |
| 2 | Right |
| 3 | Left |

## WIRING

## Motion Detector

A-B Voltage input(constant)
C Not used
D $\quad \mathrm{DC}(-)$ to terminal - on prox sensor
E Control to Terminal A on prox sensor
F DC(+) to terminal + on prox sensor
1-2 N.O. timed(except B2, N.C.)
3-4 N.C. timed(except B1, N.O.)


## PLC watchdog timer

A-B Voltage input(constant)
C Not used
D Common on PLC
E $\quad+24 \mathrm{~V}$ pulsed output from PLC
F Not used
1-2 N.O. timed(except B2, N.C.)
3-4 N.C. timed(except B1, N.O.)

## Self-contained

## Prox sensor and motion detector

The 1248A is a self-contained combination proximity sensor and speed switch (motion detector) in easy to install limit style unit. Two-wire circuit is wired in same manner as a limit switch. A plug-in receptacle saves wiring time. There are three user selectable speed ranges that cover 5 through 7500 pulses per minute and an adjustable start time delay of 0 to 20 seconds. An LED indicates that the output is energized and a target adjustment mode aids setup.

## ORDERING DATA <br> ORDERING CODE 1248A - 1A4P <br> OPERATION

- Output de-energized when monitored motion is below speed set point
- Output energizes when monitored motion reaches or exceeds speed set point
- Energized output will not de-energize until monitored motion drops below speed set point
- Output automatically resets-energizes when monitored speed again reaches speed set point



## SPECIFICATIONS

\author{

- VOLTAGE: 20 to 250 VAC/DC <br> FREQUENCY: 50/60 Hz or DC <br> LEAKAGE: $\leq 2 \mathrm{~mA}$ <br> TRANSIENT PROTECTION: MOV <br> MAX. LOAD CURRENT: 500 mA (continuous) <br> VOLTAGE: $\leq 9$ Volts (with resistive load max. <br> load current) <br> MAX. INRUSH CURRENT: 7 A <br> MIN. LOAD CURRENT: 5 mA
}

O SENSING DISTANCE: 12.7 mm (0.5 in)<br>TARGET SIZE: $40 \mathrm{~mm} \times 40 \mathrm{~mm}$ mild steel

SPEED RANGES: 3 (user selectable)
A $=5-75$ ppm*
$\mathrm{B}=50-750 \mathrm{ppm}$
$\mathrm{C}=500-7500 \mathrm{ppm}$
MAX. SPEED at which sensor can detect target: 10,000 ppm

$\sum_{i=1}^{0}$| HYSTERESIS: $10 \%$ differential between pickup $\&$ dropout speeds. |
| :---: |
| RESPONSE TIME: All speed ranges $3 \mathrm{msec} / 3 \mathrm{msec}$ |
| (target present / target absent) |


| DELAY IN READINESS: 100 msec |
| :---: |
| (with start up delay at zero) |

START UP TIME DELAY: $0-20$ seconds.

(user adjustable)
*ppm = speed (RPM) X number of targets
TEMPERATURE RANGE: $-25^{\circ} \mathrm{C}$ to $+70^{\circ} \mathrm{C}$
HOUSING MATERIAL: Fire-retardant
ABS/polycarbonate blend
ENVIRONMENTAL RATING: NEMA
1,3,4,6,12,13,IP67
TERMINATION: 3-Pin mini-style connector
ACCESSORIES
2 m cable with connector RP-503
5 m cable with connector RP-503-5
WIRING


## DIMENSIONS millimeters



## ADJUSTMENTS

Initial Start Time Delay (0-20 Sec., Adjustable)
The 1248 A is supplied with an initial start time delay which energizes the output for the time specified when power is applied to the unit. This feature provides time at start-up for the monitored equipment to reach a speed that will maintain an energized output. The output de-energizes if the speed of the monitored equipment fails to reach the set point by the end of this delay. Removing and reapplying power resets the initial time delay.


## DIP switch range selection

The DIP switch selects one of the three ranges or test mode. The switches can be changed without removing power from the device. When the test mode is selected, the 1248A emulates a standard prox switch. The output comes on when the target is present. If power is applied with the switches set for test mode the 1248A enters a factory test mode. Turn off power and set switches to off to exit.

| RANGE | SPEED |  | SWITCH |  |
| :---: | :--- | :---: | :---: | :---: |
| ppm | 1 | 2 |  |  |
| A | $5-75$ | OFF | OFF |  |
| B | $50-750$ | ON | OFF |  |
| C | $500-7500$ | OFF | ON |  |
| TEST | - | ON | ON |  |

## APPLICATION EXAMPLE



NOTE: This circuit requires the start time delay to be adjusted for no less than $1 / 2 \mathrm{sec}$.

## SPECIAL CONSIDERATIONS FOR PLC APPLICATIONS

When using the model 1248A as a direct input to a PLC, the minimum load current specification of 5 mA must be taken into consideration. Most of todays PLC's have a very high input impedance which does not allow enough current for the 1248A to operate properly.

The solution to this problem is to parallel a load (a resistor or indicator lamp) with the PLC input.

Typical PLC Application Example:


See your PLC User's Manual for specific wiring details.


## Underspeed Detection

AC Control Circuit is compatible with standard mechanical switches, solid state proximity sensors, and 120 VAC pulses.


Closing the control circuit energizes the output.
Opening and reclosing the control circuit before the set time interval completes keeps the output energized, and it remains energized as long as the monitored motion continues to provide at least two pulses per set time interval.

If the monitored motion stops, the output de-energizes after the set time interval completes, even if motion stops in such a way that the control circuit remains closed.

## ORDERING DATA

## ORDERING CODE 1260-1-K - C

BASIC MODEL NUMBER 1260
INPUT VOLTAGE

## 1 120VAC

TIME RANGE (Secs)

| A | $0.06-0.10$ | F | $0.06-5.0$ | L | $0.5-250$ |
| :--- | :--- | :--- | :--- | :--- | :--- |
| B | $0.06-0.25$ | G | $0.06-10.0$ | M | $0.5-500$ |
| C | $0.06-0.50$ | H | $0.06-25.0$ | W | Fixed time |
| D | $0.06-1.0$ | J | $0.5-50.0$ |  | (see note) |
| E | $0.06-2.5$ | K | $0.5-100$ |  |  |

NOTE: Specify $W$ and desired fixed time.
Factory will set time within 5\%
OUTPUT
B Relay 1 N.O., 1 N.C.
C Solid State 1 N.O., 1.5 amps AC

## APPLICABLE ACCESSORIES

See accessory section for details
Potentiometers
RP-201 thru RP-210
Reference dial
RP-216
Locking attachment
RP-217

## SPECIFICATIONS

## VOLTAGE:120VAC <br> 5 FREQUENCY: $50 / 60 \mathrm{~Hz}$ <br> TOLERANCE (VOLTAGE): $\pm 10 \%$ of nominal POWER CONSUMPTION: 10 VA maximum TRANSIENT PROTECTION: Isolation transformer

5 TYPE: Electromechanical relay or solid state RATING: 1.5A @ 120 VAC (solid state)

10A @ 240VAC maximum (electromechanical)

## TYPE: Motion detector

REPEAT ACCURACY: $\pm 1 / 2 \%$ of setting
INDICATION: LED indicates unit timing and output energized
TIMING RAMP: 0.06 sec minimum time $-100 \mathrm{k} \Omega / \mathrm{sec}$
0.5 sec minimum time $-10 \mathrm{k} \Omega / \mathrm{sec}$
$Z$ TIME RANGE: 0.06 to 500 secs in 12 ranges
RANGE TOLERANCE: $\leq 10 \%$ at maximum,
$\leq 0 \%$ at minimum
CONTROL: Isolated contact closure or AC prox switch
CONTROL TERMINALS: P1-P2-L2
VOLTAGE PRESENT AT CONTROL TERMINALS:
P1-P2: Same as input voltage
L2-P2: 120VAC pulse
CYCLE TIME:Min. time control circuit closed 8 msec
Min. time control circuit open 16 msec
Max. control circuit pulses $/ \mathrm{sec} 40$

## $\underset{\text { - }}{\gtrless}$ OPERATING TEMP: $-32^{\circ}$ to $71^{\circ} \mathrm{C}\left(-25^{\circ}\right.$ to $\left.160^{\circ} \mathrm{F}\right)$ <br> TIMING VARIATION VS. TEMP: $\pm 3 \%$ maximum MOUNTING: Base mount <br> TERMINATION: Terminal block on face of timer HOUSING: Metal



## Adjusting Set Time Interval

A timing potentiometer sets the time interval. It is necessary to calculate the period of time between pulses to determine the correct time setting.

1) Determine minimum operating speed. This is the speed at which the output energizes. Any greater speed also maintains an energized output. Any slower speed de-energizes the output.
2) Determine pulse/sec ratio provided by minimum operating speed.

## example: 2 pulses/sec

3) Determine time interval between pulses.
example: 2 pulses $/ \mathrm{sec}=1$ pulse $/ 0.5 \mathrm{sec}$
4) Adjust timing potentiometer to a setting slightly greater than 0.5 sec . Minimum operating speed ( 1 pulse $/ 0.5 \mathrm{sec}$ ) will provide 2 pulses in a time interval slightly greater than 0.5 sec and maintain an energized output. Any speed less than the minimum operating speed will not provide two pulses per set time interval, and the unit's output will de-energize.
5) Select a time range, when ordering a 1262 , in which the set time interval for minimum operating speed falls midrange. This provides better time setting resolution.
example: Set time interval -0.55 sec
Select time range "D" - 0.06-1.0 sec)

## SPECIFICATIONS

VOLTAGE: 120VAC
5 FREQUENCY: 50/60 Hz
TOLERANCE (VOLTAGE): $\pm 10 \%$ of nominal
POWER CONSUMPTION: 10 VA maximum
TRANSIENT PROTECTION: Isolation transformer
TYPE: Electromechanical relay
RATING: $10 \mathrm{~A}-1 / 6 \mathrm{HP}$ at $120 \mathrm{VAC}, 1 / 3 \mathrm{HP}$ at 240 VAC

## TYPE: Motion detector

REPEAT ACCURACY: $\pm 1 \%$ of setting
INDICATION: LED indicates unit timing and output energized
TIMING RAMP: 0.02 sec minimum time $-1 \mathrm{M} \Omega / \mathrm{sec}$ 0.06 sec minimum time $-100 \mathrm{~K} \Omega / \mathrm{sec}$ 0.5 sec minimum time $-10 \mathrm{~K} \Omega / \mathrm{sec}$

TIME RANGE: 0.02 to 1000 secs in 13 ranges
RESPONSE TIME: Set time interval
HYSTEROSIS: $\sim 5 \%$ between pick-up and drop-out speeds
FUNCTION
RANGE TOLERANCE: $\leq 10 \%$ at $\max , \leq 0 \%$ at min
CONTROL TERMINALS: A-B-C-D-E-F
VOLTAGE PRESENT AT CONTROL TERMINALS:
A-C : Same as input voltage
B - C: 120VAC pulse
D-E-F:12VDC
D-E:12VDC pulse

## CYCLE TIME:

| Time Range |  | AC Control | DC Control |
| :---: | :---: | :---: | :---: |
| A-C | Minimum time control circuit closed | 8 msec | 0.1 msec |
|  | Minimum time control circuit open | 16 msec | 0.45 msec |
|  | Maximum control circuit pulses $/ \mathrm{sec}$ | 40 | 1800 |
| D-H | Minimum time control circuit closed | 8 msec | 0.1 msec |
|  | Minimum time control circuit open | 16 msec | 5 msec |
|  | Maximum control circuit pulses/sec | 40 | 200 |
| J-N | Minimum time control circuit closed | 8 msec | 8 msec |
|  | Minimum time control circuit open | 42 msec | 42 msec |
|  | Maximum control circuit pulses/sec | 20 | 20 |

[^0]OPERATING TEMP: $0^{\circ}$ to $50^{\circ} \mathrm{C}\left(32^{\circ}\right.$ to $\left.122^{\circ} \mathrm{F}\right)$
TIMING VARIATION VS. TEMP: $\pm 5 \%$ maximum
MOUNTING: Base mount
TERMINATION: Terminal block on face of timer
HOUSING: Metal


## Underspeed or Overspeed Detection

Output Energizes only when running speed is reached.
AC Control Circuit is compatible with standard mechanical switches, solid state proximity sensors, and 120VAC pulse.
DC Control Circuit is compatible with solid state source or sink proximity sensors.
MSHA Investigation No. IA-137. The 1262 used in conjunction with the ISSC 1221 proximity sensor (see page 50 ) is approved by the Mine Safety and Health Administration.

CSA File No. LR92815

## OPERATION

The output is de-energized when the monitored motion provides less than two pulses per set time interval. The output energizes when the monitored motion reaches or exceeds two pulses per set time interval. Once energized, the output will not de-energize until the monitored motion drops to less than two pulses per set time interval. The output automatically resets and the output energizes, when the monitored speed again matches two pulses per set time interval.


## Initial Start Time Delay

The 1262 can be supplied with an initial start time delay which energizes the output for the time specified when the power is applied to the unit. This feature provides time at start up for the monitored equipment to reach a speed that will maintain an energized output. The output will deenergize, if the speed of the monitored equipment fails to reach the set point by the end of this delay. Removing and reapplying power resets the initial time delay. 1262 data continued on page 37


SPECIAL MODEL for PLC WATCHDOG applications ORDER NUMBER 1262-PC
0.06-2.5 second timeout

2 second start-up delay
Relay output 1 N.O., 1 N.C.

## APPLICABLE ACCESSORIES

See accessory section for details
Locking attachment RP-217


## WIRING

| A-B Voltage input (constant) |  |
| :---: | :---: |
| A-C | AC Control - mechanical contact or prox sensor |
| B-C AC Control-120VAC Pulse |  |
| D-E-F | DC Control - source or sink* prox sensor |
|  | D- (DC-) common for prox sensor |
|  | E- (A) input for prox sensor |
|  | F - (+12VDC) supplied to prox sensor |
| D-E | 12VDC Pulse |
|  | D- (DC-) Common |
|  | E- (+12VDC) Supplied by sourcing output |
| E-F | DC Control - mechanical contact |
|  | *When using sink prox sensor, install 1200 ohm pull-up |
| resisto | or (supplied with unit) at E-F. |
| 1-2 | N.O. (except B2, N.C.) |
| 3-4 | N.C. (except B1, N.O.) |

3-4 N.C. (except B1, N.O.)

(CONNECT CONTROL CONTACT AT E \& F. CONNECT 12VDC SENSOR AT D, E \& F) USE THIS INPUT WITH A 1221 PROXIMITY SENSOR FOR MSHA INSTALLATION

[^1]
## SPECIFICATIONS

## 5 FREQUENCY: $50 / 60 \mathrm{~Hz}$ <br> TOLERANCE (VOLTAGE): $\pm 15 \%$ of nominal POWER CONSUMPTION: 10 VA maximum TRANSIENT PROTECTION: Isolation transformer

TYPE: Electromechanical relay
RATING:10 A @ 240VAC maximum

|  | Type A <br> Resistive <br> Sensitive <br> $3.0 \mathrm{k} \Omega$ | Type A <br> Resistive <br> Sensitive <br> $30 \mathrm{k} \Omega$ | Type B <br> Resistive <br> Sensitive <br> $110 \Omega$ | Type C <br> Voltage <br> Sensitive |
| :--- | :---: | :---: | :---: | :---: |
| Control Terminals | $\mathrm{E} \& \mathrm{~F}$ <br> (C\&D <br> jumpered) | C\&F <br> $(\mathrm{C} \& \mathrm{D}$ without <br> jumper) | $\mathrm{E} \& \mathrm{~F}$ <br> $(\mathrm{C} \mathrm{\& D}$ not <br> used) | $\mathrm{E}(+) \& \mathrm{~F}(-)$ <br> (C\&D not <br> used) |
| Max. open circuit voltage | 8 VDC | 40 VDC | 2 VDC | $\mathrm{N} / \mathrm{A}$ |
| Max. short circuit current | 10 mA | 10 mA | 2.0 mA | $\mathrm{~N} / \mathrm{A}$ |
| Max. control resistance to <br> energize unit | $3.0 \mathrm{k} \Omega$ | $30 \mathrm{k} \Omega$ | $110 \Omega$ | $\mathrm{~N} / \mathrm{A}$ |
| Min. control resistance to <br> de-energize unit | $6.0 \mathrm{k} \Omega$ | $45 \mathrm{k} \Omega$ | $160 \Omega$ | $\mathrm{~N} / \mathrm{A}$ |
| Max. control voltage | $\mathrm{N} / \mathrm{A}$ | $\mathrm{N} / \mathrm{A}$ | $\mathrm{N} / \mathrm{A}$ | 20 VDC |
| Min. control voltage | $\mathrm{N} / \mathrm{A}$ | $\mathrm{N} / \mathrm{A}$ | $\mathrm{N} / \mathrm{A}$ | $1.5 \mathrm{VDC} \pm 10 \%$ |
| Control point which <br> may be grounded | E or F | E or F | F | F |

Note: N/A indicates not applicable

## $\stackrel{\text { ® }}{\gtrless}$ OPERATING TEMP: $0^{\circ}$ to $50^{\circ} \mathrm{C}\left(32^{\circ}\right.$ to $\left.120^{\circ} \mathrm{F}\right)$ MOUNTING: Base mount TERMINATION: Terminal block on face of timer HOUSING: Metal

## WIRING

TYPE A
A-B Voltage input (constant)
C-F Control 30K (energizes output, remove jumper)
E-F Control 3K
(energizes output, jumper C\&D)
1-2 N.O.
(except B2, N.C.)
3-4 N.C.
(except B1, N.O.)

Caution: Never a pply volt-
age to C-D-E-F

## TYPE C

A-B Voltage input (constant)
C-D Not used
E-F Control E(+) F (-)
(energizes output)
1-2 N.O. timed (except B2, N.C.)
3-4 N.C.
(except B1, N.O.)

## TYPE B

A-B Voltage input (constant)
C-D Not used
E-F Control
(energizes output)
1-2 N.O.
(except B2, N.C.)
3-4 N.C.
(except B1,N.O.)
Caution: Never apply
voltage to C-D-E-F
Wiring Terminal Location


## DIMENSIONS Inches (millimeters)

Exterior dimensions same as 1214 page 30


The function of a resistive sensitive relay is based on the detection of various resistance values. Output pick-up occurs when both of the unit's sensing probes come in contact with a material or liquid which provides a resistance value lower than the unit's maximum sensitivity level.

Type $\mathbf{A}$ resistive sensitive relay can be wired for output pick-up at a maximum resistance level of either 3,000 or 30,000 ohms.

Type B has a low maximum resistance level for output pick-up at 110 ohms. The unit can be purchased with an optional sensitivity adjustment which allows the resistance level to be set anywhere between 10 and 110 ohms. The type $B$ is ideal in tool or work detection applications requiring coolant solutions which have low resistance.
Type C voltage sensitive relay, amplifies a low DC voltage signal by energizing a mechanical output which is capable of switching heavier voltage loads. The type C can be applied directly to the solid state output of instrumentation or logic control equipment to function as a power relay.



## RESISTIVE

## SENSITIVE SWITCH

The Resistive Sensitive Switch is a completely solid state industrial control device whose output changes state when the resistance impressed on it's input terminals matches a predetermined value. This is programmed by installing a reference resistance across input programming pins. The unit is also programmable to cause the output to turn on when input resistance is greater than the reference resistance, or to turn on when the input resistance is less than the reference resistance. Designed for service in rugged industrial control environments, it is a plug-in device which can be applied in any control scheme where a control action is required, based upon a change in electrical resistance; such as RTD, photo cells, liquid level contact, tool to work piece contact, etc. Input terminal open circuit voltage and short circuit current are limited to low levels for safety reasons.


C Solid State(AC) 1 Amp, 120VAC
ACCESSORIES See accessory section for details
8 pin socket RP-302
8 pin socket(DIN rail mount) RP-320

## SPECIFICATIONS

| $\stackrel{5}{2}$ | VOLTAGE: 90 to 140VAC |
| :---: | :---: |
|  | FREQUENCY: $50 / 60 \mathrm{~Hz}$ |
|  | POWER CONSUMPTION: 20 mA |
|  | TRANSIENT PROTECTION: Transformer |
| $\begin{aligned} & 5 \\ & \stackrel{1}{2} \\ & 5 \\ & 0 \end{aligned}$ | TYPE: N.O. Triac (optically isolated, 1500 |
|  | RATING: 1.0A rms max continuous |
|  | 15A inrush (16 msec @ 60Hz) |
|  | MAX SWITCHING RATE: $30 /$ second |


|  | SENSITIVITY: $1.0 \mathrm{k} \Omega$ to $1.0 \mathrm{M} \Omega$ user programmable OPEN CIRCUIT VOLTAGE: < 7 volts maximum SHORT CIRCUIT CURRENT: < 5 mA maximum HYSTERESIS: Approximately $30 \%$ |
| :---: | :---: |





DIMENSIONS Inches (millimeters)


## SPECIFICATIONS

VOLTAGE: 120VAC, 24VAC/DC
f FREQUENCY: $50 / 60 \mathrm{~Hz}$


TRANSIENT PROTECTION:MOV


## WIRING

A-B Voltage input (constant)
C-D Control (energizes output)
1-2 N.O.
2-3 N.C.
4-5 N.O.
5-6 N.C.
Caution: Never apply voltage to terminals C \& D

DIMENSIONS Inches (millimeters)



The $\mathbf{1 2 3 2}$ is useful where initial contact may be poor or the item to be detected may bounce against the sensing probes. Output operates when sensing probes come in contact with a material which provides a resistance value lower than the set resistance and after set on-delay. Output releases when the resistance between the sensing probes is greater than the set resistance and after set offdelay.



The 1234 is a 'window' type detector and can be used where fail-safe operation is required. Output is operated when sensing probes come in contact with a material which provides a resistance value between the upper and lower set resistances. Output is released when the resistance between the sensing probes is less than the lower set resistance or greater than the upper set resistance. LED indicators show low/good/high conditions. In a typical application the unit could detect a probe shorted to ground(low) or a broken wire to the probe(high).


## SPECIFICATIONS

| $\begin{aligned} & 5 \\ & 2 \\ & 2 \\ & 2 \end{aligned}$ | VOLTAGE: 120VAC, 24VAC/DC |
| :---: | :---: |
|  | FREQUENCY: 50/60 Hz |
|  | TOLERANCE (VOLTAGE): $\pm 10 \%$ of nominal |
|  | POWER CONSUMPTION: 10 VA maximum |
|  | TRANSIENT PROTECTION: MOV |
| $\begin{aligned} & \hline \stackrel{1}{2} \\ & 0 \\ & \vdots \\ & 0 \end{aligned}$ |  |
|  | TYPE: Electromechanical relay |
|  | RATING: 10A @ 240VAC maximum |
|  | SENSE RANGE: $0 \Omega$ to > 50k |
|  | UPPER SET POINT: $100 \Omega$ to 50 k |
|  | LOWER SET POINT: $85 \Omega$ to 42 k must be $<85 \%$ of upper point |
|  | OPEN CIRCUIT VOLTAGE: 13 VDC maximum SHORT CIRCUIT CURRENT: 2.0 mA maximum HYSTERESIS: Approximately 5\% |
|  | OPERATING TEMP: $0^{\circ}$ to $70^{\circ} \mathrm{C}\left(32^{\circ}\right.$ to $\left.120^{\circ} \mathrm{F}\right)$ |
|  | MOUNTING: Base mount |
|  | TERMINATION: Terminal blocks on face of timer |
|  | HOUSING: Metal |

## WIRING

| A-B | Voltage input (constant) | Wiring Terminal Location |
| :---: | :---: | :---: |
| C-D | Sensing Input (energizes output) | $\sqrt{0}$ |
| E-F | Lower trip set resistance | (1) $Q \Leftrightarrow \ominus D$ |
| G-F | Upper trip set resistance |  |
| 1-2 | N.O. |  |
| 2-3 | N.C. | LOW GOOD High |
|  | Caution: Never apply voltage to terminals C-D-E-F-G |  |

DIMENSIONS Inches (millimeters)


## SPECIFICATIONS

CIRCUIT TYPE : Normally Open Solid State Output OPERATING VOLTAGE : $105-130$ VAC $50 / 60 \mathrm{~Hz}$
MAX. LOAD CURRENT: 12 Amps (continuous)
MAX. INRUSH CURRENT: 50 Amps (one cycle)
MIN. LOAD CURRENT : 100 mA
PROBE INPUT : Open Circuit Voltage 12VDC
Peak Current < 1 mA max.
TEMPERATURE RANGE : $-25^{\circ}$ to $70^{\circ} \mathrm{C}\left(-10^{\circ}\right.$ to $\left.155^{\circ} \mathrm{F}\right)$
TERMINATION:3-Pin Terminal strip

## WIRING

TERMINAL 1: L1 (120 VAC)
TERMINAL 2:LOAD
TERMINAL 3: L2 (COMMON)
ALUMINUM MOUNTING PLATE AND LIQUID TO BE DETECTED SHOULD BEAT SAME ELECTRICAL POTENTIAL (TYPICALLY EARTH GROUND)

## DIMENSIONS Inches (millimeters)

LLD-100 DETECTOR


LLP-100 PROBE
STAINLESS STEEL
SENSING HEAD

## OPERATION

The LLD-100 is a resistance detector optimized to detect any conductive fluid. A typical application is to signal a high water level and activate a pump to lower the water to a safe level. Output is "off" with no conducting path from probe to aluminum mounting plate. Output is "on" when resistance between probe and aluminum mounting plate is $\leq 1 \mathrm{M} \Omega$.

## ORDERING DATA

ORDERING CODES:
LLD - 100 Detector module
LLP - 100 Probe assembly


## FEATURES

The 1221 is a low cost limit style DC, three wire, proximity switch. When used with the 1262 provides a MSHA approved motion sensing system.

## ORDERING DATA

ORDERING CODE
The 1221 is currently only available as an end sensing, NPN sinking, normally open output, 10- 26 VDC unit.

## SPECIFICATIONS

```
ヶ VOLTAGE: 10 to 26 VDC, \(10 \%\) ripple allowed SUPPLY CURRENT: \(\leq 20 \mathrm{~mA}\) TRANSIENT PROTECTION: MOV
```

$\qquad$
SENSING DISTANCE: 14.29 mm ( 0.56 in ) REPEATABILITY: $\pm 5 \mathrm{~mm}$ ( 0.02 in )
HYSTERESIS: 3.18 mm ( 0.12 in )
$\bigcirc$ TARGET SIZE: $40 \mathrm{~mm} \times 40 \mathrm{~mm} \times 1 \mathrm{~mm}$ mild steel
$Z_{u}$ SWITCHING FREQUENCY: 1.0 kHz maximum
RANGE DERATING:

| Chrome-nickel | 0.9 |
| :--- | :--- |
| Brass | 0.5 |
| Aluminum | 0.45 |
| Copper | 0.4 |

- OPERATING TEMP: $-20^{\circ} \mathrm{C}$ to $+65^{\circ} \mathrm{C}\left(-4^{\circ} \mathrm{F}\right.$ to $\left.+149^{\circ} \mathrm{F}\right)$ HOUSING MATERIAL: Fire-retardant ABS/polycarbonate blend ENVIRONMENTAL RATING: NEMA

1,3,4,6,12,13,IP67
TERMINATION: Internal terminal block


WIRING TO INTERNAL TERMINAL STRIP

DIMENSIONS inches(millimeters)


Kanson Electronics, Inc.

## SPECIFICATIONS

| ${ }_{5}^{5}$ | VOLTAGE: 20 to 250 VAC/DC FREQUENCY: 50/60 Hz or DC LEAKAGE: $\leq 2 \mathrm{~mA}$ TRANSIENT PROTECTION: MOV |
| :---: | :---: |
| $\begin{aligned} & \text { b } \\ & 2 \\ & 2 \\ & 2 \\ & 0 \end{aligned}$ | MAX. LOAD CURRENT: 500 mA (continuous) <br> VOLTAGE: $\leq 9$ Volts <br> (with resistive load max. load current) <br> MAX.INRUSH CURRENT: 7 A <br> MIN. LOAD CURRENT: 5 mA |
|  | SENSING DISTANCE: 12.7 mm ( 0.5 in ) TARGET SIZE: $40 \mathrm{~mm} \times 40 \mathrm{~mm}$ mild steel SWITCHING FREQUENCY: 166 Hz maximum |
| $\begin{aligned} & \frac{1}{4} \\ & \underset{U N}{n} \\ & \frac{1}{2} \end{aligned}$ | TEMPERATURE RANGE: $-25^{\circ} \mathrm{C}$ to $+70^{\circ} \mathrm{C}$ <br> HOUSING MATERIAL: Fire-retardant <br> ABS/polycarbonate blend <br> ENVIRONMENTAL RATING:NEMA 1,3,4,6,12,13,IP67 <br> TERMINATION: Internal terminal block or external 3-Pin mini-style connector |

## WIRING



WIRING FOR INTERNAL TERMINAL STRIP


DIMENSIONS inches(millimeters)



## FEATURES

The $\mathbf{1 2 5 0}$ is a low cost limit style proximity switch using the same proven detection circuitry as our 1248A. Featuring a $20-250$ VAC/DC universal input voltage and a simple two-wire connection. It is available with end, left or right sensing. Other options are a normally open or normally closed output and either an internal terminal block or a factory installed connector.



## Cascadable Stepper

## FEATURES

The $\mathbf{1 0 5 0}$ is a totally solid state cascadable stepper. Each unit consists of an input/output (I/O) board which houses twelve output terminals and a plug-in function board which controls output function. As many as five I/O boards can be cascaded to increase the number of outputs.

## ORDERING DATA



A .022-11 D .22-110
B .022-27 E .22-270
C .022-55 F .22-550
NOTE: On and OFF time ranges must have same minimum time

## Parts List

115VAC I/O board only
1050RP1
115VAC input/12-24VDC output board 1050RP2
*Time base function board with cycle stop 1050RP3
External pulse function board 1050RP5

* Select ON and OFF time ranges when ordering 1050RP3 (Example: 1050RP3-A-C)


## SPECIFICATIONS

|  | VOLTAGE: 115 VAC |
| :--- | :--- |
| 5 | FREQUENCY: $50 / 60 \mathrm{~Hz}$ |
| TOLERANCE (VOLTAGE): $\pm 10 \%$ of nominal |  |
| $\sum_{i=1} \quad$ POWER CONSUMPTION: 1.5 VA maximum |  |
|  | TRANSIENT PROTECTION: Isolation transformer,MOV on |
|  |  |


|  | TYPE: AC-triac | DC-transistor |
| :--- | :--- | :--- |
| $\vdash$ | PROTECTION: AC-2A replaceable fuse |  |
| $\vdots$ | RATING: 10A @ | 240VAC maximum |
| $\vdots$ | AC-115VAC | DC - 12-24VDC (supplied externally) |
| $\mathbf{0}$ | Inrush 3.5A | Inrush 2.0A |
|  | Carry .5A | Carry 1.0A |

FUNCTION: Stepper with time base or external pulse
TYPE: 1 to 12 selectable step, with cascading capability
REPEAT ACCURACY: $\pm 1 \%$ of setting (time base only)
RESET TIME: Resets to first step when input power removed for 1 second.
บ TIMING VARIATION VS. VOLTAGE: < .1\% (time base only)
INDICATION: 12 LED's indicate output status (ON or OFF); 1 LED indicates current flow through outputs and load.
TIME RANGES: .022 to 550 seconds in six ranges
TOLERANCE: $<30 \%$ at maximum, $<0 \%$ at minimum CONTROL: Isolated contact closure or AC proximity sensor TIMING VARIATION VS. TEMPERATURE: 5\% maximum (time base only)


DIMENSIONS inches(millimeters)


## FUNCTION DIAGRAMS

\#1
Time Base Function Board


ON/OFF timing function controls output cycle. Two timing potentiometers located on function board control ON and OFF time settings. ON time setting determines length of time each output is energized. OFF time setting determines length of time each output is de-energized.

- Closing the cycle stop switch interrupts the output cycle.
- Closing the cycle stop switch while out cycle is de-energized immediately disables out cycle. When the cycle stop switch is opened, any remaining OFF time is deleted and next output energizes immediately.
- Closing the cycle stop switch while output cycle is energized allows ON time for that output to complete, then output cycle is disabled. Opening cycle stop immediately energizes next output.
- Removing and reapplying input power resets the stepper to the first step of the output cycle.


## \#3

External Pulse Function Board


External control switch regulates output cycle.

- Closing control switch energizes output.
- Opening control switch de-energizes output.


## WIRING

INPUT \& OUTPUT WIRING FOR STEPPER WITH AC OUTPUT (REVISION LEVEL D OR HIGHER)


Stepper is wired to supply 120VAC to the output. No additional wiring is necessary.
*S1 operates cycle stop

## INPUT \& OUTPUT WIRING FOR STEPPER WITH DC OUTPUT



12-24VDC
(external power source)
2-24VDC must be supplied from external source to $C$ and load.
*S1 provides external control signal

## SINGLE BOARD CYCLING

TB1
8
7
6
6
5
4
3
2 1

## Continuous Cycling

- Connect terminals one (1) and six (6) on terminal block one (TB1) to program the stepper for continuous cycling.
- Omit connection if output cycle is to stop after completing one cycle. Input power must then be removed and reapplied to initiate another output cycle.

Programming for Number of Outputs


- Output cycle can be limited to fewer than twelve outputs if stepper is programmed for continuous cycling. Install a jumper between socket of desired number of outputs and middle socket as shown in diagram.


## CASCADED BOARD CYCLING

## Wiring Configuration

- Arrange boards as shown to minimize the length of the wire runs. It is recommended that input, output and control wiring (TB2) be routed away from logic wiring (TB1) to avoid possibility of noise in the output function.

- Only the first I/O board in a cascaded system requires a function board. Program each I/O board in the cascaded system for 12 outputs except the last board, which may be programmed for any number of outputs.


## Logic Wiring



- Return wire from last board in the cascaded system to terminal one (1) of \#1 board for continuous cycling.
- Terminate wiring at the last board to stop cascaded cycle after on cycle. Input power must then be removed and reapplied


## OUTPUT DEVICES




RP-101

RP-101 24 VDC, DPDT Relay, 8-
Pin, Plug-in


RP-103 1.0A N.O. Solid State, 8-Pin, Plug-in RP-104 1.5A N.O. Solid State, 8-Pin, Plug-in RP-105 1.5A N.C. Solid State, 8-Pin, Plug-in RP-106 1.5A 1 N.O., 1 N.C. Solid State, 8-Pin, Plug-in

(49.3)

(81.0)

RP-103, RP-104, RP-105 and RP-106

## POTENTIOMETERS AND RELATED HARDWARE



| RP-201 | $10 \mathrm{k} \Omega$ |
| :---: | :---: |
| RP-202 | $25 \mathrm{k} \Omega$ |
| RP-203 | $50 \mathrm{k} \Omega$ |
| RP-204 | $100 \mathrm{k} \Omega$ |
| RP-205 | $250 \mathrm{k} \Omega$ |
| RP-206 | $500 \mathrm{k} \Omega$ |
| RP-207 | $1.0 \mathrm{M} \Omega$ |
| RP-208 | $2.5 \mathrm{M} \Omega$ |
| RP-209 | $5.0 \mathrm{M} \Omega$ |
| RP-210 | $10 \mathrm{M} \Omega$ |



RP-201 to RP-210


RP-216 Reference dial for remote pots


RP-217 Locking attachment for RP-201 to RP-210

## Kanson Electronics, Inc.

## SOCKETS



RP-302 8 pin socket, panel mount only


RP-321 8 pin reversed socket, permits wiring from rear of unit when panel mounting


RP-304 11 pin flat terminal socket, panel mount only


RP-322 11 pin socket, DIN rail or panel mount, with hold-down clips



RP-327 Stop/locking rings, fits over dial on DIN timers. For units with numbers that end in -1 or -2 only.


Material : 16 ga steel, gray primer
RP-330 Adapter plate permits replacement of ATC 305, 310, 325 \& 335 and Eagle Signal CA, CE, CD, CT, CX, HG, HQ, HP \& HZ products with the ISSC Model 1068, 1073, 1081, 1090, 1094, 1095, 1096, \& 1105C.

No modification of the existing panel cut-out is required. Simply remove the existing timer or counter and install the ISSC RP-330 in its place using 6-32 hardware. The appropriate ISSC timer or counter may now be installed into the "new" panel opening by utilizing an ISSC model RP-325 panel mount clamp.(one RP-325 is included with digital models but must be ordered separately for analog models)


RP-503 2 m cable with connector for 1248A or 1250 RP-503-5 same as above 5 m long


# Modor 

## Modor Technical Products

a division of Kanson Electronics Inc.

In addition to our timers and sensors we offer other services to the industries we serve:

Modor Technical Products offers a full line of plastic injection molded enclosures, header assemblies, and other products that you may find useful in your design needs.

Whether you need 100 or 1,000,000 plastic parts we can help. Our plastic injection molding specialists can help you get from concept to finished part, from UL listing to CSA listing, to anything in between, and as always, your products will be "Made in the USA".

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Let Kanson Electronics Inc. customize a timer, sensor, or any type of electronic PC board or assembly for you. Most customized timing solutions have little or no additional costs.

We specialize in custom solutions and "out of the box" thinking. Almost all of the timers and sensors in this catalog can be customized to fit your needs; from longer delays, to additional features. We also have many "off the shelf" products that are not in this catalog.

Give one of our technical engineers a call. Let us help you find, or build, what you are looking for.

## 1-800-233-9354

# issc 

Kanson Electronics, Inc. 245 Forrest Avenue Hohenwald, TN 38462

## 931-796-3050

## Fax 931-796-3956

web http://www.issc-kanson.com/

For other control products refer to our
Proximity Sensors Catalog or our
Modor Technical Products Catalog

Call an ISSC Engineer for answers to your application questions.

Toll free 800-233-9354

## Kanson Electronics, Inc.

also offers a broad range of contract manufacturing services. Please visit our web site or call for details.

Bulletin 1000 1/12 Supersedes 7/11
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## Made in the USA

Here at ISSC/Kanson Electronics Inc. this still means something to all of us:

We manufacture our timers and sensors in middle Tennessee. We drill the metal, we inject the plastic, we powder coat the steel, and we design/build the printed circuit boards; then we assemble them right here in the USA.

We build our products as if we were the customer. Powder coated steel enclosures, Zinc plated base plates, Stainless Steel screws are just a few of the items that make our products outlast and outperform the competition. We do not cut corners or make excuses; our products will outperform any on the market today and we stand behind that pledge.

Beyond using the best materials available we go the extra mile by testing, cycling, and QC'ing $100 \%$ of everything we manufacture. We know our products work before you ever receive them; making your life easier is why we do it.

If you're in the market for timers or sensors, you might as well buy the best. Our quality and attention to detail in the manufacturing process will help make your end product outlast and outperform your competition. This is one of the reasons we believe that
"Timing is Everything".

## Your success is our business.

If you didn't find what you were looking for in this catalog, give us a call. We build many specialized timers and sensors, and can customize most of the products in this catalog to fit your needs.

# Isn't it nice when things just fit together? 



## Welcome to Modor Technical Products



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## CA line

Our CA Line of enclosures...

Made from Lexan 141R polycarbonate (PC)
(see page 22)
Extremely durable.
Very high impact resistance.
Housing Material: Polycarbonate
Flammability: V0-V2
Melting temperature (Tm) $267{ }^{\circ} \mathrm{C}$
Surface resistivity: $10^{15} \Omega / s q$
Volume resistivity ( $\rho$ ): $10^{12}-10^{14} \Omega \cdot m$
CA Specifications:

| $\frac{\text { Width }}{35.0}(\mathrm{~mm})$ | $\frac{\text { Length }(\mathrm{mm})}{35.0}$ | $\frac{\text { Height }(\mathrm{mm})}{48.7}$ |
| :--- | :--- | :--- |
| $\frac{\text { Width }}{1.375} \stackrel{(\mathrm{in})}{ }$ | $\frac{\text { Length }}{1.375} \frac{(\mathrm{in})}{1.920}$ | $\frac{\text { Height }}{(\mathrm{in})}$ |

CAS Specifications:

| $\frac{\text { Width }}{35.0}(\mathrm{~mm})$ | $\frac{\text { Length }(\mathrm{mm})}{35.0}$ | $\frac{\text { Height }(\mathrm{mm})}{39.6}$ |
| :--- | :--- | :--- |
| $\frac{\text { Width }}{1.375} \frac{\text { (in) }}{}$ | $\frac{\text { Length }}{1.375} \frac{\text { (in) }}{1.56}$ | $\frac{\text { Height }}{(\mathrm{in})}$ |

Customized Machining Available Customized Printing Available

## CA HOUSING


(custom colors available)

1-931-796-0039

## CA Line Header Assemblies

Our CA Line of header assemblies include:
CA-8, CA-8DTL, CA-8DTS, CA-8P, CA-9,
CA-11, CA-11DTL, CA-11DTS, CA-20
CAMF-8, CAMF-11
Material "Phenolic"(see page 23)
Extremely Hard
Good Thermal Stability
Chemical Imperviousness

## 8,9,11,20 PIN Bases

"Octal style" headers
In-Line style headers
Blade Type headers
Double thru pin connectors
Metal flanged headers also available
Machining and printing available
Ordering:
Use part number listed above

n-Line style headers


CA-8DTL


Our CA Line of header assemblies include: CA-8, CA-8DTL, CA-8DTS, CA-8P, CA-9, CA-11, CA-11DTL, CA-11DTS, CA-20
CAMF-8, CAMF-11
Header Material: Phenolic (PF), (see page 23)


Extremely Hard
Good Thermal Stability
Chemical Imperviousness

## 8,9,11,20 PIN Bases

"Octal style" headers
In-Line style headers
Blade Type headers

Double thru pin connectors
Metal flanged headers also available
Machining and printing available
Ordering:
Use part number listed above


CA-11


CA-11DTX HEADER




1-931-796-0039

## CB Line

Our CB Line of enclosures...

Made from Lexan 141R polycarbonate (PC)
(see page 22)
Extremely durable.
Very high impact resistance.
Housing Material: Polycarbonate
Flammability: V0-V2
Melting temperature (Tm) $267{ }^{\circ} \mathrm{C}$
Surface resistivity: $10^{15} \Omega /$ sq
Volume resistivity ( $\rho$ ): $10^{12-10^{14} \Omega \cdot m}$
CB Specifications:

| $\frac{\text { Width }}{49.8}(\mathrm{~mm})$ | $\frac{\text { Length }}{49.8}(\mathrm{~mm})$ | $\frac{\text { Height }(\mathrm{mm})}{75.7}$ |
| :--- | :--- | :--- |
| $\frac{\text { Width }}{1.955} \stackrel{\text { (in) }}{ }$ | $\frac{\text { Length }}{1.955}(\mathrm{in})$ | $\frac{\text { Height }(\mathrm{in})}{2.975}$ |

CBLP Specifications:

| $\frac{\text { Width }}{47.0}(\mathrm{~mm})$ | $\frac{\text { Length }(\mathrm{mm})}{47.0}$ | $\frac{\text { Height }(\mathrm{mm})}{40.1}$ |
| :--- | :--- | :--- |
| $\frac{\text { Width }}{1.975} \frac{\text { (in) }}{}$ | $\frac{\text { Length }}{1.975}(\mathrm{in})$ | $\frac{\text { Height }}{1.575}$ |

Customized Machining Available Customized Printing Available


CB HOUSING
CBLP HOUSING


Ordering:
CB (followed by color)
CBLP (followed by color)
example:

| CB red | CBLP red |
| :--- | :--- |
| CB blue | CBLP blue |
| CB clear | CBLP clear |
| CB green | CBLP green |
| CB yellow | CBLP yellow |
| CB orange | CBLP orange |
| CB beige | CBLP beige |
| CB black | CBLP black |
| CB white | CBLP white |

CB-Spacer

(custom colors available)

## CB Line Header Assemblies

Our CB Line of header assemblies include:
CB-8, CB-8DTL, CB-8DTS, CBMF-8, CB-11,
CB-11DTL, CB-11DTS, CBMF-11, CB-12, CB-20

Header Material: Phenolic (PF), (see page 23) Extremely Hard
Good Thermal Stability
Chemical Imperviousness
8,11,12,20 PIN Bases
"Octal style" headers In-Line style headers Blade Type headers

Double thru pin connectors Metal flanged headers also available Machining and printing available

Ordering:
CB-(followed by pin count)
CB-(followed by pin count) DTS
CB-(followed by pin count) DTL
CBMF-8
CBMF-11

CB-11 HEADER CB-IIDTX HEADER


CB-11 HEADER


CB-8 NF HEADER SUBASSEMBLY


CB-11DTL HEADER


CB-12 HEADER


These hesiers fuly conforn to the if pin industriai sturdard.

## CC Line

Our CC Line of enclosures include:
CC, CCPC, CCL, CCLPC
Made from Lexan 141R polycarbonate (PC)
(see page 22)
Extremely durable.
Very high impact resistance.
Housing Material: Polycarbonate
Flammability: V0-V2
Melting temperature (Tm) $267{ }^{\circ} \mathrm{C}$
Surface resistivity: $10^{15} \Omega / s q$
Volume resistivity ( $\rho$ ): $10^{12-10^{14} \Omega \cdot m}$


CC/CCPC Specifications:

| $\frac{\text { Width }}{44.9}(\mathrm{~mm})$ | $\frac{\text { Length }(\mathrm{mm})}{62.5}$ | $\frac{\text { Height }(\mathrm{mm})}{66.3}$ |
| :--- | :--- | :--- |
| $\frac{\text { Width }}{1.73}(\mathrm{in})$ | $\frac{\text { Length }(\mathrm{in})}{2.36}$ | $\frac{\text { Height (in) }}{2.61}$ |

CCL/CCLPC Specifications:
Width (mm) Length (mm)
44.9
62.5

Width (in)
1.75

Length (in) 2.32

Customized Machining Available
Customized Printing Available

## Ordering:

CC (followed by color)
CCPC (followed by color)
CCL (followed by color)
CCLPC (followed by color)
example: CC red CC blue CC clear CC green CC yellow CC orange CC beige CC black CC white

CCPC red CCPC blue CCPC clear CCPC green CCPC yellow CCPC orange CCPC beige CCPC black CCPC white

Height (mm) 66.3

Height (in) 2.61

Height (mm) 83.0 Height (in) 3.27


CCL red CCL blue CCL clear CCL green CCL yellow CCL orange CCL beige CCL black CCL white


## CC Line Header Assemblies

Our CC Line of header assemblies include: CC-8, CC-8DTL, CC-8DTS, CC-8MF, CC-9, CC-11, CC-11DTL, CC-11DTS, CC-11MF, CCD-12, CCD-12 w/clip, CCD-12 DTL, CCD-12 DTL w/clip, CCD-12DTS, CCD-12 DTS w/clip,CC-20, CCQ-8, CCQ-11

Header Material: Phenolic (PF), (see page 23)
Extremely Hard
Good Thermal Stability
Chemical Imperviousness

## 8,9,11,12,20 PIN Bases


"Octal style" headers
In-Line style headers
Blade Type headers


Double thru pin connectors
Metal flanged headers also available
Machining and printing available

## Ordering:

Use part number listed above


Our CC Line of header assemblies include:
CC-8, CC-8DTL, CC-8DTS, CC-8MF, CC-9, CC-11, CC-11DTL, CC-11DTS, CC-11MF, CCD-12, CCD-12 w/clip, CCD-12 DTL, CCD-12 DTL w/clip, CCD-12DTS, CCD-12 DTS w/clip,CC-20, CCQ-8, CCQ-11
Header Material: Phenolic (PF), (see page 23) Extremely Hard
Good Thermal Stability Chemical Imperviousness

CC-Clip is made of Lexan 141R polycarbonate (PC)

8,9,11,12,20 PIN Bases

"Octal style" headers
In-Line style headers
Blade Type headers

Double thru pin connectors
Metal flanged headers also available
Machining and printing available

## Ordering:

Use part number listed above


CCQ-8 and CCQ-11 are same plastic part. Difference being center column of blades.

stanped from e2 gage steel stock


## CD Header Assemblies

Our CD Line of header assemblies include:
CD-8, CD-8DTL, CD-8DTS, CD-11, CD-11DTL, CD-11DTS

Header Material: Phenolic (PF), (see page 23)
Extremely Hard
Good Thermal Stability
Chemical Imperviousness
8,9,11,12,20 PIN Bases

"Octal style" headers
In-Line style headers
Blade Type headers

Double thru pin connectors
Metal flanged headers also available
Machining and printing available


Ordering:
CD-(followed by pin count)
CD-(followed by pin count) DTS
CD-(followed by pin count) DTL

(also see the JT line of headers)


## CF Line

Our CF Line of enclosures:
Made from Lexan 141R polycarbonate (PC)
(see page 22)
Extremely durable.
Very high impact resistance.
Housing Material: Polycarbonate Flammability: V0-V2
Melting temperature (Tm) $267{ }^{\circ} \mathrm{C}$
Surface resistivity: $10^{15} \Omega /$ sq
Volume resistivity ( $\rho$ ): $10^{12}-10^{14} \Omega \cdot m$

CF Specifications:
$\begin{array}{lll}\frac{\text { Width }}{69.8} & \frac{\text { Length }}{(\mathrm{mm})} & \frac{\text { Height }}{88.9}(\mathrm{~mm}) \\ \frac{\text { Width (in) }}{2.75} & \frac{\text { Length (in) }}{3.5} & \frac{\text { Height (in) }}{2.62}\end{array}$
Customized Machining Available
Customized Printing Available

Ordering:
CF (followed by color)
example: CF red
CF blue
CF clear
CF green
CF yellow
CF orange
CF beige
CF black
CF white
(custom colors available)


## CH Line

Our CH Line of enclosures:

Made from Lexan 141R polycarbonate (PC)
(see page 22)
Extremely durable.
Very high impact resistance.
Housing Material: Polycarbonate
Flammability: V0-V2
Melting temperature (Tm) $267{ }^{\circ} \mathrm{C}$


Surface resistivity: $10^{15} \Omega /$ sq
Volume resistivity ( $\rho$ ): $10^{12}-10^{14} \Omega \cdot m$
Header Material: Phenolic (PF), (see page 23)
CH Specifications:
$\begin{array}{lll}\frac{\text { Width }}{36.3}(\mathrm{~mm}) & \frac{\text { Length }}{62.5}(\mathrm{~mm}) & \frac{\text { Height }}{57.4}(\mathrm{~mm}) \\ \frac{\text { Width }}{1.43} \frac{\text { (in) }}{2.46} \frac{\text { Length }}{(\mathrm{in})} & \frac{\text { Height }}{2.26} & \end{array}$

Customized Machining Available
Customized Printing Available

## Ordering:

CH (followed by color)
example: $\quad \mathrm{CH}$ red
CH blue
CH clear


CH green
CH yellow
CH orange
CH beige
CH black
CH white
(custom colors available)


## JP Line

Our JP Line of header assemblies include:
JP-90, JP-11, JP-11DTL, JP-11DTS
Housing Material: Lexan 141R polycarbonate (PC) (see page 22)

Header Material: Phenolic (PF), (see page 23)

Header Material is:
Extremely Hard
Good Thermal Stability
Chemical Imperviousness

## 11 PIN Bases

"Octal style" headers In-Line style headers

JP-90 Housing


JP-11



JP-11DTS
JP-11DTL


JP-11DTS


## JR Line

Our JR Line of header assemblies include:
JR-105PCC, JR-11, JR-11DTL, JR-11DTS
Housing Material: Lexan 141R
polycarbonate (PC) (see page 22)
Header Material: Phenolic (PF), (see page 23)

Header Material is:
Extremely Hard
Good Thermal Stability
Chemical Imperviousness

## 11 Bases

"Octal style" headers
In-Line style headers
Double thru pin connectors
Metal flanged headers also available


JR-105PCC Housing
 Machining and printing available

Ordering:
JR-105PCC
JR-11
JR-11DTL
JR-11DTS
JRMF
JR-11


JR-11DTL


JR (PC board Size)


1-931-796-0039

## Potting Shell Line

Our Potting Shell Line of enclosures include:
22750-0, 22750-1A, 22750-5, 22750-10, 22526, 22536
22526 and 22536 made with Lexan 141R polycarbonate (PC) (see page 22)

All others Material: Phenolic (PF), (see page 23)

Extremely Hard
Good Thermal Stability
Chemical Imperviousness
Customized Machining Available Customized Printing Available


## Potting Shell Lids

Our Potting Shell Line of lids include:
22537, 22538, 22509, 22600, 22601, 22602, 22603, 22604, 22605, RSOB-Holes, RSOB-Posts

Extremely durable.
Very high impact resistance.
Housing Material: Lexan 141R polycarbonate (PC) (see page 22)

Flammability: V0-V2


Melting temperature (Tm) $267{ }^{\circ} \mathrm{C}$
Surface resistivity: $10^{15} \Omega /$ sq
Volume resistivity ( $\rho$ ): $10^{12-10^{14} \Omega \cdot m}$
Customized Machining Available
Customized Printing Available
Ordering:


Case: 22750 (followed by color) Lid: (use part number)
(custom colors available)


22537


RSOB-Holes


RSOB-Posts

(4) POSTS


## Headers

## Many More Headers Available that are

 not listed...Call US

RMF-8P


AGA-11


CC Flange (no hole)

1-931-796-0039


11281-11P


ATC-422-8

R60


## Custom CNC Drilling or Milling available

In House CNC Drilling/Milling and Perforation Department will custom drill any type of perforation needed for your final assembly.

## Extremely Accurate repeatability.




Let us earn your business, one piece at a time.

We take pride in "Made in the USA"

## Custom Silk Screening and Pad Printing Available

In House Pad Printing and
Silk Screening Department for all you industrial needs.

## Small font and point sizes available.

100\% Made in the USA.

$\stackrel{\sim}{N}$


## Polycarbonate Specifications

LEXAN 141 R is a medium viscosity multi purpose grade and contains a release agent to ensure easy processing. LEXAN 141R is available in transparent. translucent and opaque colours.

|  | Standard | Unit | Value |
| :---: | :---: | :---: | :---: |
| 1. Physical Properties |  |  |  |
| Density | ISO 1183 | gicm ${ }^{3}$ | 1.20 |
| Meit Volume-Flow Rate (MVR) (300\% $/ 1.2 \mathrm{~kg}$ ) | ISO 1133 | $\mathrm{cm}^{*} 10 \mathrm{~min}$ | 12.0 |
| Water Absorption 23C/5CAH | ISO 62 | \% | 0.15 |
| Water Absorption Sat/23C | 15062 | \% | 0.35 |

2. Mechanical Properties

| Tensilo Modulus ( $1 \mathrm{~mm} / \mathrm{min}$ ) | 1SO 527-1, 2 | MPa | 2350 |
| :---: | :---: | :---: | :---: |
| Tensile Stress at Yield ( $50 \mathrm{~mm} / \mathrm{min}$ ) | ISO 527-1, -2 | MPa | 63 |
| Tensios Stress at Break (50mm/min) | ISO 527-1, -2 | MPa | 70 |
| Tensile Strain at Yield ( $50 \mathrm{~mm} / \mathrm{min}$ ) | 1SO 527-1, -2 | \% | 6.0 |
| Tensile Strain at Break ( $50 \mathrm{~mm} / \mathrm{min}$ ) | ISO 527-1, -2 | \% | 110 |
| Flexural Modutus (2mmimin) | ISO 178 | MPa | 2300 |
| Charpy Unnotched Impact Strength ( $23^{\circ} \mathrm{C}$ edgewise) | ISO 179 | $\mathrm{k} \cdot \mathrm{/} / \mathrm{m}^{2}$ | No Break |
| Charpy Unnotched Impact Strength ( $33^{\circ} \mathrm{C}$ edgewise) | ISO 179 | $\mathrm{kJJ} / \mathrm{m}^{2}$ | No Break |
| Charpy Notched Impact Strength ( $23^{\circ} \mathrm{C}$. Type 2. Notch C) | ISO 179 | $\mathrm{kJ} / \mathrm{m}^{2}$ | 35 |
| Unnotched Izod Impact Strength ( $23^{\circ} \mathrm{C}$. Type 1) | ISO 180 | $\mathrm{k} \cdot \mathrm{l} \mathrm{m}^{2}$ | No Break |
| Unnotched Izod Impact Strength ( $33^{\circ} \mathrm{C}$, Type 1) | ISO 180 | $\mathrm{k} \cdot \mathrm{l} / \mathrm{m}^{2}$ | No Break |
| Notched Izod Impact Strength ( $23^{\circ} \mathrm{C}$, Type 1, Notch A) | ISO 180 | $\mathrm{kJ} / \mathrm{m}^{2}$ | 12 |
| Notched izodimpact Strength ( $30^{\circ} \mathrm{C}$, Type 1, Notch A) | ISO 180 | $\mathrm{k} / \mathrm{m}^{2}$ | 10 |
| Ball indentation Hardness ( $\mathrm{H} 358 / 30$ ) | ISO 2039-1 | MPa | 95 |

## 3. Thermal Properties

| Coetficient of Linear Thermal Expansion, Flow (23 to $80^{\circ} \mathrm{C}$ ) | ISO 11359-1,-2 | cm/am/C | 7.0E-005 |
| :---: | :---: | :---: | :---: |
| HDT B (0.45 MPa) Unannealed | ISO 758-1,-2 | ${ }^{\circ}$ | 136 |
| HDT A (1.80 MPa) Unannealed | ISO 75A-1,-2 | ${ }^{\circ}$ | 125 |
| Vicat Soltening Temperature $\mathrm{A} 50\left(50^{\circ} \mathrm{C} / \mathrm{h}, 10 \mathrm{~N}\right)$ | ISO 306 | ${ }^{\circ}$ | 153 |
| Vicat Sottening Temperature B50 (50'C/h. 50N) | ISO 306 | ${ }^{\circ}$ | 141 |
| Vicat Soltening Temperature B120 (120 $\left.{ }^{\circ} \mathrm{C} / \mathrm{h}, 50 \mathrm{~N}\right)$ | ISO 306 | ${ }^{\circ}$ | 142 |
| Thermal Conductivity | ISO 8302 | WimiK | 0.20 |

## 4. Electrical Properties

| Relative Permitivity ( 60 Hz ) | IEC 60250 | - | 2.7 |
| :---: | :---: | :---: | :---: |
| Relative Permitivity ( 50 Hz ) | IEC 60250 | - | 27 |
| Relative Permitivity ( 1 MHz ) | IEC 60250 | - | 2.7 |
| Dissipation Factor ( 60 Hz ) | IEC 60250 | - | 0.001 |
| Dissipation Factor ( 50 Hz ) | IEC 60250 | - | 0.001 |
| Dissipation Factor ( $1 \mathrm{Mr}-\mathrm{z}$ ) | IEC 60250 | - | 0.01 |
| Volume Resistivity | IEC 60093 | Ohm*em | $1 E+015$ |
| Surface Resistivity | IEC 60093 | Ohm | $1 \mathrm{E}+015$ |
| Electric Strength (1mm thickness) | IEC 60243-1 | $\mathrm{kV} / \mathrm{mm}$ | 15 |
| Eloctric Strength (in Oil, 1.60 mm ) | IEC 60243-1 | $\mathrm{kV} / \mathrm{mm}$ | 27 |
| Electric Strength (in Oil. 3.20 mm ) | IEC 60243-1 | $\mathrm{kV} / \mathrm{mm}$ | 17 |
| Comp Track Indox | IEC 60112 | V | 250 |

5. Flame Characteristics

| Flame Rating - UL (0.7mm) | (E121562) | UL 94 | class | HB |
| :--- | :--- | :--- | :--- | :--- |
| Flame Rating - UL (3 Omm) | (E121562) | UL 94 | class | HB |
| Limiting Oxygen Index (LOI) |  | ISO 4589-1.-2 | $\%$ | 25 |
| Rel. Temp. Index Mech woimp |  | UL 746 | ${ }^{\circ} \mathrm{C}$ | 125 |
| Rel. Temp Index Mech wimp |  | UL 746 | ${ }^{\circ} \mathrm{C}$ | 125 |
| Rel. Temp. Index Elect. | UL 746 | ${ }^{\circ} \mathrm{C}$ | 130 |  |

## 6. Additional Properties

| Ball Pressure Test $\left(125^{\circ} \mathrm{C} \pm 2^{\circ} \mathrm{C}\right)$ | IEC $60335-1$ | - | PASSES |
| :--- | :--- | :--- | :--- |
| Glow Wire Flammability Index $\left(850{ }^{\circ} \mathrm{C}\right)$ | IEC $60695-2-12$ | at 1 mm | PASSES |

## Phenolic Specifications

Products listed in this catalog that refer to material type "Phenolic" are made from "Durez 152" This is a high quality phenolic material. The specifications for this material are below:

|  | Min Thk | Flame |  |  | RTI | RTI | RTI |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Color | $(\mathbf{m m})$ | Class | HWI | HAI | Elec | Imp | Str |
| BK, BN | 1.5 | V-1 | 1 | 1 | 150 | 150 | 150 |
|  | 3.0 | V-0 | 0 | 1 | 160 | 160 | 160 |
|  | 6.0 | V-0 | 0 | 2 | 160 | 160 | 160 |
|  | 12.7 | V-0 | 0 | 2 | 160 | 160 | 160 |

Comparative Tracking Index (CTI): 3
High-Voltage Arc Tracking Rate 0 (HVTR):
Dielectric Strength ( $\mathrm{kV} / \mathrm{mm}$ ): $\mathbf{2 0}$
Dimensional Stability (\%): 0.02
High Volt, Low Current Arc Resis (D495): 5
Volume Resistivity ( $10^{\times}$ohm -cm ) : 10


Properties determined with test specimens molded at $340-350^{\circ} \mathrm{F}$ *Typical transfer-molded shrinkage is $0.008 \mathrm{in} /$ in or $\mathrm{m} / \mathrm{m}$

## Other Properties

IEC Tracking index (CTI): 190 V .
Durez 152 is Fungus resistant per Mil-I-631D and Mil-E-5272C.


TECHNICAL PRODUCTS A division of Kanson Electronics Inc.

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[^0]:    PHYSICAL

[^1]:    *NOTE: TO USE ISSC DC PROXIMITY SWITCH 1221 (N.O.), A $1200 \Omega$ PULL-UP RESISTOR (SUPPLIED WITH UNIT) MUST BE INSTALLED AT TERMINALS E \& F.
    (SEE DWG. G2693).

